

OSP-E..BHD

Belt Actuator with Integrated Guide

- Ball Bearing Guide
- Roller Guide



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The right to introduce technical modifications is reserved

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BELT ACTUATOR WITH INTEGRATED GUIDE FOR HEAVY DUTY APPLICATIONS

The latest generation of high capacity actuators, the OSP-E..BHD series combines robustness, precision and high performance. The aesthetic design is easily integrated into any machine constructions by virtue of extremely adaptable mountings.

Belt Actuator with Integrated Guide - selective with Ball Bearing Guide or Roller Guide

Advantages:

- **Accurate path and position control**
- **High force output**
- **High speed operation**
- **High load capacity**
- **Easy installation**
- **Low maintenance**
- **Ideal for multi-axis applications**

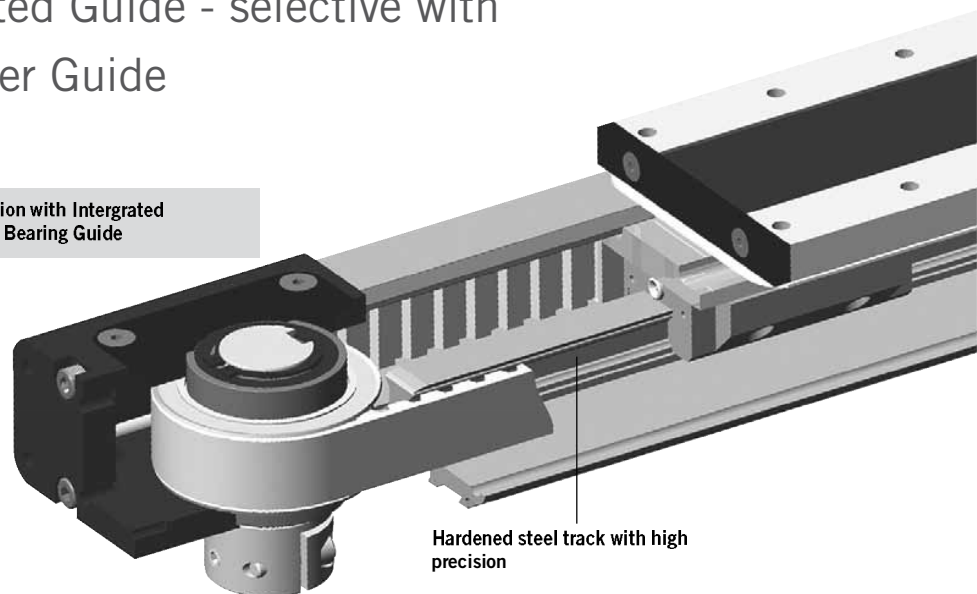
Features:

- **Integrated ball bearing guide or integrated roller guide**
- **Diverse range of multi-axis connection elements**
- **Diverse range of accessories and mountings**
- **Complete motor and control packages**
- **Optional integrated planetary gearbox**
- **Special options on request**

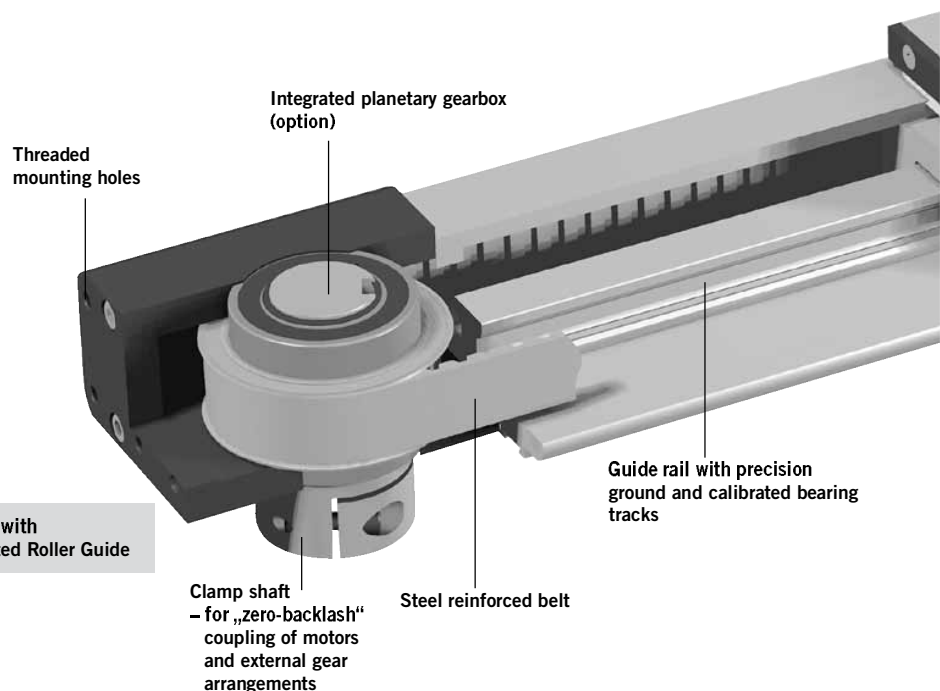
Take the easy route and load all the dimensions into your system. The file is suitable for all current CAD systems – available on CD-Rom or at www.parker-origa.com



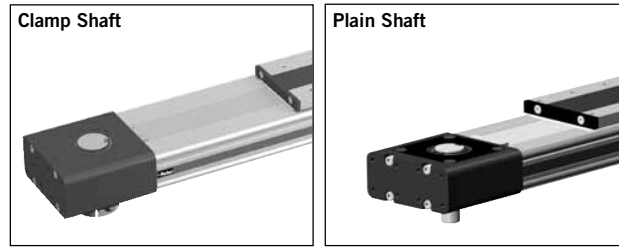
Version with Intergrated Ball Bearing Guide



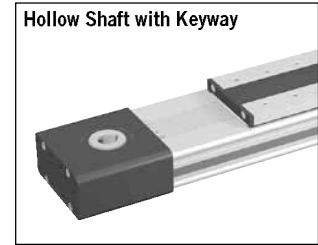
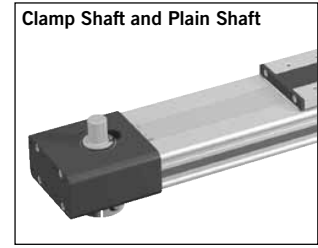
Version with Integrated Roller Guide



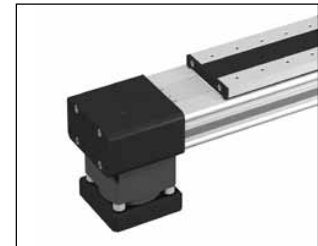
Drive Shaft Versions



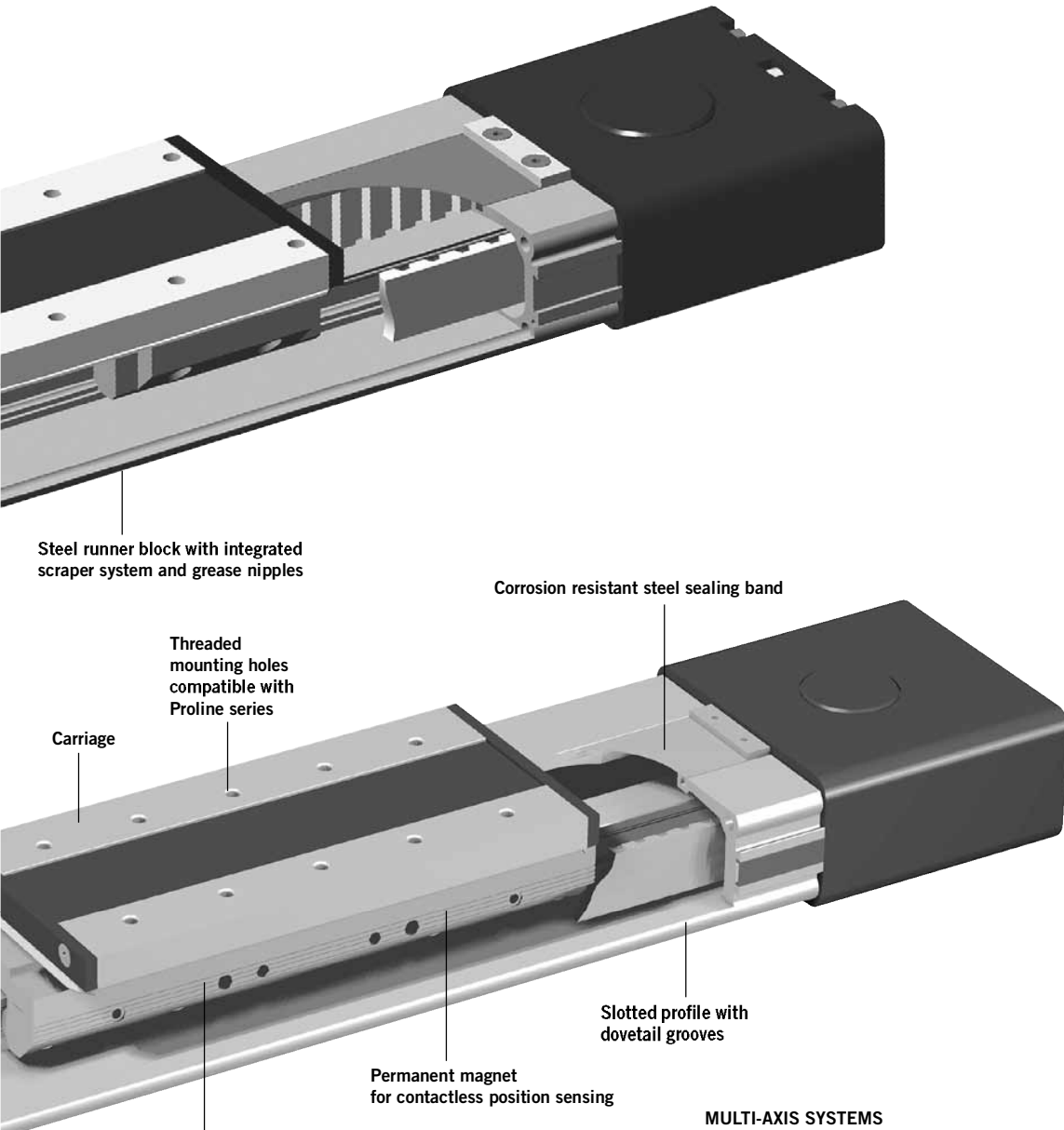
Drive Shaft OPTIONS



**OPTION
Integrated planetary gearbox**



- Highly compact and rigid solution fully integrated in the drive cap housing
- Purpose designed for the BHD series
- Available with three standard ratios (3, 5 and 10)
- Very low backlash
- A wide range of available motor flanges



Steel runner block with integrated scraper system and grease nipples

Corrosion resistant steel sealing band

Threaded mounting holes compatible with Proline series

Carriage

Slotted profile with dovetail grooves

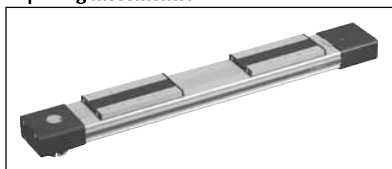
Permanent magnet for contactless position sensing

Rollers on needle bearings for smooth operation up to 10 m/s.

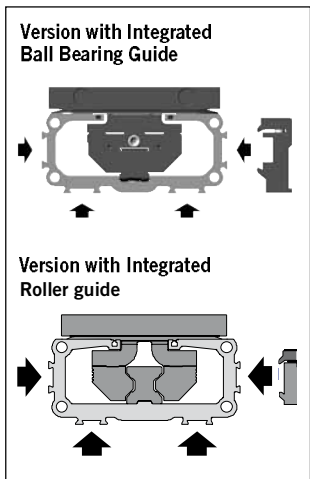
MULTI-AXIS SYSTEMS
A wide range of adapter plates and intermediate drive shafts simplify engineering and installation



BI-PARTING Version
for perfectly synchronised bi-parting movements.



The dovetailed mounting rails of the new linear actuator expand its function into that of a universal system carrier. Modular system components are simply clamped on

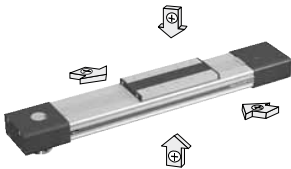


OPTIONS AND ACCESSORIES

OSP-E..BHD BELT ACTUATOR WITH INTEGRATED GUIDE

STANDARD VERSIONS OSP-E..BHD

Standard carrier with integrated guide and magnets for contactless position sensing. Dovetail profile for mounting of accessories and the actuator itself.



DRIVE SHAFT WITH CLAMP SHAFT

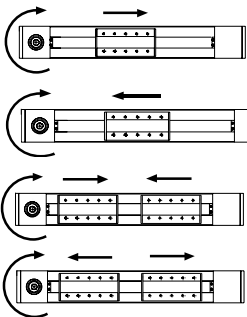


DRIVE SHAFT WITH PLAIN SHAFT



ACTUATING DIRECTION

Important in parallel operations, e.g. with intermediate drive shaft



Standard

Standard –
Bi-Parting
Version

OPTIONS

TANDEM

For higher moment support.



BI-PARTING VERSION

For perfectly synchronised bi-parting movements.



DRIVE SHAFT WITH CLAMP SHAFT AND PLAIN SHAFT

For connections with intermediate drive shaft



HOLLOW SHAFT WITH KEYWAY

For close coupling of motors and external gears.



INTEGRATED PLANETARY GEARBOX

For compact installation and very low backlash.



ACCESSORIES

MOTOR MOUNTINGS



END CAP MOUNTING

For mounting the actuators on the end cap.



PROFILE MOUNTING

For supporting long actuators or mounting the actuators on dovetail grooves.



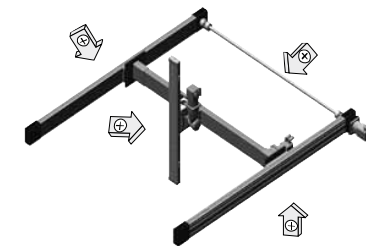
MAGNETIC SWITCHES TYPE RS AND ES

For contactless position sensing of end stop and intermediate carrier positions.



MULTI-AXIS SYSTEMS

For modular assembly of actuators up to multi-axis systems.



Characteristics				
Characteristics		Symbol	Unit	Description
General Features				
Series				OSP-E..BHD
Name				Belt Actuator with integrated Ball Bearing Guide
Mounting				See drawings
Ambient-Temperature range	ϑ_{\min} ϑ_{\max}	°C		-30 +80
Weight (mass)		kg		See table
Installation				
	Slotted profile			Extruded anodized aluminium
	Belt			Steel-corded polyurethane
	Pulley			Aluminium
	Guide			Ball Bearing Guide
	Guide rail			Hardened steel rail with high precision, accuracy class N
	Guide carrier			Steel carrier with integrated wiper system, grease nipples, preloaded 0.02 x C, accuracy class H
	Sealing band			Hardened, corrosion resistant steel
	Screws, nuts			Zinc plated steel
	Mountings			Zinc plated steel and aluminium
Encapsulation class		IP		54

Weight (mass) and Inertia						
Series	Weight (mass) [kg]			Inertia [$\times 10^{-6}$ kgm ²]		
	At stroke 0 m	Add per metre stroke	Moving mass	At stroke 0 m	Add per metre stroke	per kg mass
OSP-E20BHD	2.8	4	0.8	280	41	413
OSP-E25BHD	4.3	4.5	1.5	1229	227	821
OSP-E32BHD	8.8	7.8	2.6	3945	496	1459
OSP-E50BHD	26	17	7.8	25678	1738	3103
OSP-E20BHD*	4.3	4	1.5	540	41	413
OSP-E25BHD*	6.7	4.5	2.8	2353	227	821
OSP-E32BHD*	13.5	7.8	5.2	7733	496	1459
OSP-E50BHD*	40	17	15	49180	1738	3103

* Version: Tandem and Bi-parting (Option)

Installation Instructions

Use the threaded holes in the end cap for mounting the actuator. Check if profile mountings are needed using the maximum allowable unsupported length graph on page 17. At least one end cap must be secured to prevent axial sliding when profile mountings are used.

Maintenance

Depending on operating conditions, inspection of the actuator is recommended after 12 months or 3000 km operation. Please refer to the operating instructions supplied with the actuator.

First service start-up

The maximum values specified in the technical data sheet for the different products must not be exceeded. Before taking the actuator as a machine into service, the user must ensure the adherence to the EC Machine Directive 2006/42/EG.

OSP-E..BHD

Belt Actuator with integrated Ball Bearing Guide

Size 20 to 50



Standard Versions

- Belt Actuator with integrated Ball Bearing Guide
- Drive shaft with clamp shaft or plain shaft
- Choice of motor mounting side
- Dovetail profile for mounting of accessories and the actuator itself

Options

- Tandem version for higher moments
- Bi-parting version for synchronised movements
- Integrated planetary gearbox
- Drive shaft with
 - clamp shaft and plain shaft
 - hollow shaft with keyway
- Special drive shaft versions on request



Sizing Performance Overview

Maximum Loadings

Sizing of Actuator

The following steps are recommended:

1. Determination of the lever arm length l_x , l_y and l_z from m_e to the centre axis of the actuator.
2. Calculation of the load F_x or F_y to the carrier caused by m_e
 $F = m_e \cdot g$
3. Calculation of the static and dynamic force F_A which must be transmitted by the belt.
 $F_{A(\text{horizontal})} = F_a + F_0 = m_g \cdot a + M_0 \cdot 2\pi / U_{ZR}$
 $F_{A(\text{vertical})} = F_g + F_a + F_0 = m_g \cdot g + m_g \cdot a + M_0 \cdot 2\pi / U_{ZR}$
4. Calculation of all static and dynamic moments M_x , M_y and M_z which occur in the application.
 $M = F \cdot l$
5. Selection of maximum permissible loads via Table T3.
6. Calculation and checking of the combined load, which must not be higher than 1.
7. Checking of the maximum torque that occurs at the drive shaft in Table T2.
8. Checking of the required action force F_A with the permissible load value from Table T1.

For motor sizing, the effective torque must be determined, taking into account the cycle time.

Legend

- l = distance of a mass s in the x-, y- and z-direction from the guide [m]
- m_e = external moved mass [kg]
- m_{LA} = moved mass of actuator [kg]
- m_g = total moved mass ($m_e + m_{LA}$) [kg]
- $F_{x/y}$ = load exerted on the carrier in dependence of the installation position [N]
- F_A = action force [N]
- M_0 = no-load torque [Nm]
- U_{ZR} = circumference of the pulley (linear movement per revolution) [m]
- g = gravity [m/s²]
- a_{max} = maximum acceleration [m/s²]

Performance Overview						T1
Characteristics	Unit	Description				
Series		OSP-E20BHD	OSP-E25BHD	OSP-E32BHD	OSP-E50BHD	
Max. speed	[m/s]	3 ¹⁾	5 ¹⁾	5 ¹⁾	5 ¹⁾	
Linear motion per revolution of drive shaft	[mm]	125	180	240	350	
Max. rpm on drive shaft	[min ⁻¹]	2000	1700	1250	860	
Max. effective Action force F_A at speed	< 1 m/s:	[N]	550	1070	1870	3120
	1-3 m/s:	[N]	450	890	1560	2660
	> 3 m/s:	[N]	–	550	1030	1940
No-load torque	[Nm]	0.6	1.2	2.2	3.2	
Max. acceleration/deceleration	[m/s ²]	50	50	50	50	
Repeatability	[mm/m]	±0.05	±0.05	±0.05	±0.05	
Max. standard stroke length	[mm]	5760 ²⁾	5700 ²⁾	5600 ²⁾	5500 ²⁾	

¹⁾ up to 10 m/s on request
²⁾ longer strokes on request

Maximum Permissible Torque on Drive Shaft Speed / Stroke																T2
OSP-E20BHD				OSP-E25BHD				OSP-E32BHD				OSP-E50BHD				
Speed [m/s]	Torque [Nm]	Stroke [m]	Torque [Nm]	Speed [m/s]	Torque [Nm]	Stroke [m]	Torque [Nm]	Speed [m/s]	Torque [Nm]	Stroke [m]	Torque [Nm]	Speed [m/s]	Torque [Nm]	Stroke [m]	Torque [Nm]	
1	11	1	11	1	31	1	31	1	71	1	71	1	174	1	174	
2	10	2	11	2	28	2	31	2	65	2	71	2	159	2	174	
3	9	3	8	3	25	3	31	3	59	3	60	3	153	3	138	
4		4	7	4	23	4	25	4	56	4	47	4	143	4	108	
5		5	5	5	22	5	21	5	52	5	38	5	135	5	89	

Important:

The maximum permissible torque on the drive shaft is the lowest value of the speed- or stroke-dependent torque value.

Example above:

OSP-E25BHD, stroke 5 m, required speed 3 m/s from table T2
 speed 3 m/s gives 25 N_m and stroke 5 m gives 21 Nm. Max. torque for this application is 21 Nm.

Maximum Permissible Loads						T3
Series	Max. applied load		Max. moments [Nm]			
	Fy [N]	Fz [N]	Mx	My	Mz	
OSP-E20BHD	1600	1600	21	150	150	
OSP-E25BHD	2000	3000	50	500	500	
OSP-E32BHD	5000	10000	120	1000	1400	
OSP-E50BHD	12000	15000	180	1800	2500	

Combined Loads

If the actuator is subjected to several forces, loads and moments at the same time, the maximum load is

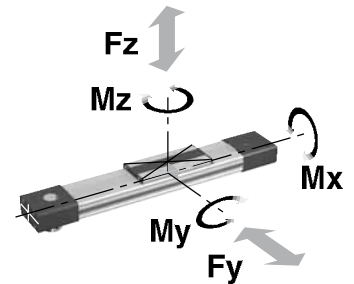
calculated with the equation shown here. The maximum permissible loads must not be exceeded.

Equation for Combined Loads

$$\frac{F_y}{F_y(\max)} + \frac{F_z}{F_z(\max)} + \frac{M_x}{M_x(\max)} + \frac{M_y}{M_y(\max)} + \frac{M_z}{M_z(\max)} \leq 1$$

The total of the loads must not exceed >1 under any circumstances.

Forces, loads and moments



The distance (l_x, l_y, l_z) for calculation of moments relates to the centre axis of the actuator. Bending moments are calculated from the centre of the actuator and F indicates actual force.

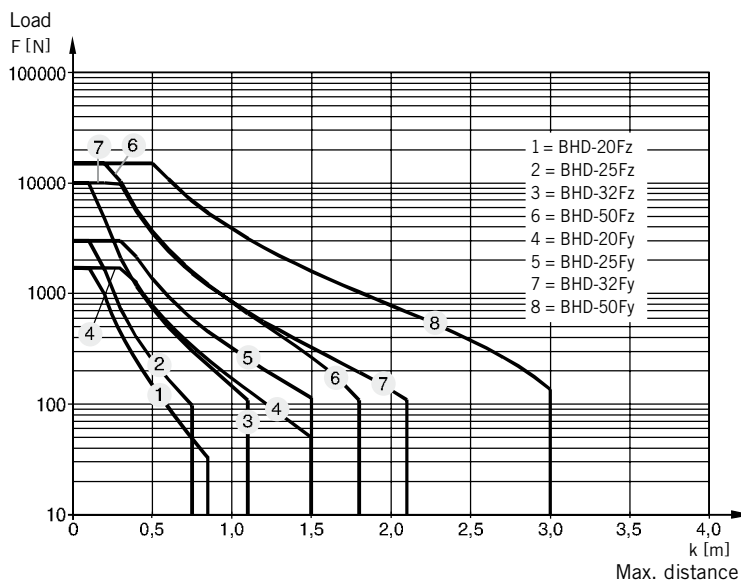
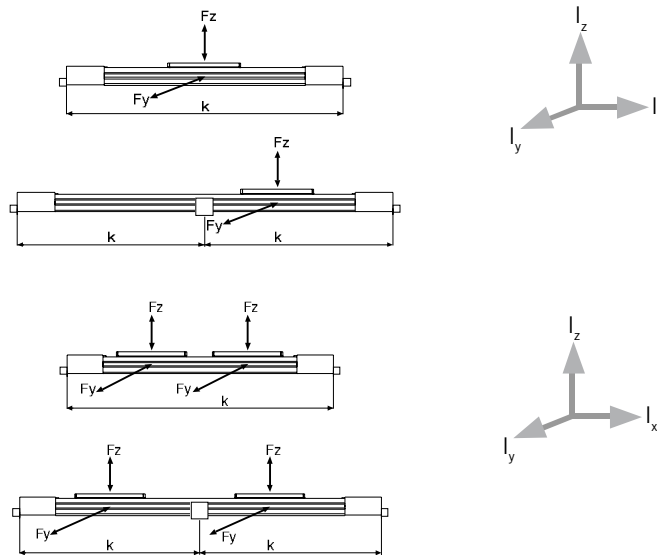
$$M = F \cdot l \text{ [Nm]}$$

$$M_x = M_{x \text{ static}} + M_{x \text{ dynamic}}$$

$$M_y = M_{y \text{ static}} + M_{y \text{ dynamic}}$$

$$M_z = M_{z \text{ static}} + M_{z \text{ dynamic}}$$

Maximum Permissible Unsupported Length – Placing of Profile mounting



Maximum Permissible Unsupported Length

Stroke Length

The stroke lengths of the actuators are available in multiples of 1 mm up to 5700 mm.

Other stroke lengths are available on request.

The end of stroke must not be used as a mechanical stop.

Allow an additional safety clearance at both ends equivalent to the linear movement of one revolution of the drive shaft, but at least 100 mm.

The use of an AC motor with frequency converter normally requires a larger clearance than that required for servo systems.

For advice, please contact your local Parker Origa technical support department.

* For Bi-parting version the max. load (F) is the total load of both carriers

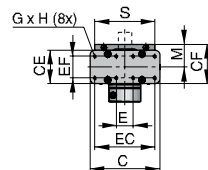
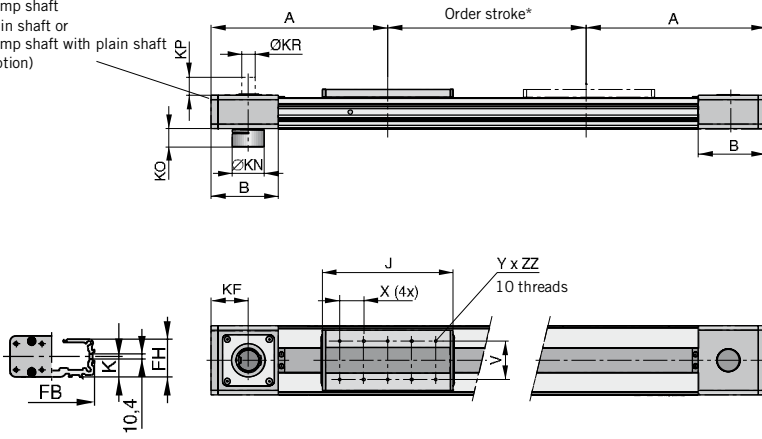
$$F = F_{\text{carrier 1}} + F_{\text{carrier 2}}$$

k = Max. permissible distance between mountings/Profile Mounting for a given load F.

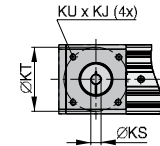
When loadings are below or up to the curve in the graph below the deflection will be max. 0.01 % of distance k.

**OSP-E..BHD
Belt Actuator with Integrated Ball Bearing Guide – Basic Unit**

Drive shaft versions with
 - clamp shaft
 - plain shaft or
 - clamp shaft with plain shaft
 (Option)

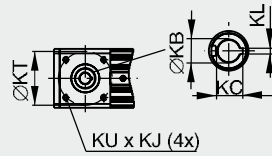


Mounting holes for motor flange
 or external planetary gearbox ¹⁾



**Hollow shaft with keyway (Option)
 Dimension Table [mm]**

Series	KB*	KC	KL	KT	KU x KJ
OSP-E20BHD	12 ^{H7}	13.8	4	65,7	M6 x 8
OSP-E25BHD	16 ^{H7}	18.3	5	82	M8 x 8
OSP-E32BHD	22 ^{H7}	24.8	6	106	M10 x 12
OSP-E50BHD	32 ^{H7}	35.3	10	144	M12 x 19



1) Note:

The mounting holes for the coupling housing / motor flange / gearbox are located on the opposite side to the carrier (motor mounting standard). They also can be located on the same side as the carrier (motor mounting 180° standard).

*** Note:**

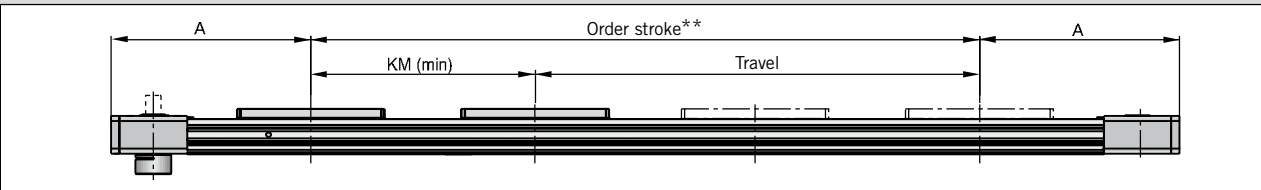
The mechanical end position must not be used as a mechanical end stop. Allow an additional safety clearance at both ends equivalent to the linear movement of one revolution of the drive shaft, but at least 100 mm.

Order stroke = required travel + 2 x safety distance.

The use of an AC motor with frequency converter normally requires a larger safety clearance than that required for servo systems.

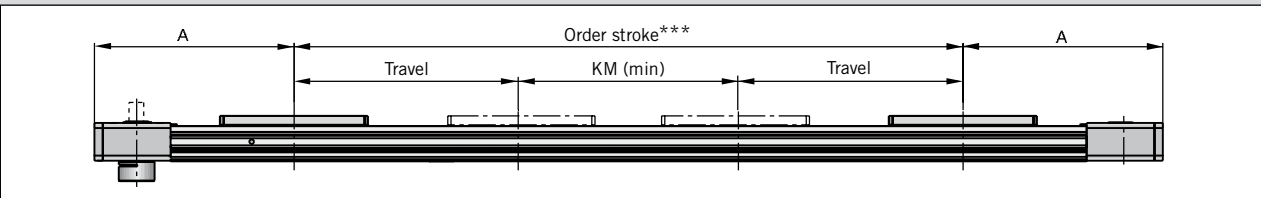
For further information please contact you local Parker Origa representative.

Option – Tandem



** Order stroke = required travel + KM min + 2 x safety distance

Option – Bi-Parting



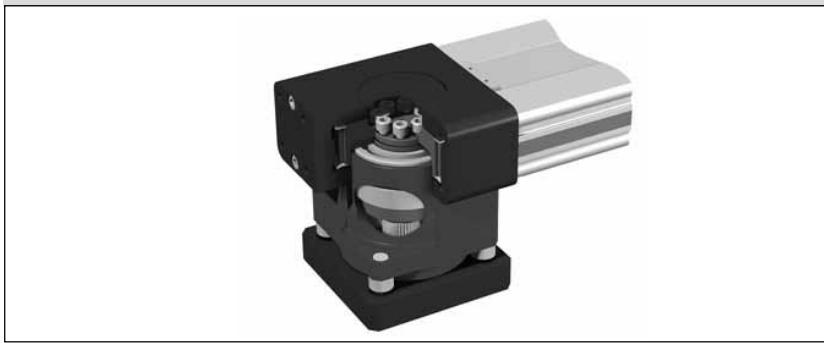
*** Order stroke = 2 x required travel + KM min + 2 x safety distance

Dimension Table [mm]

Series	A	B	C	E	GxH	J	K	M	S	V	X	YxZZ	CE	CF	EC	EF	FB	FH	KF	KM _{min}	KM _{rec.}	KN	KO	KP	KR	KS	KT	KUxKJ
OSP-E20BHD	185	76.5	73	18	M5x8.5	155	21.1	27.6	67	51	30	M5x8	38	49	60	27	73	36	42.5	180	220	27	18	25	12 _{h7}	12 ^{H7}	65.7	M6x8
OSP-E25BHD	218	88	93	25	M5x10	178	21.5	31	85	64	40	M6x8	42	52.5	79	27	92	39.5	49	210	250	34	21.7	30	16 _{h7}	16 ^{H7}	82	M8x8
OSP-E32BHD	262	112	116	28	M6x12	218	28.5	38	100	64	40	M6x10	56	66.5	100	36	116	51.7	62	250	300	53	30	30	22 _{h7}	22 ^{H7}	106	M10x12
OSP-E50BHD	347	147	175	18	M6x12	288	43	49	124	90	60	M6x10	87	92.5	158	70	164	77	79.5	354	400	75	41	35	32 _{h7}	32 ^{H7}	144	M12x19

(Other dimensions for KS and KB for special drive shafts on request – see order instructions.)

Series OSP-E..BHD – with Integrated Planetary Gearbox (Option)



Integrated Planetary Gearbox

Features

- Highly compact and rigid solution fully integrated in the drive cap housing
- Purpose designed for the BHD series.
- Available with three standard ratios (3, 5 and 10)
- Very low backlash
- A wide range of available motor flanges

Please contact your local Parker Origa technical support for available motor flanges.

Material:
Aluminium (AL-H) / Steel (St-H)

Standard Version:

- Gearbox on opposite side to carrier.

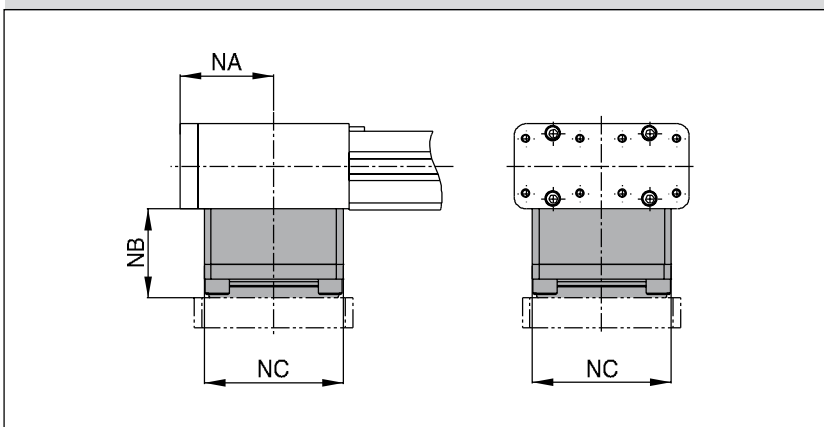
Note:

When ordering, specify model/type of motor and manufacturer for correct motor flange.

Performance Overview

Characteristics		Unit	Description		
Series			OSP-E25BHD	OSP-E32BHD	OSP-E50BHD
Ratio (1-stage)	i		3/5/10		
Max. axial load	F_{amax}	[N]	1550	1900	4000
Torsional rigidity (i=5)	$C_{t.21}$	[Nm/arcmin]	3.3	9.5	25.0
Torsional rigidity (i=3/10)	$C_{t.21}$	[Nm/arcmin]	2.8	7.5	222.0
Torsional backlash	J_t	[arcmin]	<12		
Linear motion per revolution of drive shaft		[mm]	220	280	360
Nominal input speed	n_{nom}	[min ⁻¹]	3700	3400	2600
Max. input speed	n_{1max}	[min ⁻¹]	6000		
No-load torque at Nominal input speed	T_{012}	[Nm]	<0.14	<0.51	<1.50
Lifetime		[h]	20 000		
Efficiency	η	[%]	>97		
Noise level ($n_1=3000 \text{ min}^{-1}$)	L_{PA}	[db]	<70	<72	<74

Dimensions



Dimension Table [mm] and additional Weight

Series	NA	NB	NC	Weight (Mass) [kg]
OSP-E25BHD	49	43	76	2.6
OSP-E32BHD	62	47	92	4.9
OSP-E50BHD	80	50	121	9.6

OSP-E...BHD

Belt Actuator with integrated Roller Guide

Size 25, 32, 50



Standard Versions

- Belt Actuator with integrated roller guide
- Drive shaft with clampshaft or plain shaft
- Choice of motor mounting side
- Dovetail profile for mounting of accessories and the actuator itself

Options

- Tandem version for higher moments
- Bi-parting version for synchronised movements
- Integrated planetary gearbox
- Drive shaft with
 - clamp shaft and plain shaft
 - hollow shaft with keyway
- Special drive shaft versions on request



Characteristics			
Characteristics	Symbol	Unit	Description
General Features			
Series			OSP-E..BHD
Name			Belt Actuator with integrated Roller Guide
Mounting			see drawings
Ambient Temperatur range	ϑ_{\min} ϑ_{\max}	°C °C	-30 +80
Weight (Mass)		kg	see table
Installation			In any position
Material	Slotted profile		Extruded anodized aluminium
	Belt		Steel-corded polyurethane
	Pulley		Aluminium
	Guide		Roller Guide
	Guide rail		Aluminium
	Track		high alloyed steel
	Roller cartridge		Steel rollers in aluminium housing
	Sealing band		Hardened, corrosion resistant steel
	Screws, nuts		Zinc plated steel
	Mountings		Zinc plated steel and aluminium
Encapsulation class		IP	54

Weight(mass)and Inertia						
Series	Weight (mass) [kg]			Inertia [x 10 ⁻⁶ kgm ²]		
	at stroke 0 m	ad per metre stroke	moving Mass	at stroke 0 m	ad per metre stroke	moving Mass
OSP-E25BHD	3,8	4,3	1,0	984	197	821
OSP-E32BHD	7,7	6,7	1,9	3498	438	1459
OSP-E50BHD	22,6	15,2	4,7	19690	1489	3103
OSP-E25BHD*	5,7	4,3	2,0	1805	197	821
OSP-E32BHD*	11,3	6,7	3,8	6358	438	1459
OSP-E50BHD*	31,7	15,2	9,4	34274	1489	3103

*Version: Tandem and Bi-parting (Option)

Installation Instructions

Use the threaded holes in the end cap for mounting the actuator. Check if profile mountings are needed using the maximum allowable unsupported length graph on page 22. At least one end cap must be secured to prevent axial sliding when profile mountings are used.

Maintenance

Depending on operating conditions, inspection of the actuator is recommended after 12 months or 3000 km operation. Please refer to the operating instructions supplied with the actuator.

First service start-up

The maximum values specified in the technical data sheet for the different products must not be exceeded. Before taking the actuator as a machine into service, the user must ensure the adherence to the EC Machine Directive 2006/42/EG.

Performance Overview				
Characteristics	Unit	Description		
Series		OSP-E25BHD	OSP-E32BHD	OSP-E50BHD
Max. speed	[m/s]	10	10	10
Linear motion per revolution drive shaft	[mm]	180	240	350
Max. rpm. drive shaft	[min ⁻¹]	3000	2500	1700
Max. effective action force F_A at speed	< 1 m/s: 1-3 m/s: > 3-10 m/s:	[N] [N] [N]	1070 890 550	1870 1560 1030
No-load torque	[Nm]	1.2	2.2	3.2
Max. acceleration/deceleration	[m/s ²]	40	40	40
Repeatability	[mm/m]	±0.05	±0.05	±0.05
Max. standard stroke length	[mm]	7000	7000	7000

T1

Sizing Performance Overview

Maximum Loadings

Sizing of Actuator

The following steps are recommended:

- Determination of the lever arm length l_x , l_y and l_z from m_e to the centre axis of the actuator.
- Calculation of the load F_x or F_y to the carrier caused by m_e

$$F = m_e \cdot g$$
- Calculation of the static and dynamic force F_A which must be transmitted by the belt.

$$F_{A(\text{horizontal})} = F_a + F_0 = m_g \cdot a + M_0 \cdot 2\pi / U_{ZR}$$

$$F_{A(\text{vertical})} = F_g + F_a + F_0 = m_g \cdot g + m_g \cdot a + M_0 \cdot 2\pi / U_{ZR}$$
- Calculation of all static and dynamic bending moments M_x , M_y and M_z which occur in the application

$$M = F \cdot l$$
- Selection of maximum permissible loads via Table T3.
- Calculation and checking of the combined load, which must not be higher than 1.
- Checking of the maximum torque that occurs at the drive shaft in Table T2.
- Checking of the required action force F_A with the permissible load value from Table T1.

For motor sizing, the effective torque must be determined, taking into account the cycle time.

Legend

- l = distance of a mass in the x-, y- and z-direction from the guide [m]
- m_e = external moved mass [kg]
- m_{LA} = moved mass of actuator [kg]
- m_g = total moved mass ($m_e + m_{LA}$) [kg]
- $F_{x/y}$ = load exerted on the carrier in dependence of the installation position [N]
- F_A = action force [N]
- M_0 = no-load torque [Nm]
- U_{ZR} = circumference of the pulley (linear movement per revolution) [m]
- g = gravity [m/s²]
- a_{max} = maximum acceleration [m/s²]

Maximum Permissible Torque on Drive Shaft Speed and Stroke											
OSP-E25BHD				OSP-E32BHD				OSP-E50BHD			
Speed [m/s]	Torque [Nm]	Stroke [m]	Torque [Nm]	Speed. [m/s]	Torque [Nm]	Stroke [m]	Torque [Nm]	Speed. [m/s]	Torque [Nm]	Stroke [m]	Torque [Nm]
1	31	1	31	1	71	1	71	1	174	1	174
2	28	2	31	2	65	2	71	2	159	2	174
3	25	3	31	3	59	3	60	3	153	3	138
4	23	4	25	4	56	4	47	4	143	4	108
5	22	5	21	5	52	5	38	5	135	5	89
6	21	6	17	6	50	6	32	6	132	6	76
7	19	7	15	7	47	7	28	7	126	7	66
8	18			8	46			8	120		
9	17			9	44			9	116		
10	16			10	39			10	108		

T2

Important:

The maximum permissible torque on the drive shaft is the lowest value of the speed- or stroke-dependent torque value.

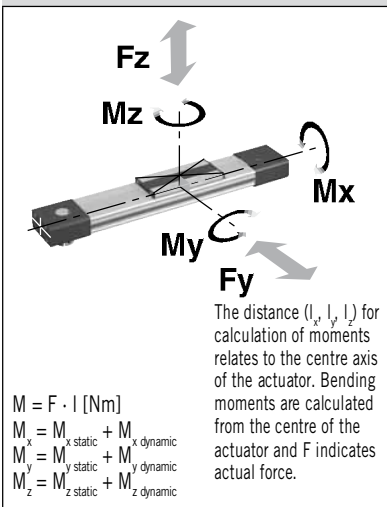
Example above:

OSP-E25BHD, stroke 5 m, required speed 3 m/s from table T2
 speed 3 m/s gives 25 Nm and stroke 5 m gives 21 Nm. Max. torque for this application is 21 Nm.

Maximum Permissible Loads				
Series	Max. applied load F_y, F_z [N]	Max. moments [Nm]		
		M_x	M_y	M_z
OSP-E25BHD	986	11	64	64
OSP-E32BHD	1348	19	115	115
OSP-E50BHD	3704	87	365	365

T3

Forces, loads and moments



Combined Loads

If the actuator is subjected to several forces, loads and moments at the same time, the maximum load is

calculated with the equation shown here. The maximum permissible loads must not be exceeded.

Equation for Combined Loads

$$\frac{F_y}{F_y \text{ (max)}} + \frac{F_z}{F_z \text{ (max)}} + \frac{M_x}{M_x \text{ (max)}} + \frac{M_y}{M_y \text{ (max)}} + \frac{M_z}{M_z \text{ (max)}} \leq 1$$

The total of the loads must not exceed >1 under any circumstances.

Maximum Permissible Unsupported Length

Stroke Length

The stroke lengths of the actuators are available in multiples of 1 mm up to 5700 mm.

Other stroke lengths are available on request.

The end of stroke must not be used as a mechanical stop.

Allow an additional safety clearance at both ends equivalent to the linear movement of one revolution of the drive shaft, but at least 100 mm.

The use of an AC motor with frequency converter normally requires a larger clearance than that required for servo systems.

For advice, please contact your local Parker Origa technical support department.

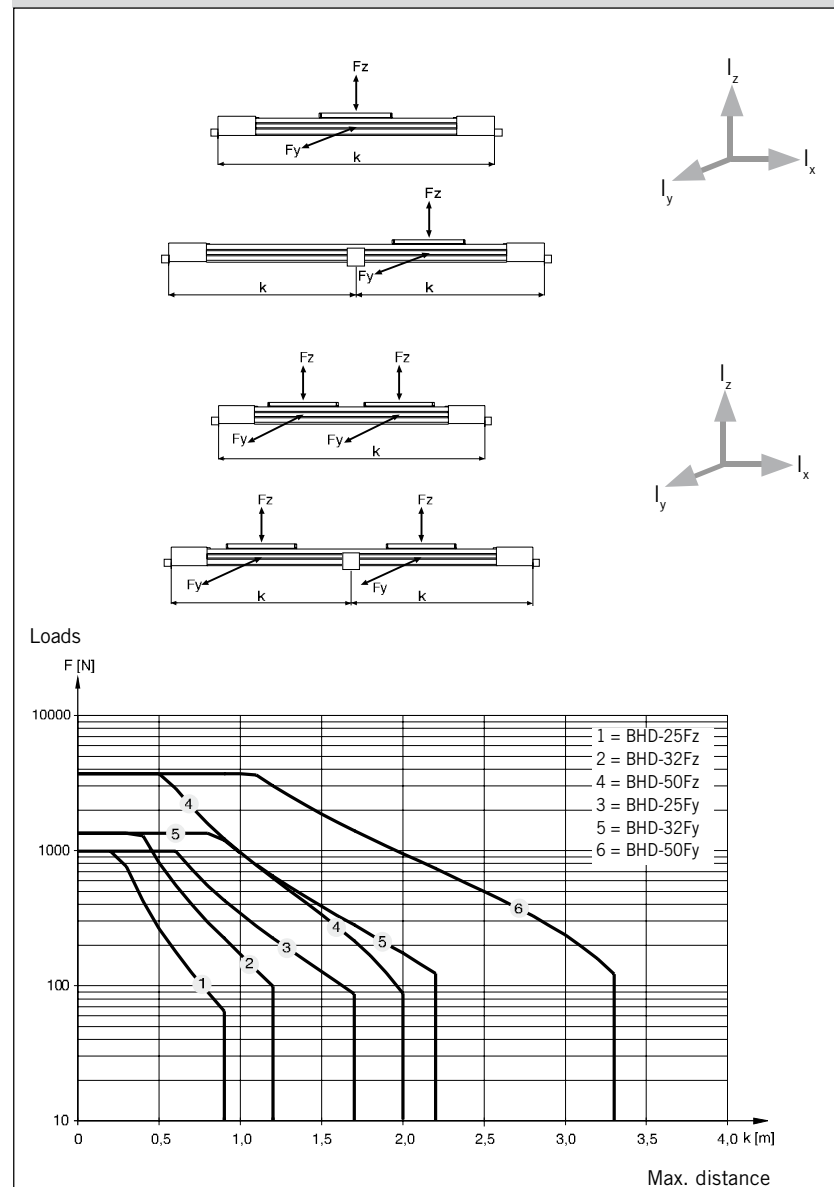
* For the bi-parting version the maximum load (F) complies with the total of the load at both carriers.

$$F = F_{\text{carriage 1}} + F_{\text{carriage 2}}$$

k = Maximum permissible distance between mountings/mid-section support for a given load F.

If the loads are below or up to the curve in the graph the deflection will be max. 0.01 % of distance k.

Maximum Permissible Unsupported Length – Placing of Profile Mounting



OSP-E..BHD
Belt Actuator with Integrated Roller Guide – Basic Unit

Drive Shaft versions with
 - clamp shaft
 - plain shaft or
 - clamp shaft with plain shaft (Option)

Order stroke**

Mounting holes for motor flange or external planetary gearbox ¹⁾
 KU x KJ (4x)

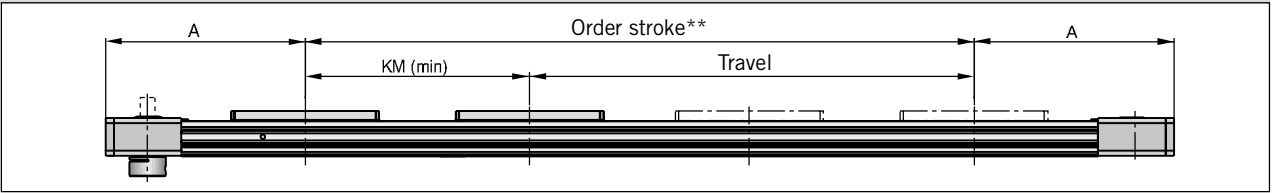
Hollow shaft with keyway (Option)
 Dimension table [mm]

Series	KB	KC	KL	KT	KUxKJ
OSP-E25BHD	16 ^{H7}	18.3	5	82	M8x8
OSP-E32BHD	22 ^{H7}	24.8	6	106	M10x12
OSP-E50BHD	32 ^{H7}	35.3	10	144	M12x19

^{1) Note:}
 The mounting holes for the coupling housing / motor flange / gearbox are located on the opposite side to the carrier (motor mounting standard).
 They also can be located on the same side as the carrier (motor mounting 180° standard).

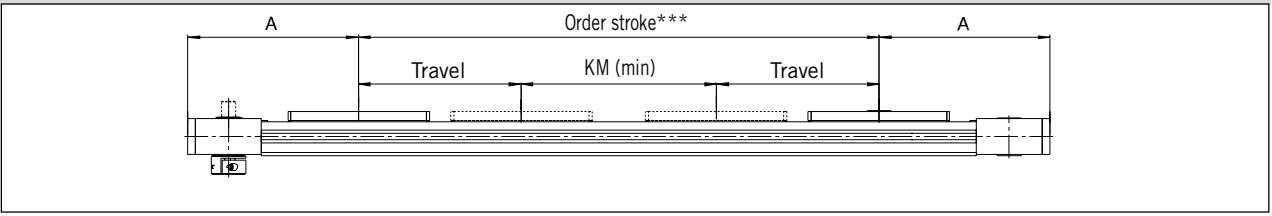
*** Note:**
 The mechanical end position must not be used as a mechanical end stop.
 Allow an additional safety clearance at both ends equivalent to the linear movement of one revolution of the drive shaft, but at least 100 mm.
 Order stroke = required travel + 2 x safety distance.
 The use of an AC motor with frequency converter normally requires a larger safety clearance than that required for servo systems.
 For further information please contact you local Parker Origa representative.

Option – Tandem



** Order stroke = required travel + KM min + 2 x safety distance

Options – Bi-Parting



*** Order stroke = 2 x required travel + KM min + 2 x safety distance

Dimension Table [mm]

Series	A	B	C	E	GxH	J	K	M	S	V	X	YxZZ	CE	CF	EC	EF	FB	FH	KF	KM _{min}	KM _{rec.}	KN	KO	KP	KR	KS	KT	KUxKJ
OSP-E25BHD	218	88	93	25	M5x10	178	21.5	31	85	64	40	M6x8	42	52.5	79	27	92	39.5	49.0	210	250	34	21.7	30	16 _{h7}	16 ^{H7}	82	M8x8
OSP-E32BHD	262	112	116	28	M6x12	218	28.5	38	100	64	40	M6x10	56	66.5	100	36	116	51.7	62.0	250	300	53	30.0	30	22 _{h7}	22 ^{H7}	106	M10x12
OSP-E50BHD	347	147	175	18	M6x12	263	43.0	49	124	90	60	M6x10	87	92.5	158	70	164	77.0	79.5	295	350	75	41.0	35	32 _{h7}	32 ^{H7}	144	M12x19

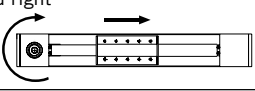
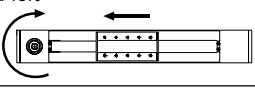
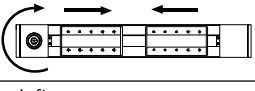
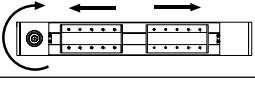
(Other dimensions for KS and KB for special drive shafts on request – see order instructions.)

Order Instructions OSPE20 — 6 0 0 02 — 00000 — 0 00 0 0 0









Size of actuator	
20	Size 20 (only type of actuator 6)
25	Size 25
32	Size 32
50	Size 50

Type of actuator	
5	Belt actuator with integrated roller guide (for size 25, 32 and 50)
6	Belt actuator with integrated ball bearing guide







Carriage	
0	Standard
1*	Tandem
2*	Bi-parting

Operating direction	
0	Standard right 
1	Standard left 
2	Bi-parting right 
3	Bi-parting left 

Order stroke
5 digits input in mm





Drive Shaft		
Motor mounting position see M		
0 A	Plain shaft	
0 B	Plain shaft	
0 2	Clamp shaft	
0 3*	Clamp shaft with plain shaft	
0 4	Clamp shaft	
0 5*	Clamp shaft with plain shaft	
0 6*	Hollow shaft with keyway	
0 7*	Hollow shaft with keyway	

Special drive shaft on request (8/9)

Integrated Gear *		
1 x**	ratio i=3	
2 x**	ratio i=5	
3 x**	ratio i=10	
4 x**	ratio i=3	
5 x**	ratio i=5	
6 x**	ratio i=10	

* Option
** for sizes 25, 32 and 50

OSP-E.. BHD as parallel actuator with intermediate drive shaft MAS-..

OSP-E..60005-..	M	
OSP-E..6010A-..		
OSP-E..60003-..	M	
OSP-E..6010B-..		

↑ Drive shaft
↑ Operating direction

Mounting Kit for Gear *					
Size		20	25	32	50
A7	PS60	x ²	x ¹		
A8	PS90			x ¹	
A9	PS115				x ¹
C0	LP050 / PV40-TA	x ¹			
C1	LP070 / PV60-TA	x ²	x ¹		
C2	LP090 / PV90-TA			x ¹	
C3	LP120				x ¹

x¹: Kit for **Drive Shaft** with clamp shaft
(02 / 03 / 04 / 05)

x²: Kit for **Drive Shaft** with plain shaft
(0A / 0B)

Info: Motor and Gear mounting dimensions
see page 193

Niro	
0	Standard
1*	Niro screws

Magnetic switches *	
0	Without
1	1 pc. RST-K 2NO / 5m cable
2	1 pc. RST-K 2NC / 5m cable
3	2 pc. RST-K 2NC / 5m cable
4	2 pc. RST-K 2NC, 1 pc. RST-K 2NO / 5m cable
5	1 pc. RST-S 2NO / M8 plug
6	1 pc. RST-S 2NC / M8 plug
7	2 pc. RST-S 2NC / M8 plug
8	2 pc. RST-S 2NC, 1 pc. RST-S 2NO / M8 plug
A	1 pc. EST-S NPN / M8 plug
B	2 pc. EST-S NPN / M8 plug
C	3 pc. EST-S NPN / M8 plug
D	1 pc. EST-S PNP / M8 plug
E	2 pc. EST-S PNP / M8 plug
F	3 pc. EST-S PNP / M8 plug
see page 165 ff	

Profile mounting *	
0	Without
1	1 pair type E1
2	1 pair type D1
3	1 pair type MAE
4	2 pair type E1
5	2 pair type D1
6	2 pair type MAE
7	3 pair type E1
8	3 pair type D1
9	3 pair type MAE
A	4 pair type E1
B	4 pair type D1
C	4 pair type MAE
see page 147 ff	

End cap mounting *	
0	Without
A	1 pair type CN
B	1 pair type CO
see page 141 ff	

Accessories - please order separately

Description	Page
Motor mountings	135
Multi-Axis Systems for actuators	177 ff

Autoryzowany dystrybutor Parker:

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