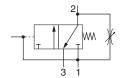
P3Y Combined Soft Start / Dump Valve - Large

- Modular design with 3/4" & 1" integral ports (BSPP or NPT)
- · Provides for the safe introduction of pressure
- · Automatically dumps downstream pressure on the loss of pilot signal
- Adjustable slow start
- · Solenoid or air pilot options
- · High flow & exhaust capability

P3Y Series Combined Soft Start / Dump Valves, provide for the safe introduction of pressure to machines or systems. Soft Start / Dump Valves when set, allow the pressure to gradually build to the set point before fully opening to deliver full flow at line

The controlled introduction of pressure can be an important safety factor and prevent damage to tooling when air pressure is introduced at machine or system start up.



Port Size	Description	Part Number
3/4"	Air pilot operated	P3YTA16PPN
3/4"	24VDC 30mm coil	P3YTA16SCNA2CN
1"	Air pilot operated	P3YTA18PPN
1"	24VDC 30mm coil	P3YTA18SCNA2CN





Operating Information

Operating pressure (max):

30mm coil 232 psig (16 bar) Operating pressure (min): 2.9 psig (0.2 bar)

Operating temperature*

Solenoid operated 14°F to 140°F (-10°C to 60°C)

14°F to 140°F (-10°C to 60°C) Air pilot operated

Air pilot port: 1/8" Exhaust port: NPT 3/4" **BSPP** 1" 1/4" Gauge port:

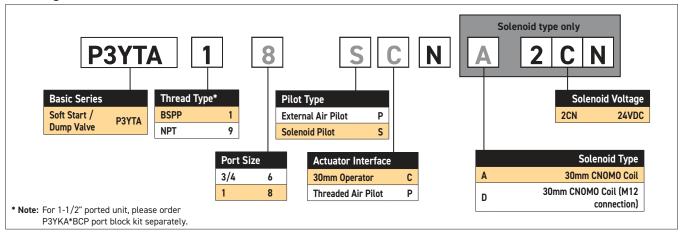
3/4" 371 scfm (175.1 dm³/s, ANR) Flow capacity†: 424 scfm (200.1 dm³/s, ANR)

Fluid: Compressed air Weight: Air pilot 3.1 lb (1.4 kg) 30mm coil 3.5 lb (1.6 kg)

- † Inlet pressure 91.4 psig (6.3 bar) inlet pressure and 7.3 psig (0.5 bar) pressure
- * Air supply must be dry enough to avoid ice formation at temperatures below 35.6°F (2°C).

Snap pressure: Full flow when downstream pressure reaches 50% of the inlet pressure.

Ordering Information:



PARKER PREMIER DYSTRYBUTOR:



PARKER STORE WROCŁAW pneumatyka@arapneumatik.pl TEL. 71 364 72 80

katowice@arapneumatik.pl TEL . 607 847 647







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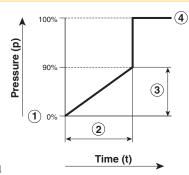
Global FRL and P3Y Series

Material Specifications

Body	Aluminium
Body cover	ABS
Valve	Brass / NBR composite
Pilot valve booster	Aluminum
Seals	Nitrile NBR

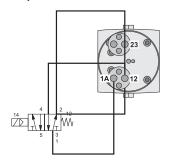
Note: For solenoid coil and cable plug options see solenoid operator pages.

Flow Characteristics

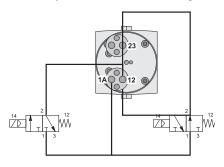


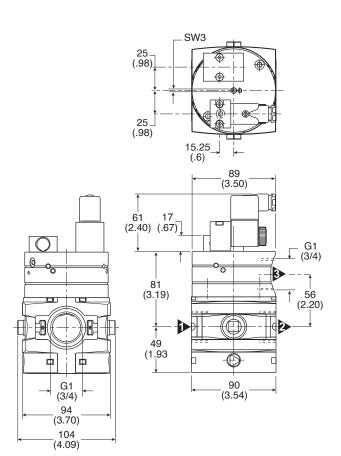
- 1) Start signal
- 2 Switching time delay
- ③ Gradual pressure build up
- \bigcirc Operating pressure p^2 (= p^1)

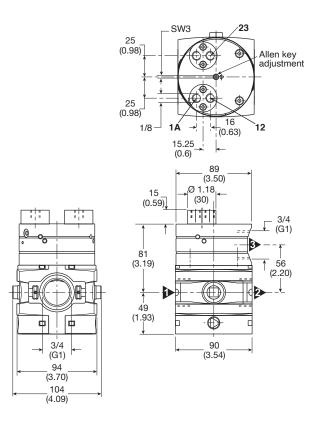
Combined start / stop function



Combined start / stop function with acknowledgement

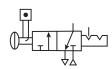






P3Y Modular Ball Valve - Large

- · Positive bubble tight shut-off
- 90° turn handle to prevent unauthorized adjustment
- Pad lockable (up to 6 times)
- When the inlet pressure is turned off the downstream vents through the exhaust port



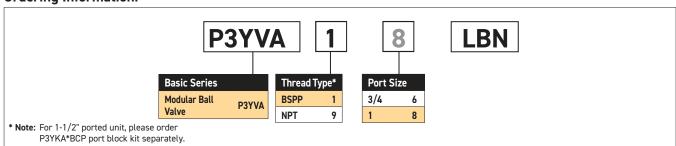
Ball / Lockout Valve shuts off downstream line pressure in the closed position with a 90° turn of the handle. In the closed position, inlet air pressure is blocked and downstream / system air is exhausted through a threaded port. To prevent unauthorized adjustment, the padlock slide may be assembled on either side. It is recommended that this slide is installed after final system assembly.

The Safety Lockout valves conform to OSHA #29 CFR part 1910 – control of hazardous energy source (lockout / tagout).



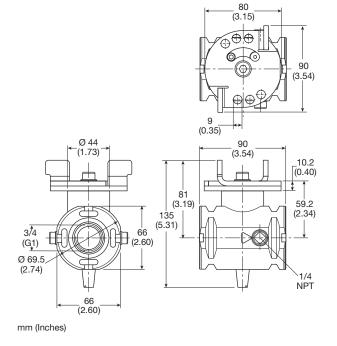
Operating Information						
Operating pressure (max):	254 psig (17.5 bar)				
Operating pressure (min):	29 psig (2 bar)				
Operating temperatu	ire:	14°F to 140°F (-10°C to 60°C)				
Flow capacity [†] :	3/4" 1"	705.6 scfm (333 dm ³ /s, ANR) 705.6 scfm (333 dm ³ /s, ANR)				
Weight:	3/4" 1"	2.4 lb (1.1 kg) 2.4 lb (1.1 kg)				

Ordering Information:



Material Specifications

Body	Aluminium
Valve ball	Brass / nickle plated
Handle	Aluminum
Seals	Nitrile NBR
Exhaust silencer	Sintered bronze



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