



aerospace  
climate control  
electromechanical  
filtration  
**fluid & gas handling**  
hydraulics  
pneumatics  
process control  
sealing & shielding



# Legris Blowgun Range

## A Large Selection to Suit all Applications



ENGINEERING YOUR SUCCESS.

**ARA<sup>®</sup>**  
PNEUMATIK

53-012 Wrocław tel. 71 364 72 82  
ul. Wyścigowa 38 fax 71 364 72 83  
[www.arapneumatik.pl](http://www.arapneumatik.pl)





# LEGRIS BLOWGUN RANGE

Blowing  
Manufacturing Workshops  
Assembly Machines  
Drying  
Material Handling



Robotics  
Cooling

Mixing

Packaging  
**Automotive Process**

## Quality and Performance

- Gradual and accurate flow control
- Progressive and directional air jet up to 10 bar
- Durable: impact-resistant materials, high quality structure and finish
- Rigorously tested and approved: seals and flow levels for all Legris blowguns are tested 100%

## Versatility and Safety

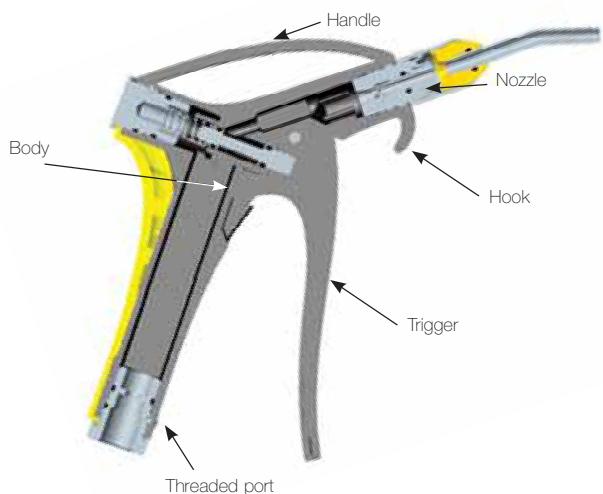
- Integrated short and angled pre-assembled standard nozzle, ready for use
- Can be used with a wide range of M12 x 1,25 threaded interchangeable nozzles
- Safety blowgun with specific «Safety Nozzle System»
- Flow reducer blowgun for energy savings and safe use
- Threaded port insert with G1/4 metal securing pin:
  - Numerous connections and disconnections without any loosening of the threaded insert
  - Optimal long-term sealing
  - NPT thread on request

## Ergonomics

- Upper and lower connection points for natural and easy gripping
- Numerous hanging points, for quick and easy removal
- Lightweight
- Optimized connection whatever the configuration of your installation

Registered design protection : all Legris blowguns have been submitted to the registered design protection organization for the drawings and models with the numbers 13224 - 13225 - 13226.

## > Technical Specifications



Suitable Fluid	Compressed air Other fluids: on request
Working Pressure	1 to 10 bar
Working Temperature	-15°C to +50°C
Suitable Tubing	Recoil tubing and hoses
Constituent Materials	<ul style="list-style-type: none"> <li>■ Body: Polyamide 66 HR</li> <li>■ Seal: Nitrile</li> <li>■ Nozzle*: Nickel-plated brass</li> <li>■ Aluminium</li> <li>■ Pin: Nickel-plated brass</li> </ul>

\*Depending on the blowgun version

## > Working Principles

### Safety Nozzle System

- When in close proximity to an obstacle, the pressure falls rapidly, restricting pressure to 0,5 bar and stopping air flow
- Conversely, as soon as the nozzle is removed from the obstacle, the pressure automatically increases



### Flow Reducer System "Energy Saving"

- Combined with the OSHA 1910.242(b) nozzle, when in close proximity to an obstacle, the flow is deviated to reduce pressure to 0,5 bar at the end of the nozzle
- The flow reducer system allows for 40% savings in air consumption and guarantees stable flow, max 120 NL/min



## > Connection Configurations

### Upper Connection



### Lower Connection



## > Blowgun Kits

The blowgun kits include:

- A blowgun
- Recoil tubing (2m long), External Ø 8 mm
- G1/4" male thread connector adapted to coupler

Kits are packaged in individual plastic bags.

New



### Easy-to-Use Blowgun Kits



**0631 00 01**  
Safety Blowgun kit,  
lower connection



**0631 00 02**  
Short Nozzle  
Blowgun kit,  
upper connection

**0631 00 03**  
Short Nozzle  
Blowgun kit, lower  
connection



**0631 00 04**  
Angled Nozzle  
Blowgun kit,  
upper connection

**0631 00 05**  
Angled Nozzle  
Blowgun kit, lower  
connection



**0631 00 08**  
Flow Reducer  
"Energy Saving"  
Interchangeable  
Nozzle Blowgun kit,  
lower connection



**0631 00 06**  
Interchangeable  
Nozzle blowgun kit,  
upper connection

**0631 00 07**  
Interchangeable  
Nozzle blowgun kit,  
lower connection



**0631 00 09**  
Standard  
Blowgun kit,  
lower connection

## > Additional Products

**Recoil Tubing**  
with or without  
thread connector



**C9000 Advanced Quick-Acting Safety Couplers**



**Metal Quick-Acting Couplers**

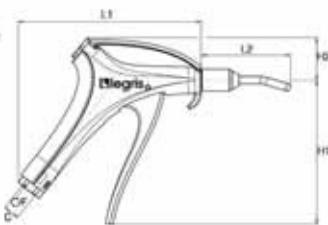


## > Customized Blowguns

- Customer Marking • Blowgun Kit adapted to your specific applications • Blowgun with additional functions (upon request only)

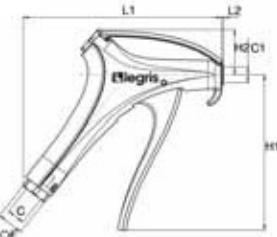
## > Blowguns

### 0654 Dynamic safety blowgun, lower connection



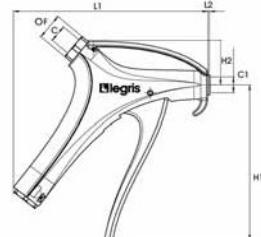
C		F	H1	H2	L1	L2	
G1/4	0654 00 13	20	117	34	147	75	0,213
21°	250 NI/min	80 dBA	OSHA 1910.242 (b) OSHA 1910.95 (b) Directive 2003/10/EC INRS ED755 European Recommendation				

### 0652 Progressive control blowgun, lower connection, threaded version M12x1,25



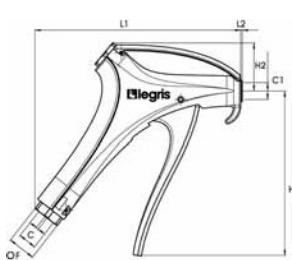
C	C1		F	H1	H2	L1	L2	
G1/4	M12x1,25	0652 66 13	20	117	37	147	1,5	0,161
Depending on nozzle	350 NI/min	86 dBA	Depending on the type of nozzle used					

### 0655 Progressive control blowgun, upper connection, threaded version M12x1,25



C	C1		F	H1	H2	L1	L2	
G1/4	M12x1,25	0655 66 13	20	117	37	145	1,5	0,169
Depending on nozzle	350 NI/min	86 dBA	Depending on the type of nozzle used					

### 0653 Flow reducer "Energy Saving" blowgun, lower connection



C	C1		F	H1	H2	L1	L2	
G1/4	M12x1,25	0653 66 13	20	117	34	147	1,5	0,180
Depending on nozzle	120 NI/min	80 dBA	Depending on the type of nozzle used					

maximum flow  
(tolerance +/-10%)

noise level measurements  
according to ISO 15744

spread  
of air cone

complies with norms

## > Regulations



Our blowguns are manufactured from materials without any hazardous, prohibited substances.

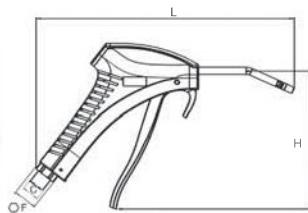


Our blowgun range complies with both regulations, depending on the nozzles and versions.

Parker Legris Connectic offers a comprehensive range of connection solutions; please consult our general catalogue or visit [www.legris.com](http://www.legris.com) or [www.parkerconnectic.com](http://www.parkerconnectic.com).

## > Blowguns

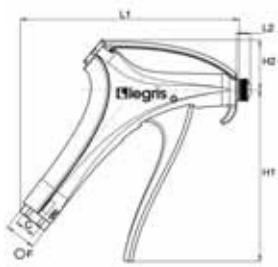
### 0659 Standard blowgun with angled nozzle, lower connection



C		F	H	L	
G1/4	0659 00 13	20	120	223	0,075

21°   475 NL/min   82 dBA   OSHA 1910.242 (b)  
 OSHA 1910.95 (b)  
 Directive 2003/10/EC : Ear plugs should always be worn when exposure to noise lasts longer than 8 hours.  
 INRS ED755 European Recommendation

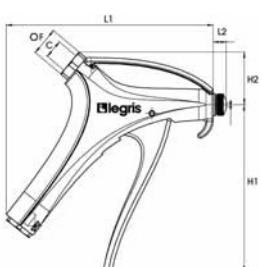
### 0651 Progressive control blowgun, lower connection, with standard nozzle



C		F	H1	H2	L1	L2	
G1/4	0651 66 13	20	117	34	147	10	0,173

26°   350 NL/min   86 dBA   OSHA 1910.95 (b)  
 Directive 2003/10/EC : Ear plugs should always be worn.  
 INRS ED755 European Recommendation

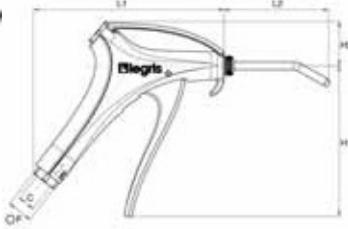
### 0658 Progressive control blowgun, upper connection, with standard nozzle



C		F	H1	H2	L1	L2	
G1/4	0658 66 13	20	117	37	145	10	0,195

26°   350 NL/min   86 dBA   OSHA 1910.95 (b)  
 Directive 2003/10/EC : Ear plugs should always be worn.  
 INRS ED755 European Recommendation

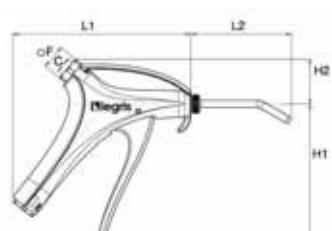
### 0656 Progressive control blowgun, lower connection, with short angled nozzle



C		F	H1	H2	L1	L2	
G1/4	0656 66 13	20	117	34	147	82	0,173

21°   565 NL/min   86 dBA   OSHA 1910.242 (b)  
 OSHA 1910.95 (b)  
 Directive 2003/10/EC : Ear plugs should always be worn.  
 INRS ED755 European Recommendation

### 0657 Progressive control blowgun, upper connection, with short angled nozzle



C		F	H1	H2	L1	L2	
G1/4	0657 66 13	20	117	37	145	82	0,195

21°   565 NL/min   86 dBA   OSHA 1910.242 (b)  
 OSHA 1910.95 (b)  
 Directive 2003/10/EC : Ear plugs should always be worn.  
 INRS ED755 European Recommendation

maximum flow (tolerance +/-10%)

noise level measurements according to ISO 15744

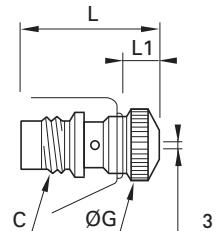
spread of air cone

complies with norms

## > Nozzles

### 0690 02

#### Safety nozzle

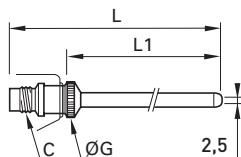


C			G	L	L1	
M12x1,25	3	0690 02 00	15	31,2	9,2	0,025



### 0690 03

#### Straight tube nozzle (long)

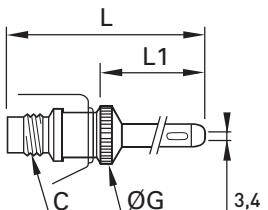


C			G	L	L1	
M12x1,25	2,5	0690 03 00	15	332	307	0,065



### 0690 04

#### Straight tube nozzle (short)

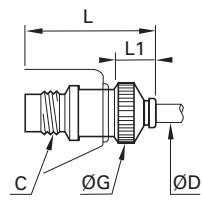


C			G	L	L1	
M12x1,25	2,5	0690 04 00	15	102	77	0,035



### 0690 07

#### Safety nozzle

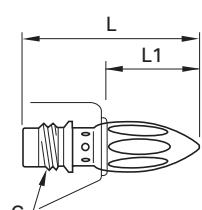


ØD	C		G	L	L1	
4	M12x1,25	0690 07 00	15	35	12,7	0,025



### 0690 08

#### Coanda effect nozzle

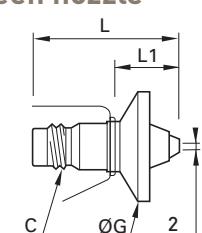


C		G	L	L1	
M12x1,25		0690 08 00	47,5	26	0,033



### 0690 09

#### Air screen nozzle

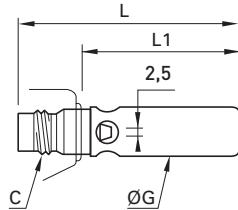


C			G	L	L1	
M12x1,25	2	0690 09 00	30	40,5	18,5	0,021



### 0690 10

#### Booster nozzle



C			G	L	L1	
M12x1,25	2,5	0690 10 00	15	64	42	0,038



You will find the full range of Parker-Legris nozzles in our general catalogue or on our website [www.legris.com](http://www.legris.com) or [www.parkerconnectic.com](http://www.parkerconnectic.com).

# Parker Worldwide

## Europe, Middle East, Africa

### AE – United Arab Emirates,

Dubai

Tel: +971 4 8127100

parker.me@parker.com

### AT – Austria, Wiener Neustadt

Tel: +43 (0)2622 23501-0

parker.austria@parker.com

### AT – Eastern Europe, Wiener

Neustadt

Tel: +43 (0)2622 23501 900

parker.easternurope@parker.com

### AZ – Azerbaijan, Baku

Tel: +994 50 2233 458

parker.azerbaijan@parker.com

### BE/LU – Belgium, Nivelles

Tel: +32 (0)67 280 900

parker.belgium@parker.com

### BY – Belarus, Minsk

Tel: +375 17 209 9399

parker.belarus@parker.com

### CH – Switzerland, Etoy

Tel: +41 (0)21 821 87 00

parker.switzerland@parker.com

### CZ – Czech Republic, Klecany

Tel: +420 284 083 111

parker.czechrepublic@parker.com

### DE – Germany, Kaarst

Tel: +49 (0)2131 4016 0

parker.germany@parker.com

### DK – Denmark, Ballerup

Tel: +45 43 56 04 00

parker.denmark@parker.com

### ES – Spain, Madrid

Tel: +34 902 330 001

parker.spain@parker.com

### FI – Finland, Vantaa

Tel: +358 (0)20 753 2500

parker.finland@parker.com

### FR – France, Contamine s/Arve

Tel: +33 (0)4 50 25 80 25

parker.france@parker.com

### GR – Greece, Athens

Tel: +30 210 933 6450

parker.greece@parker.com

### HU – Hungary, Budapest

Tel: +36 1 220 4155

parker.hungary@parker.com

### IE – Ireland, Dublin

Tel: +353 (0)1 466 6370

parker.ireland@parker.com

### IT – Italy, Corsico (MI)

Tel: +39 02 45 19 21

parker.italy@parker.com

### KZ – Kazakhstan, Almaty

Tel: +7 7272 505 800

parker.easternurope@parker.com

### NL – The Netherlands, Oldenzaal

Tel: +31 (0)541 585 000

parker.nl@parker.com

### NO – Norway, Asker

Tel: +47 66 75 34 00

parker.norway@parker.com

### PL – Poland, Warsaw

Tel: +48 (0)22 573 24 00

parker.poland@parker.com

### PT – Portugal, Leca da Palmeira

Tel: +351 22 999 7360

parker.portugal@parker.com

### RO – Romania, Bucharest

Tel: +40 21 252 1382

parker.romania@parker.com

### RU – Russia, Moscow

Tel: +7 495 645-2156

parker.russia@parker.com

### SE – Sweden, Spånga

Tel: +46 (0)8 59 79 50 00

parker.sweden@parker.com

### SK – Slovakia, Banská Bystrica

Tel: +421 484 162 252

parker.slovakia@parker.com

### SL – Slovenia, Novo Mesto

Tel: +386 7 337 6650

parker.slovenia@parker.com

### TR – Turkey, Istanbul

Tel: +90 216 4997081

parker.turkey@parker.com

### UA – Ukraine, Kiev

Tel +380 44 494 2731

parker.ukraine@parker.com

### UK – United Kingdom, Warwick

Tel: +44 (0)1926 317 878

parker.uk@parker.com

### ZA – South Africa, Kempton Park

Tel: +27 (0)11 961 0700

parker.southafrica@parker.com

## North America

### CA – Canada, Milton, Ontario

Tel: +1 905 693 3000

### US – USA, Cleveland

Tel: +1 216 896 3000

## Asia Pacific

### AU – Australia, Castle Hill

Tel: +61 (0)2-9634 7777

### CN – China, Shanghai

Tel: +86 21 2899 5000

### HK – Hong Kong

Tel: +852 2428 8008

### IN – India, Mumbai

Tel: +91 22 6513 7081-85

### JP – Japan, Tokyo

Tel: +81 (0)3 6408 3901

### KR – South Korea, Seoul

Tel: +82 2 559 0400

### MY – Malaysia, Shah Alam

Tel: +60 3 7849 0800

### NZ – New Zealand, Mt Wellington

Tel: +64 9 574 1744

### SG – Singapore

Tel: +65 6887 6300

### TH – Thailand, Bangkok

Tel: +662 717 8140

### TW – Taiwan, Taipei

Tel: +886 2 2298 8987

## South America

### AR – Argentina, Buenos Aires

Tel: +54 3327 44 4129

### BR – Brazil, São José dos Campos

Tel: +55 12 4009 3500

### CL – Chile, Santiago

Tel: +56 2 623 1216

### MX – Mexico, Apodaca

Tel: +52 81 8156 6000

### VE – Venezuela, Caracas

Tel: +58 212 238 5422

### European Product Information Centre

Free phone: 00 800 27 27 5374

(from AT, BE, CH, CZ, DE, DK, EE, ES, FI,

FR, IE, IL, IS, IT, LU, MT, NL, NO, PL, PT, RU,

SE, SK, UK, ZA)

© 2011 Parker Hannifin Corporation. All rights reserved.

BUL/0532/UK 01/11EN



Fluid System Connectors Europe  
Legris SAS  
Parker Hannifin Corporation  
CS 46911 - 74 rue de Paris  
35069 Rennes

