

**Proportional Regulators - P31P & P32P**



P31P Series  
Bottom exhaust



P32P Series  
Bottom exhaust

- Very fast response times
- Accurate output pressure
- Micro parameter settings
- Selectable I/O parameters
- Quick, full flow exhaust
- LED display indicates output pressure
- No air consumption in steady state
- Multiple mounting options
- Protection to IP65
- P31P flows to 19 dm<sup>3</sup>/s (40 scfm)
- P32P flows to 57 dm<sup>3</sup>/s (120 scfm)

**Options:**

**P31PA**    **2**    **1 A**

Body size		Thread type	
Global modular mini (1/4")	<b>P31PA</b>	BSPP	<b>1</b>
Global modular compact (1/2")	<b>P32PA</b>	NPT	<b>9</b>

Port size	
Global modular mini (1/4")	<b>2</b>
Global modular compact (1/2")	<b>4</b>

Version	
Bottom ported exhaust (NC)	<b>A</b>
Bottom ported forced exhaust (NO) <sup>†</sup>	<b>E</b>
Side ported exhaust (NC)	<b>B</b>
Side ported forced exhaust (NO) <sup>†</sup>	<b>C</b>

<sup>†</sup> When the supply voltage is lost the unit will automatically exhaust the regulated pressure to 0 bar (atmospheric pressure)

Power supply		Control signal	
<b>2</b>	24 volts	<b>V</b>	<b>0-10V<sup>†</sup></b>
		<b>A</b>	<b>4 - 20mA</b>

Pressure range	
<b>Z</b>	<b>0 - 2 bar (0-29 PSIG)</b>
<b>S</b>	<b>0 - 7 bar (0-101 PSIG)</b>
<b>D</b>	<b>0 - 10 bar (0-145 PSIG)</b>

Input connector	
<b>1</b>	<b>M12 (4-pin)</b>

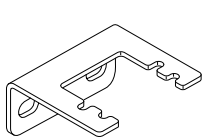
Output signal	
<b>D</b>	<b>Digital, PNP</b>
<b>P</b>	<b>PNP or 0-10V</b>
<b>N</b>	<b>NPN or 0-10V</b>
<b>M</b>	<b>4-20mA fixed</b>

D) Digital PNP output only, no analog output selectable  
 P) Digital PNP and analogue 0-10V outputs selectable, by means of parameter 6. (Factory default 0-10V)  
 N) Digital NPN and analog 0-10 V outputs selectable by means of parameter 6. (Factory default 0-10V)  
 M) Analog 4-20mA output only.  
 Note: On all analog outputs the F.S. value can be adjusted by means of parameter 8.

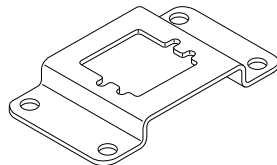
**Bold items are most common.**

**P31P Mounting brackets**

Description	Part number
L-Bracket mounting kit	<b>P3HKA00ML</b>
Foot bracket mounting kit	<b>P3HKA00MC</b>



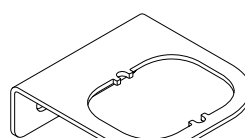
L-Bracket



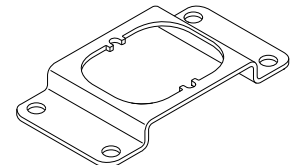
Foot Bracket

**P32P Mounting brackets**

Description	Part number
L-Bracket mounting kit	<b>P3KKA00ML</b>
Foot bracket mounting kit	<b>P3KKA00MC</b>



L-Bracket



Foot Bracket

**Cables**

Description	Part number
2 mtr. cable with moulded straight M12x1 connector	<b>P8L-MC04A2A-M12</b>
2 mtr. cable with moulded 90 degree M12x1 connector	<b>P8L-MC04R2A-M12</b>

**Note:**

These brackets fit both Proportional Regulators and Combined Soft Start & Dump Valves.  
 Dimensions see page 68.



**Technical Information**

**Working medium**

Compressed air or inert gasses, filtered to 40µ.

**Supply pressure**

Max. Operating Pressure:

2 bar unit: ..... 3 bar (43.5 psig)  
 10 bar unit: ..... 10.5 bar (152 psig)  
 Min. Operating Pressure ..... P2 Pressure + 0.5 bar (7.3 psig)

**Pressure control range**

Available in three pressure ranges, 0-2 bar (0-29 psig), 0-7 bar (0-101.5 psig) or 0-10 bar (0-145 psig). Pressure range can be changed through the software at all times. (parameter 19)

**Temperature range**

0°C up to +50°C (32°F up to 122°F)

**Weights:**

P31P = 0.291 kg (0.64 lbs)  
 P32P = 0.645 kg (1.42 lbs)

**Air consumption**

No consumption in stable regulated situation.

**Display**

The regulator is provided with a digital display, indicating the output pressure, either in bar or psig. The factory setting is as indicated on the label, can be changed through to software at all times (parameter 14)

**Supply voltage**

24 VDC +/- 10%

**Power consumption**

Max. 1.1W with unloaded signal outputs

**Control signals**

The electronic pressure regulator can be externally controlled through an analogue control signal of either 0-10V or 4-20mA. (parameter 4).

**Output signals**

As soon as the output pressure is within the signal band a signal is given of 24VDC, PNP Ri = 1 kOhm Outside the signal band this connection is 0V.

**Connections**

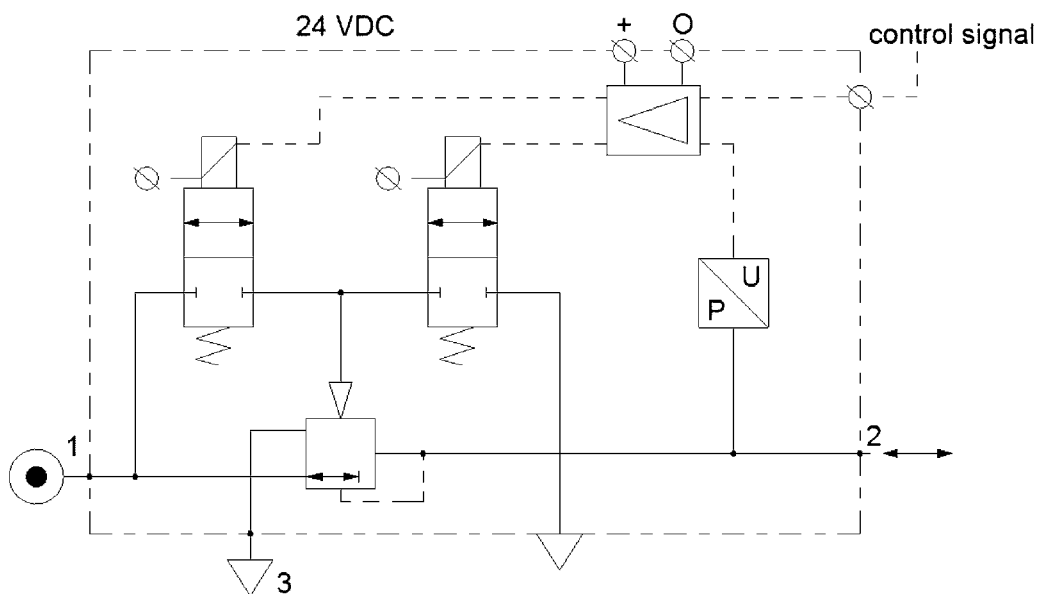
**(In case of output signal (Option D))**

Central M12 connector 4-pole

The electrical connections are as follows:

Pin No.	Function	Color
1	24 V Supply	Brown
2	0 to 10 V Control Signal Ri = 100k Ω 4 to 20mA Control Signal Ri = 500 Ω	White
3	0 V (GND) Supply	Blue
4	24 V Alarm Output Signal	Black

**Schematic**



**Technical information**

**Dead band**

The dead band is preset at 1.3% of Full Scale\*, adjustable via parameter 13.

**Accuracy**

Linearity: = < 0.3% of Full Scale.\*

**Proportional band**

The proportional band is preset at 10% of Full Scale.\*

**Fail safe operation**

- If the P31P / P32P unit has an “0” or “A” in the 12th digit of the model number
  - When the supply voltage drops, the electronic control reverts to the fail safe mode. The last known output pressure is maintained at approximately the same level depending upon air consumption. The digital display indicates the last known pressure setting.
  - When the supply voltage is reinstated to the correct level, the valve moves from the fail safe mode and the output pressure immediately follows the control signal requirement. The display indicates the actual output pressure.
  - Note: In the event of loss of both power and inlet pressure the unit will exhaust downstream pressure.
- If the P31P / P32P unit has an “E” in the 12th digit of the model number
  - When the supply voltage drops, the electronic control reverts to “Forced Exhaust Mode” and will automatically exhaust the downstream (regulated) pressure.
  - When the supply voltage is reinstated to the correct level the unit will return to normal operation and follows the control signal requirement. The display indicates the actual pressure.
- If the unit has been programmed in manual mode (not with a control signal) the unit will EXHAUST and the regulator will need to be reset when power is applied.

**Full exhaust**

Complete exhaust of the regulator is defined as  $P_2 \leq 1\%$  Full Scale

**\* Full scale (F.S.)**

For 2 bar (29 psig) versions this will be 2 bar (29 psig), for the 10 bar (145 psig) version full scale will be 10 bar (145 psig).

**Degree of protection**

IP65

**EU conformity**

CE: standard

EMC: according to directive 89/336/EEC

The new pressure regulator is in accordance with:

**EN 61000-6-1:2001      EN 61000-6-2:2001**  
**EN 61000-6-3:2001      EN 61000-6-4:2001**

These standards ensure that this unit meets the highest level of EMC protection.

**Mounting position**

Preferably vertical, with the cable gland on top.

**Materials: P31P & P32P**

- Magnet Core ..... Steel
- Solenoid Valve Poppet ..... FPM
- Solenoid Valve Housing ..... Techno Polymer
- Regulator Body (P31P & P32P versions) ..... Aluminum
- Regulator Top Housing ..... Nylon
- Valve Head ..... Brass & NBR
- Remaining Seals ..... NBR

**Advanced functionality**

**Pilot valve protection**

When the required output pressure can not be achieved because of a lack of input pressure the unit will open fully and will display NoP. Approximately every 10 seconds the unit will retry. The output pressure will then be approximately equal to the inlet pressure. As soon as the input pressure is back on the required level, the normal control function follows.

**Safety exhaust**

Should the **control signal** fall below 0.1 volts the valve will automatically dump downstream system pressure .

**Input protection**

The unit has built-in protection against failure and burnout resulting from incorrect input value, typically:

The 24VDC supply is incorrectly connected to the setpoint input, the display will show ‘OL’, as an overload indication. The unit will need to be rewired and when correctly connected will operate normally.

The overload indicator ‘OL’ will also appear should the wrong input value be applied or the wrong input value be programmed: 4 - 20m instead of 0 - 10V. To correct this a different set point value should be input or the unit reprogrammed to correct the set point value acceptance. (via parameter 4).

Response time	P31P	P32P
2 to 4 bar	25 msecs	35 msecs
1 to 6 bar	55 msecs	135 msecs
4 to 2 bar	70 msecs	85 msecs
6 to 1 bar	80 msecs	225 msecs

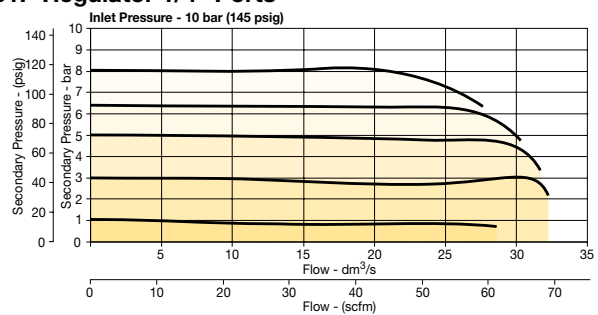
To fill volume of:  
 100cm<sup>3</sup> - P31P  
 330cm<sup>3</sup> - P32P  
 connected to the outlet of the regulator.

**Settings**

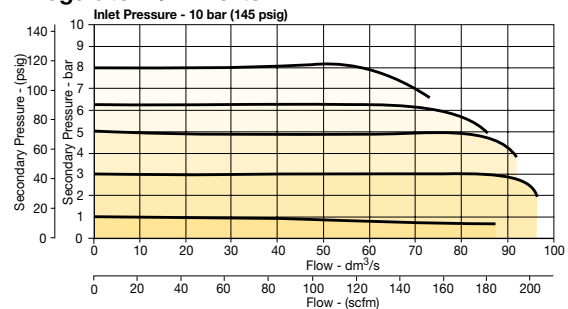
The regulator is pre-set at the factory. If required, adjustments can be made.

**Flow Charts**

**P31P Regulator 1/4” Ports**



**P32P Regulator 1/2” Ports**



### How to change parameters

Pressing the Accept key “acc” for more than 3 seconds, will activate parameter change mode. The user can then select the parameters by pressing up or down key. (display will show Pxx). When parameter number is correct, pressing accept again will enter parameter number.(display will show parameter value).

Pressing the up or down key will change the parameter itself. (display will flash indicating parameter editing mode). Pressing the accept key will accept the new parameter value. (all digits will flash whilst being accepted).

After releasing all keys , the next parameter number will be presented on the display. (you may step to the next parameter). When no key is pressed, after 3 seconds the display will show the actual output pressure.

When the unit is initially powered up allow approximately 10 seconds for the unit to “boot-up” before changing parameter settings.

Only parameter numbers 0, 4, 6, 8, 9, 14, 18, 19, 20, 12, 13 and 21 are accessible to edit. All other parameters are fixed.



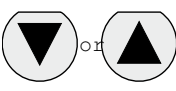

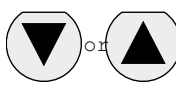





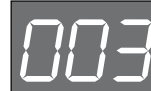

#### Manual mode:

When keys DOWN and UP are pressed during startup, (connecting to the 24V power supply) manual mode is activated. This means that the user is able to in/decrease the output pressure of the regulator, by pressing the UP or DOWN key. During this action the display will blink, indicating that the manual mode is activated. After powering up again, the unit will revert back to normal mode.

### Back to Factory Setting



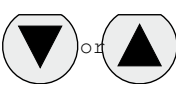

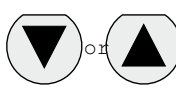







After start up. (Power is on)

Entering this value in parameter 0 will store the calibrated factory data into the working parameters. (Default calibration data is used)

Parameter Number 0 – Reset Back to Factory Settings						
Step	1	2	3	4	5	
Press 	 3-6 seconds					
Until Display Reads			 Flashing Decimal	 Flashing Decimal	 Flashing	
Description	Accesses changeable parameters.	Accesses parameter no. 0.	Displays current parameter value.	Edits parameter. 3 = standard factory settings. If other than 3, use Up or Down Arrow and accept 3	Accepts and saves new parameter setting.	Sequences to next parameter.

### Set Control Signal

The unit is factory set for 0-10 V control signal. If 4-20 mA control signal is required, change parameter 4.

Parameter Number 4 – Set Control Signal in Volts or Milliamps						
Step	1	2	3	4	5	
Press 	 3-6 seconds					
Until Display Reads			 Flashing Decimal	 Flashing Decimal	 Flashing	
Description	Accesses changeable parameters.	Accesses parameter no. 4.	Displays current parameter value. 1 = V 0 = mA	Edits parameter.	Accepts and saves new parameter setting.	Sequences to next parameter.

### Set Output Signal

Parameter 6 is used to set the type of output signal to your PLC.

This parameter is used as follows:

Output Signal option “0” = Digital Output – PNP

- Factory set at “0” Non Adjustable

Output Signal option “P” = Digital PNP or Analog 1-10V

- Factory set at “1” for Analog Signal
- Convert to Digital PNP by changing parameter to “0” setting



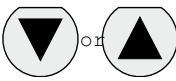

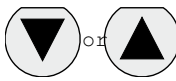

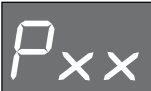





Output Signal option “N” = Digital NPN or Analog 1-10V

- Factory set at “1” Analog Signal
- Convert to Digital NPN by changing parameter to “0”

Output Signal option “M” = Analog 4-20 mA

- Factory set at “2” Non Adjustable

### Parameter Number 6 – Set Output Signal

Step	1	2	3	4	5	
<b>Press</b> 	 3-6 seconds					
<b>Until Display Reads</b>			 Flashing Decimal	 Flashing Decimal (Value 0, 1 or 2)	 Flashing	
<b>Description</b>	Accesses changeable parameters.	Accesses parameter no. 6.	Displays current parameter value. 1 = m factory default for P3H with analog options	Edits parameter. 0 = digital (NPN or PNP) 1 = analog 0..10V 2 = analog 4..20 mA	Accepts and saves new parameter setting.	Sequences to next parameter.



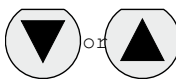

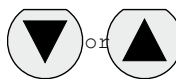







### Adjust Span Analog Output Signal

Set value is a % of Full Analog range. As an example for a 0-10V output signal, the original factory setting of 100% will give you an adjustment of 0-10V. If you reset Parameter 8 to 50%, the new output range would be 0-5V or 50% of the full range.

In the event that the output signal is to low, in a certain application, you can adjust it by increasing Parameter 8 to a maximum value of 130% of scale.

Note that all values are nominal and that an actual measurement may be required to ensure signal strength.



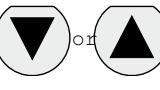

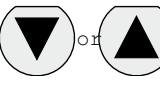







### Parameter Number 8 – Adjust Span Analog Output Signal

Step	1	2	3	4	5	
<b>Press</b> 	 3-6 seconds					
<b>Until Display Reads</b>			 Flashing Decimal (For 2 bar versions value = 92)	 Flashing Decimal (Value between 0 and 130)	 Flashing	
<b>Description</b>	Accesses changeable parameters.	Accesses parameter no. 8.	Displays current parameter value.	Edits parameter.	Accepts and saves new parameter setting and implements the new analog signal span.	Sequences to next parameter.

### Adjust Digital Display

If necessary, adjustments can be made to the digital display when using an external pressure sensor.



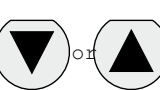

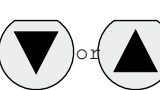


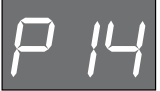




#### Parameter Number 9 – Adjust Digital Display Value (Pressure Calibration)

Step	1	2	3	4	5	
<b>Press</b> 	 3-6 seconds					
<b>Until Display Reads</b>			 Flashing Decimal	 Flashing Decimal	 Flashing	
<b>Description</b>	Accesses changeable parameters.	Accesses parameter no. 9.	Displays current digital display	Use up or down arrows and accept to adjust the display value if using an external pressure sensor.	Accepts and saves new parameter setting.	Sequences to next parameter.

### Set Pressure Scale

Units with NPT port threads are supplied with a factory set psig pressure scale. Use parameter 14 to change scale to bar.



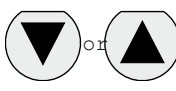

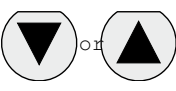






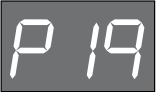
#### Parameter Number 14 – Set Pressure Scale in psig or bar

Step	1	2	3	4	5	
<b>Press</b> 	 3-6 seconds					
<b>Until Display Reads</b>			 Flashing Decimal	 Flashing Decimal	 Flashing	
<b>Description</b>	Accesses changeable parameters.	Accesses parameter no. 14.	Displays current parameter value. 1 = psig 0 = bar 2 = MPA	Edits parameter.	Accepts and saves new parameter setting.	Sequences to next parameter.

### Preset Minimum Pressure

If there is a need for a pre-set Minimum pressure, use parameter 18. (Note: preset pressure is affected by % P19.)

## Parameter Number 18 – Set Minimum Preset Pressure

Step	1	2	3	4	5	
<b>Press</b> 	 3-6 seconds					
<b>Until Display Reads</b>			 Flashing Decimal	 Flashing Decimal (value between 0 and 200)	 Flashing	
<b>Description</b>	Accesses changeable parameters.	Accesses parameter no. 18.	Displays current parameter value. Incremental value is: 2 bar unit: x 2 mbar x % P19 10 bar unit: x 10 mbar x % P19	Edits parameter.	Accepts and saves new parameter setting.	Sequences to next parameter.

### Set Pressure Correction



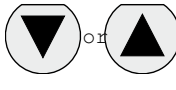

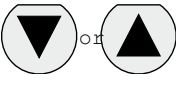







Pressure correction allows the user to set a Maximum pressure as a percentage of secondary pressure F.S.

Example: If F.S. is 10 bar, set parameter 19 to 50 for Maximum preset pressure of 5 bar.

Pressure correction also affects the Minimum preset pressure in parameter 18.

Example: If F.S. is 10 bar and parameter 18 is set to a value of 100 (1 bar), and parameter 19 is set to 50%, then the actual Minimum preset pressure seen is 0.5 bar.



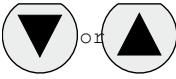

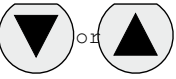







## Parameter Number 19 – Set Maximum Preset Pressure

Step	1	2	3	4	5	
<b>Press</b> 	 3-6 seconds					
<b>Until Display Reads</b>			 Flashing Decimal	 Flashing Decimal (value between 0 and 100)	 Flashing	
<b>Description</b>	Accesses changeable parameters.	Accesses parameter no. 19.	Displays current parameter value. Incremental value is: % of F.S.	Edits parameter.	Accepts and saves new parameter setting.	Sequences to next parameter.

### Behavior Control

The regulation speed of the pressure regulator can be modified by means of one parameter. (P 20)  
 The value in this parameter has a range from 0-5. A higher value indicates slower regulation speed, but will be more stable.

#### Parameter Number 20 – Set Behavior Control

Step	1	2	3	4	5	
<b>Press</b> 	 3-6 seconds					
<b>Until Display Reads</b>			 Flashing Decimal	 Flashing Decimal (value between 0 and 5)	 Flashing	
<b>Description</b>	Accesses changeable parameters.	Accesses parameter no. 20.	Displays current parameter value.	Edits parameter 0 = custom set* 1 = fastest (narrow proportional band) 2 = fast 3 = normal 4 = slow 5 = slowest (proportional band is broad)	Accepts and saves new parameter setting.	Sequences to next parameter.



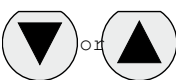

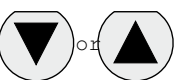







\* When the value 0 is entered, you are able to create your own custom settings true parameters 12, 13 and 21.

### Fine Settings

#### Set Proportional Band

Proportional band is used for setting the reaction sensitivity of the regulator. The displayed value is X 10 mbar and has a range between 50 (0.5 bar) and 250 (2.5 bar).

#### Parameter Number 12 – Set Proportional Band (P20 Must be Set to 0)



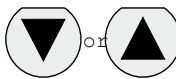

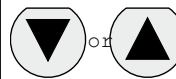







Step	1	2	3	4	5	
<b>Press</b> 	 3-6 seconds					
<b>Until Display Reads</b>			 Flashing Decimal	 Flashing Decimal (value between 50 and 250)	 Flashing	
<b>Description</b>	Accesses changeable parameters.	Accesses parameter no. 12.	Displays current parameter value. Incremental value is: x 10 mbar	Edits parameter.	Accepts and saves new parameter setting.	Sequences to next parameter.



### Set Deadband



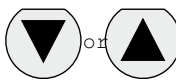

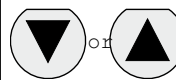






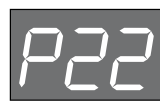
Deadband is the Minimum limit of accuracy at which the regulator is set for normal operation. The displayed value is X 10 mbar and has a range between 4 (40 mbar) and 40 (400 mbar).

#### Parameter Number 13 – Set Deadband (P20 Must be Set to 0)








Step	1	2	3	4	5	
<b>Press</b> 	 3-6 seconds					
<b>Until Display Reads</b>			 Flashing Decimal	 Flashing Decimal (value between 4 and 40)	 Flashing	
<b>Description</b>	Accesses changeable parameters.	Accesses parameter no. 13.	Displays current parameter value. Incremental value is x 10 mbar	Edits parameter.	Accepts and saves new parameter setting.	Sequences to next parameter.

### Proportional Effect

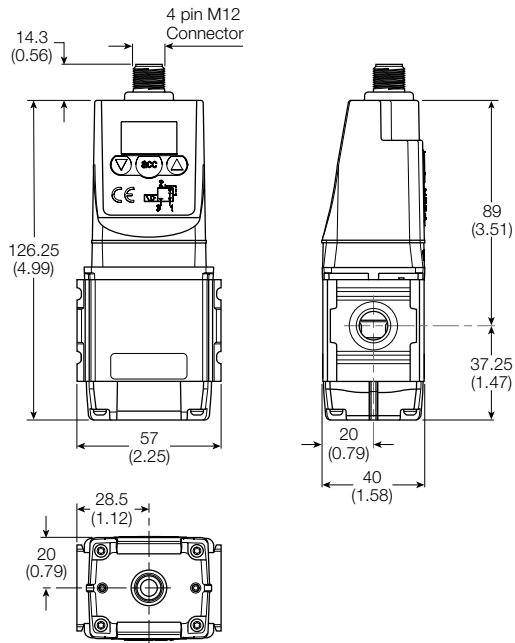
#### Parameter Number 21 – Set Proportional Effect (P20 Must be Set to 0)

Step	1	2	3	4	5	
<b>Press</b> 	 3-6 seconds					
<b>Until Display Reads</b>			 Flashing Decimal	 Flashing Decimal (value between 5 and 100)	 Flashing	
<b>Description</b>	Accesses changeable parameters.	Accesses parameter no. 21.	Displays current parameter value.	Edits parameter. 5 = fastest regulation 100 = slowest regulation.	Accepts and saves new parameter setting.	Sequences to next parameter.

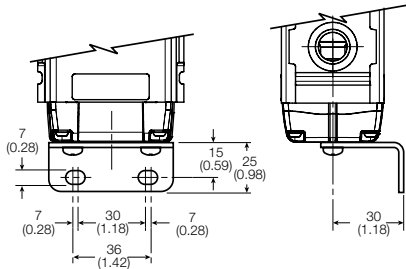
#### Parameter Number 39 – Displays Current Software Version

Step	1	2	3	
<b>Press</b> 	 3-6 seconds			
<b>Until Display Reads</b>			 Flashing Decimal	
<b>Description</b>	Accesses changeable parameters.	Accesses parameter no. 39.	Displays current parameter value. XXX = current software version	

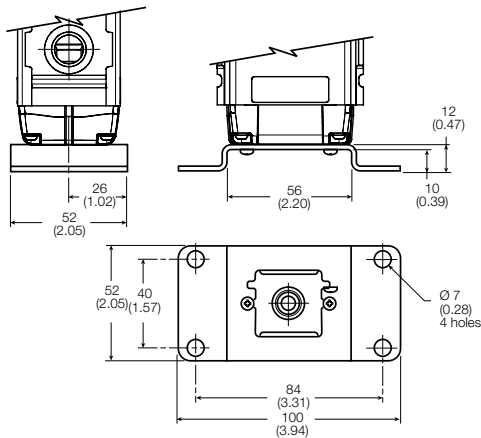
**P31P**



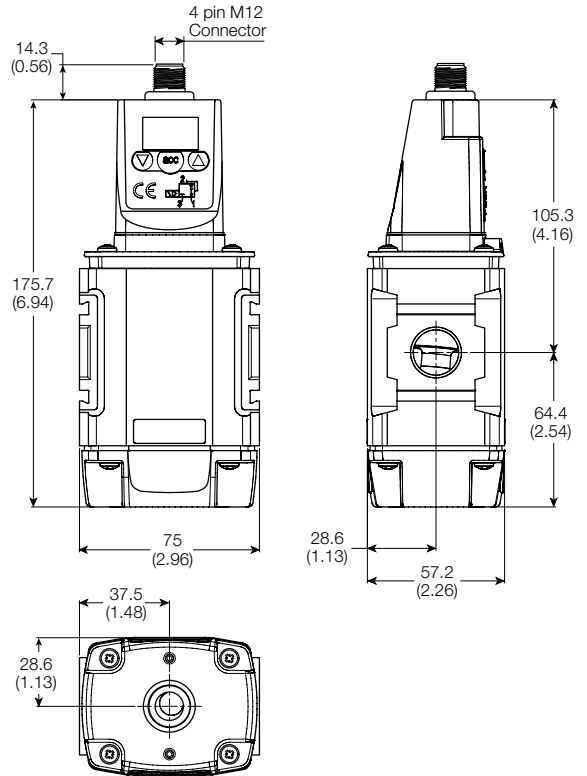
**L-Bracket**



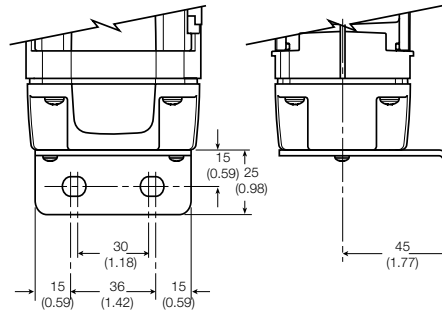
**Foot Bracket**



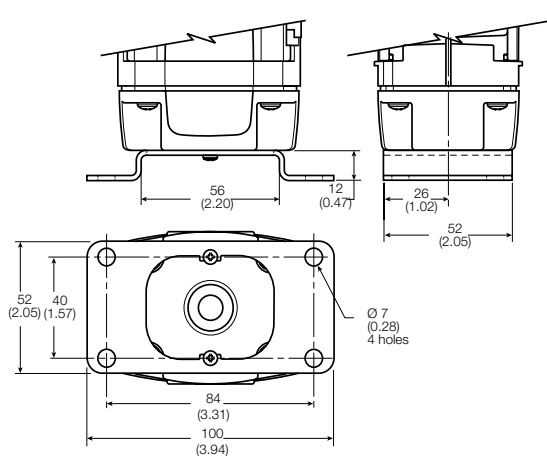
**P32P**



**L-Bracket**



**Foot Bracket**



Dimensions are in mm (Inches)

