Technical description

Overview



SIPART PS2 electropneumatic positioner in polycarbonate enclosure with aluminum gauge block (optional)



SIPART PS2 electropneumatic positioner in aluminum enclosure

The SIPART PS2 electropneumatic positioners are used to control the process valve or damper position of pneumatic linear or part-turn actuators or via positioning cylinder according to the setpoint specification. A digital input can trigger holding of the position or approach of the safety setting of the process valve.

Benefits

SIPART PS2 positioners offer decisive advantages:

- · Simple mounting and automatic commissioning
- Simple operation and configuration of the device using 3 buttons and one 2-line local display or via SIMATIC PDM
- Very high control performance
- Negligible air consumption in stationary operation
- "Tight closing" function ensures maximum positioning pressure on the process valve seat
- "Fast Open/Fast Close" function for defined approach of the end position with fast reaction to new setpoint specifications
- "Fail in Place" function: Maintain current position on failure of electrical and/or pneumatic auxiliary power
- Numerous functions can be activated by simple configuring (e.g. characteristic curves and limits)
- One device variant for linear and part-turn actuators
- Insensitive to vibrations due to few moving parts and optionally with wear-free position detection
- External non-contacting sensor as option for extreme ambient conditions



SIPART PS2 electropneumatic positioner in flameproof aluminum enclosure (Ex d) with aluminum gauge block (optional)



SIPART PS2 electropneumatic positioner in flameproof stainless steel enclosure 316L with stainless steel gauge block (optional)



SIPART PS2 electropneumatic positioner in stainless steel enclosure with stainless steel gauge block (optional)



amatura@arapneumatik.pl TEL. 71 364 72 85

ARA PNEUMATIK WROCŁAW

ARA PNEUMATIK KATOWICE katowice@arapneumatik.pl TEL . 32 779 76 40

Positioners

SIPART PS2

Technical description

- "Intelligent solenoid valve": Solenoid valve function and diagnostics in one device
- Extensive diagnostic functions for process valve and actuator, e.g.:
 - Full Stroke Test
 - Multi Step Response Test
 - Valve Performance Test
 - Valve Signature, pressure sensor-aided
 - Partial Stroke Test e.g. for safety process valves (also pressure sensor-aided) for performance and maintenance evaluation of the valve
- Can be operated with natural gas, carbon dioxide, nitrogen or noble gases
- SIL (Safety Integrity Level) 2

Application

The SIPART PS2 positioner is used worldwide on all pneumatic actuators, in all applications and industries:

- Chemical industry
- Petrochemical industry
- Oil and gas
- · Water/wastewater industry
- · Power supply
- Pharmaceutical industry
- · Food, beverage and tobacco industries

The devices are available in variants for:

- 4 to 20 mA
- HART communication
- PROFIBUS PA communication
- FOUNDATION Fieldbus (FF) communication
- Single-and double-acting valves in various enclosure designs and various materials (polycarbonate, aluminum and stainless steel)
- Applications without explosion protection requirements
- · Hazardous applications in the versions:
 - Device protection with intrinsic safety (Ex i) for use in Zone 1, 2, 21, 22 or Class I, II, III/Division 1/Groups A-G
 - Device dust ignition protection by enclosure (Ex t) type of protection for use in Zone 21, 22 or Class II, III/Division 1/Groups E-G
 - Device protection with increased security (Ex e) for use in Zone 2 or Class I, Division 2, Groups A-D
 - Device protection with flameproof enclosure (Ex d) for use in Zone 1 or Class I, Division 1, Groups A-D

Stainless steel enclosure for extreme ambient conditions

The SIPART PS2 is available in a stainless steel enclosure for use in particularly aggressive environments (e.g. offshore operation, chlorine plants). The device functionality is not different due to the enclosure variants.

Design

The SIPART PS2 digital positioner comprises the following components:

- Base plate with lid with/without inspection window, depending on the variant
- Electronics with screw-type terminals:
- 4 to 20 mA
- 4 to 20 mA with HART
- PROFIBUS PA according to IEC 61158-2, bus-supplied
- FOUNDATION Fieldbus (FF) according to IEC 61158-2, bussupplied
- Position feedback via potentiometer or non-contacting sensor (NCS)
- Pneumatic block

The pneumatic connections for supply air and actuating pressure are located on the right side of the enclosure. A gauge block, venting gauge block, booster, VDI3847 interface or a safety solenoid valve can be connected there as options. The SI-PART PS2 positioner is fitted to the linear or part-turn actuator using an appropriate mounting kit.

Optional expansion with modules and functions

Optionally, SIPART PS2 can be expanded with the following modules and functions:

Analog Output Module (AOM)

Analog position feedback 4 to 20 mA.

Digital I/O Module (DIO) with 3 digital outputs and 1 digital input

- Signaling of two limits of the travel or angle. The two limits can be parameterized independently as maximum or minimum values.
- Output of an alarm if the setpoint position of the final control element is not reached in automatic mode or if a device/valve fault occurs.
- 2nd digital input for alarm signals or for triggering safety reactions, e.g. hold position or approach safety position.

Inductive Limit Switches (ILS)

Via the inductive switches, 2 independent limits can be set and monitored as NAMUR signal (EN 60947-5-6). The module also contains an integrated fault indicator (see "Digital I/O Module (DIO)").

Mechanic Limit Switches (MLS)

2 independent limits can be monitored via the mechanical switches. The module also contains an integrated fault indicator (see "Digital I/O Module (DIO)").

Valid for all modules described above:

 All signals are electrically isolated from one another and from the basic unit. The outputs indicate self-signaling faults. The modules are easy to retrofit.

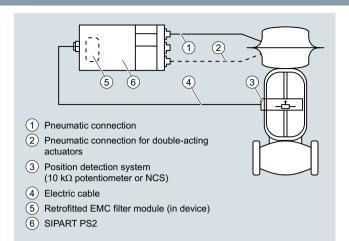
Separate mounting of positioner and position detection

Separate mounting of the positioner and position detection can be implemented with SIPART PS2. Only measurement of the stroke or angle, for example, is carried out directly on the actuator. This means that the positioner can be installed at a distance in a protected area. Components are connected electrically via a cable and pneumatically via tubes or pipes. The system is often advantageous if the ambient conditions at the valve exceed the specified values for the positioner (e.g. strong vibrations, radiation, magnetism).

5

PositionersSIPART PS2

Technical description



Separate installation of the position detection and positioner SIPART PS2

Use for position detection

The following can be used for position detection:



SIPART PS2, NCS for strokes > 14 mm

- Non-contacting sensor (NCS)
- Position Transmitter
- Linear potentiometers
- Commercial sensors

Non-contacting sensor (NCS)

For SIPART PS2



Left: NCS for part-turn actuator (6DR4004-.N.10) mounted on mounting console 6DR4004-1D to 4D Right: NCS for linear actuator (6DR4004-.N.20) mounted with actuator-

specific/customer-specific mounting solution

Position Transmitter

With potentiometer, with NCS, with NCS and ILS \underline{or} with NCS and MLS for SIPART PS2.

Mounting takes place like with SIPART PS2.



Linear potentiometers

With 3K, 5K or 10 to 20 k Ω (e.g. pneumatic cylinder).

Commercial sensors

With 4 to 20 mA or 0 to 10 V (only with non-ex applications).

Function

Monitoring functions

The SIPART PS2 has comprehensive monitoring functions with which changes on the actuator and process valve can be detected and signaled depending on the set limit. This information provides important indications on the status of the valve. Determined/monitored measuring data:

- Travel integral
- Number of changes in direction
- Alarm counter
- Self-adjusting deadband
- Process valve end position (e.g. for detection of process valve seat wear or deposits)
- Operating hours (also according to temperature and position ranges) as well as min./max. temperature
- Operating cycles of piezoelectric valves in pneumatic block
- Process valve positioning time
- Actuator leakages

At a glance with the Diagnostics Cockpit

With the Diagnostics Cockpit, the HART variants of the SIPART PS2 provide a straightforward way of getting started with the world of diagnostic capabilities. All relevant information on the valve, such as setpoint, actual value, control deviation, status of the diagnostic system, etc., is available at a glance. Additional facts and details are just a few mouse clicks away from the Diagnostics Cockpit.

Technical description

Status monitoring with 3-stage alarm concept

The intelligent electropneumatic SIPART PS2 positioner is equipped with additional monitoring functions. The status alarms derived from these monitoring functions signal active faults of the valve with grading in the form of traffic light signaling. The status alarms are symbolized by a wrench in the colors green, yellow and red (in SIMATIC PDM and Maintenance Station):

- Need for maintenance (green wrench)
- Urgent need for maintenance (yellow wrench)
- Imminent danger of valve failure or general failure (red wrench)

This allows users to put early measures into action before an acute process valve or actuator fault occurs which could result in a system shutdown. Early alarms indicate, for example, the onset of a diaphragm break in the actuator or progressive sluggishness of a valve. In this way, users can guarantee plant safety and availability with suitable maintenance strategies.

This 3-stage alarm hierarchy also allows early detection and signaling of static friction of a packing gland, wear of a process valve plug/seat, or deposits or coatings on the fittings.

These fault indications can be output either line-conducted over the alarm outputs of the positioner (maximum 3), or via communication over the HART or fieldbus interfaces. In this case, the HART, PROFIBUS and FOUNDATION Fieldbus variants of SIPART PS2 allow for differentiation of the various fault indications, as well as a trend representation and histogram function of all key process variables with regard to the valve.

The device display also displays the graded maintenance requirements, complete with identification of the source of the fault.

Maintenance required of control valves

The Full Stroke Test, Step Response Test, Multi Step Response Test and Valve Performance Test provide detailed information about the maintenance required of the valve. With the help of the HART communication system, you receive comprehensive test results and can identify the extent of the maintenance measures. In order to quantify the performance capability of valves, characteristic values such as step response times (T63, T86 or Txx), dead times, overshoot, hysteresis, measurement deviations and non-linearity are determined.

Functional Safety according to SIL 2

In the variants 6DR5.1.-0....-Z C20, the positioner is suitable for use on single-acting valves with spring return that satisfy the special requirements in terms of functional safety up to SIL 2 according to IEC 61508 or IEC 61511. The positioner depressurizes the process valve actuator on demand/in the event of a fault (safe depressurizing) and puts the process valve in the preset safety position.

Valve Signature

With pressure sensor-aided Valve Signature, the characteristic curve of the valve can be recorded, saved in the device (max. 10 characteristic curves) and displayed in PDM, for example. The reference characteristic curve is recorded at the beginning directly during initialization. Based on the exportable data, friction values, spring characteristics, hysteresis, breakout pressures can be determined. If the test is regularly repeated, characteristic curves can be compared with one another and changes over time can be displayed as the basis for a predictive maintenance approach.

Partial Stroke Test

With the pressure sensor-aided Partial Stroke Test, the function of safety (open/close) valves can be checked reliably during operation. Up to 10 characteristic curves and important parameters are saved in the device. They can be displayed in PDM, for example. Recording of the reference characteristic curve takes place during operation and in settled state. Based on the exportable data, friction values, spring characteristics, hysteresis, breakout pressures can be determined. If the test is regularly repeated, characteristic curves can be compared with one another and changes over time can be displayed as the basis for a predictive maintenance approach.

Intelligent solenoid valve

The SIPART PS2 can (parameterizable) take on the function of a solenoid valve for open/close valves and also offers intelligent diagnostics for valves with the pressure sensor-aided Partial Stroke Test, for example. For devices without explosion protection and only in connection with the pressure sensor-aided diagnostics, SIPART PS2 can also be operated with 24 V, i.e. without additional wiring. All other devices must be supplied with 4 to 20 mA. SIPART PS2 takes on the function as "Intelligent solenoid valve" with additional pressure sensor-aided diagnostics and handles multiple tasks in one device:

- The positioner opens and closes the valve quickly and without control.
- In a safety scenario, during power failure, the SIPART PS2 drives the valve into the safety position "Functional Safety according to SIL 2".
- A pressure sensor-aided Partial Stroke Test can be performed automatically at regular intervals. This test keeps the valve in regular movement and prevents rusting of the valve due to corrosion or incrustation.

Solenoid valves on control valves normally cannot be tested during operation. They are therefore not necessary when using SIPART PS2 as the depressurizing is carried out on demand by SIPART PS2. This means that, on control valves, both the control function and the shut-off function can be carried out by a single device.

Configuring

The SIPART PS2 positioner contains the following configurations:

- Input current range 0 to 20 mA or 4 to 20 mA
- · Rising or falling characteristic curve at the setpoint input
- Positioning speed limit (setpoint ramp)
- Split-range mode: Adjustable start-of-scale and full-scale values
- · Response threshold (deadband); self-adjusting or fixed
- Direction of action: Rising or falling output pressure with rising setpoint
- Limits of position range, start-of-scale/full-scale value
- Limits (alarms) of the process valve position: Minimum and maximum value
- Automatic tight closing stroke adjustment in accordance with the valve process characteristic curve
- · Function of the digital inputs
- Function of alarm output, etc.

Technical specifications

for fail in place version)

- 2 bar; 0.1 KV (29 psi; 0.116 CV) - 4 bar; 0.1 KV (58 psi; 0.116 CV) - 6 bar; 0.1 KV (87 psi; 0.116 CV) 4.3 Nm³/h (19.0 USgpm) 7.3 Nm³/h (32.2 USgpm)

9.8 Nm³/h (43.1 USgpm)

SIPART PS2 (all versions)			
Operating conditions		Restrictor ratio	Adjustable
Ambient conditions	For indoor and outdoor use	Auxiliary power consumption in the controlled state	< 0.036 Nm³/h (0.158 USgpm)
Ambient temperature	In hazardous areas, observe the maximum permitted ambient temperature according to the temperature class.	Sound pressure	L _{Aeq} < 75 dB L _{Amax} < 80 dB
 Permissible ambient temperature for operation¹⁾ 	·	Sound pressure with installed Siemens booster	L _{Aeq} < 95 dB L _{Amax} < 98 dB
• Altitude	≤ 2 000 m above mean sea level. At	Design	
Relative humidity	altitudes greater than 2 000 m above mean sea level, use a suitable power supply. 0 100%	Mode of operation Range of stroke (linear actuators) Angle of rotation range (part-turn ac-	3 130 mm (0.12 5.12 inch); greater stroke range on request 30 100° (up to 180° on request)
Type of protection ²⁾	IP66/Type NEMA 4X	tuators)	
Corrosion protection according to EN ISO 9227:2012 and EN ISO 12944:1999		Mounting type • On linear actuators	Using mounting kit 6DR4004-8V and where necessary with an additional
6DR50 Polycarbonate enclosure 6DR53 Aluminum enclosure and 6DR55 Aluminum enclosure, flame- proof 6DR52 Stainless steel enclosure and 6DR56 Stainless steel enclosure, flameproof	C5-M medium durability C5-M medium durability C5-M high durability	On part-turn actuators	lever arm 6DR4Ó04-8L on actuators according to IEC 60534-6-1 (NAMUR) with ribs, bars or flat face. Using mounting kit 6DR4004-8D or TGX:16300-1556 on actuators with mounting plane according to VDI/VDE 3845 and IEC 60534-6-2:
Mounting position	Any. Electrical connections and exhaust opening not facing up in wet environment (outdoor/rain).		The actuator-specific mounting console 6DR4004-1D 4D must be ordered separately, see the selection and ordering data.
Vibration resistance • Harmonic oscillations (sine) according to EN 60068-2-6/10.2008	3.5 mm (0.14*), 2 27 Hz, 3 cycles/axis 98.1 m/s² (321.84 ft/s²), 27 300 Hz, 3 cycles/axis	Weight, positioner without option modules or accessories • 6DR50 Glass-fiber reinforced polycarbonate enclosure • 6DR5.11 Aluminum enclosure, only	Approx. 0.9 kg (1.98 lb) Approx. 1.3 kg (2.86 lb)
 Bumping (half-sine) according to EN 60068-2-27/02.2010 Noise (digitally controlled) according to EN 60068-2-64/04.2009 	150 m/s² (492 ft/s²), 6 ms, 1 000 shocks/axis 10 200 Hz; 1 (m/s²)²/Hz (3.28 (ft/s²)²/Hz) 200 500 Hz; 0.3 (m/s²)²/Hz (0.98 (ft/s²)²/Hz)	single-acting • 6DR52 Stainless steel enclosure • 6DR53 Aluminum enclosure • 6DR55 Aluminum, flameproof • 6DR56 Stainless steel enclosure, flameproof	Approx. 3.9 kg (8.6 lb) Approx. 1.6 kg (3.53 lb) Approx. 5.2 kg (11.46 lb) Approx. 8.4 kg (18.5 lb)
Recommended continuous duty range of the complete valve	4 hours/axis ≤ 30 m/s² (98.4 ft/s²) without resonance sharpness	Material Dimensions	See "Dimension drawings"
Climatic class	According to IEC EN 60721-3	Device versions	
• Storage	1K5, but -40 +80 °C (1K5, but -40 +176 °F)	 In polycarbonate enclosure 6DR50 In aluminum enclosure 6DR51 In aluminum enclosures 6DR53 and 	Single-acting
Transport	2K4, but -40 +80 °C (2K4, but -40 +176 °F)	6DR55	
Pneumatic data		 In stainless steel enclosures 6DR52 and 6DR56 	Single-acting and double-acting
Auxiliary power (inlet air)	Compressed air, carbon dioxide (CO ₂), nitrogen (N ₂), noble gases or natural gas	Gauge block Type of protection with:	
• Pressure ³⁾	1.4 7 bar (20.3 101.5 psi)	 Pressure gauge made of plastic Gauge made of metal 	IP31 IP44
Air quality according to ISO 8573-1		 Gauge made of metal Pressure gauge made of stainless 	IP54
Solid particulate size and densityPressure dew point	Class 3 Class 3 (min. 20 K (36 °F) below ambient temperature)	steel 316 • Vibration resistance	According to EN 837-1
Oil content	Class 3	Connections, electrical	2.5 mm ² AMC20 14
Unrestricted flow (DIN 1945) • Inlet air (pressurize actuator) ⁴⁾		Screw terminalsCable bushingWithout explosion protection as	2.5 mm ² AWG30-14 M20x1.5 or ½-14 NPT
 2 bar; 0.1 KV (29 psi; 0.116 CV) 4 bar; 0.1 KV (58 psi; 0.116 CV) 6 bar; 0.1 KV (87 psi; 0.116 CV) 	4.1 Nm³/h (18.1 USgpm) 7.1 Nm³/h (31.3 USgpm) 9.8 Nm³/h (43.1 USgpm)	well as with Ex i - With explosion protection Ex d	Ex d-certified M20x1.5; ½-14 NPT or
 Exhaust air (depressurize actuator for all versions except fail in place)⁴ 	, ,,	Connections, pneumatic	M25x1.5 Female thread G¼ or ¼-18 NPT
 2 bar; 0.2 KV (29 psi; 0.232 CV) 4 bar; 0.2 KV (58 psi; 0.232 CV) 6 bar; 0.2 KV (87 psi; 0.232 CV) Exhaust air (depressurize actuator for fail in place version) 	8.2 Nm³/h (36.1 USgpm) 13.7 Nm³/h (60.3 USgpm) 19.2 Nm³/h (84.5 USgpm)		

Technical specifications

Natural gas as driving medium	For technical data using natural gas as driving medium, see operating instructions.
Explosion protection according to ATEX/IECEx	Depending on the device version; see "Explosion protection" section
Explosion protection	
UL conformity	You can find the appropriate directives and standards, including the relevant versions, in the UL-CERTIFICATE OF COMPLIANCE on the Internet.
CE conformity	You can find the appropriate directives and standards, including the relevant versions, in the EC Declaration of Conformity on the Internet.
Certificates and approvals Classification according to pressure equipment directive (PED 2014/68/EU)	For gases of fluid group 1, complies with requirements of article 4, paragraph 3 (sound engineering practice SEP)
	≥ U. 1 /0/ 1U K (≥ U. 1 /0/ 10 F)
Transmission errorTemperature influence effect	≤ 0.2% ≤ 0.1%/10 K (≤ 0.1%/18 °F)
Resolution	≤ 0.05%
Analog-to-digital converter • Scan time	10 ms
DeadbanddEbA = AutodEbA = 0.1 10%	Adaptive Can be set as fixed value
Controller unit • Five-point switch	Adaptive
Controller	

 $^{^{1)}}$ At \le -10 °C (\le 14 °F), the refresh rate of the local display is limited. When using Analog Output Module (AOM), only T4 is permissible.

²⁾ Max. impact energy 1 joule for enclosure with inspection window 6DR5..0 and 6DR5..1 or max. 2 joules for 6DR5..3.

³⁾ The following applies to fail in place double acting: 3 ... 7 bar (43.5 ... 101.5 psi)

⁴⁾ When using Ex d versions (6DR5..5-... and 6DR5..6-...), values are reduced by approximately 20%.

Technical specifications

SIPART PS2 with 4 ... 20 mA / HART

	Electronics without explosion protection	Electronics with Explosion protection Ex d	Electronics with explosion protection Ex i	Electronics with explosion i protection Ex i, Ex e, Ex t				
Electrical specifications								
Current input I _W • Rated signal range • Test voltage • Digital input BIN1 (terminals 9/10; galvanically connected to basic device)		840 V Suitable only for floating	20 mA DC, 1 s contact; max. contact load A at 3 V					
2-wire connection (terminals 6/8) 6DR50 and 6DR53; 4 20 mA 6DR51 and 6DR52; HART								
Current to maintain the auxiliary power supply	≥ 3.6 mA							
Required load voltage U _B (corresponds to Ω at 20 mA) • 4 20 mA (6DR50)								
- Typical	6.36 V (= 318 Ω)	6.36 V (= 318 Ω)	7.8 V (= 390 Ω)	7.8 V (= 390 Ω)				
- Max.	6.48 V (= 324 Ω)	6.48 V (= 324 Ω)	8.3 V (= 415 Ω)	8.3 V (= 415 Ω)				
• 4 20 mA (6DR53)								
- Typical	$7.9 \text{ V} (= 395 \Omega)$	-	-	-				
- Max. • HART (6DR51)	8.4 V (= 420 Ω)	-	-	-				
- Typical	6.6 V (= 330 Ω)	6.6 V (= 330 Ω)	-	-				
- Max.	6.72 V (= 336 Ω)	$6.72 \text{ V} (= 336 \Omega)$	-	-				
• HART (6DR52)								
- Typical	-	8.4 V (= 420 Ω)	8.4 V (= 420 Ω)	8.4 V (= 420 Ω)				
- Max.	- ± 40 mA	8.8 V (= 440 Ω)	8.8 V (= 440 Ω)	8.8 V (= 440 Ω)				
Static destruction limit	± 40 MA	± 40 mA	-	-				
Effective internal capacitance C _i • 4 20 mA			11 nF	"ic": 11 nF				
• HART	-	-	11 nF	"ic": 11 nF				
Effective internal inductance L _i			1110	10.11111				
• 4 20 mA	-	-	209 µH	"ic": 209 μH				
• HART	-	-	312 µH	"ic": 312 μH				
For connecting to circuits with the	-	-	U _i = 30 V	"ic":				
following peak values			$I_i = 100 \text{ mA}$	$U_i = 30 \text{ V}$				
			$P_i = 1 W$	$I_i = 100 \text{ mA}$				
				"ec"/"t": U _n ≤ 30 V				
				$I_n \le 100 \text{ mA}$				
3-/4-wire connection (terminals 2/4 and 6/8) 6DR52; HART, explosion-proof 6DR53; 4 20 mA, not explosion-proof								
Load voltage at 20 mA	≤ 0.2 V (= 10 Ω)	\leq 0.2 V (= 10 Ω)	≤ 1 V (= 50 Ω)	≤ 1 V (= 50 Ω)				
Auxiliary power U _{Aux}	18 35 V DC	18 35 V DC	18 30 V DC	18 30 V DC				
Current consumption I _H	(U _{Aux} -7.5 V)/2.4 kΩ [mA]							
Effective internal capacitance C _i	- Aux . ,/=:::==[::::]		22 nF	22 nF				
· · ·								
Effective internal inductance L _i	•		0.12 mH	0.12 mH				
For connecting to circuits with the following peak values	-		$U_i = 30 \text{ V}$ $I_i = 100 \text{ mA}$ $P_i = 1 \text{ W}$	"ic": U _i = 30 V I _i = 100 mA				
				"ec"/"t": $U_n \le 30 \text{ V}$ $I_n \le 100 \text{ mA}$				
Electrical isolation	Between $U_{\mbox{\scriptsize Aux}}$ and $I_{\mbox{\scriptsize W}}$	Between U_{Aux} and I_{W}	Between U _{Aux} and I _W (2 intrinsically safe circuits)	Between U_{Aux} and I_{W}				
HART communication								
HART version			7					
	SIMATIC PDM; supports all device objects. The software is not included in the scope of delivery							

Technical specifications

Pressure sensor module 6DR51Z P01/ -Z P02		
Current inputl _W		
Rated signal range	4 20 mA	4 20 mA
Test voltage	840 V DC, 1 s	840 V DC, 1 s
 Digital input DI1 (terminals 9/10; electrically connected to the basic device) 	Suitable only for floating contact; max. contact load < 5 μA at 3 V	Suitable only for floating contact; max. contact load $< 5 \mu A$ with 3 V
Current to maintain the auxiliary power supply	≥ 3.6 mA	≥ 3.6 mA
Required load voltage U_B (corresponds to Ω at 20 mA)	9.4 V (= 470 Ω)	9.4 V (= 470 Ω)
Static destruction limit	± 30 V	± 40 mA
Effective internal capacitance C _i	-	
Effective internal inductance L _i	-	-
For connecting to circuits with the following peak values	-	

Technical specifications

SIPART PS2 with PROFIBUS PA/with FOUNDATION Fieldbus

But-supplied But-		Electronics without explosion protection	Electronics with Explosion protection Ex d	Electronics with explosion protection Ex i	Electronics with explosion protection Ex i, Ex e, Ex t		
Securious Security	Electrical specifications						
File connecting to circulas with the foliom peak values • Blus connection with ERCO supply unit and peak the connection with barrier • Blus connection with barrier • For basic device without explosion provided in the barrier • For basic device without explosion provided in the barrier • For basic device without explosion provided without explosion pro	Auxiliary power supply, bus circuit		Bus-si	upplied			
Register values - Buts connection with PISCO supply unit - Buts connection with PISCO supply unit - Buts connection with parker - Buts connection with barrier - Buts connection with b	Bus voltage	9 32 V	9 32 V	9 24 V	9 32 V		
Bus connection with barrier Bus connections Bus connection with barrier Bus connections Bus con	ing peak values			IJ = 17 5 V	"¡c".		
Fileditive internal capacitance C; - Negligibly small 1c': 8 μH	- Bus connection with 1600 supply unit			$I_i = 380 \text{ mA}$	$U_i = 17.5 \text{ V}$ $I_i = 570 \text{ mA}$ "ec"/"t":		
Effective internal inductance L ₁ Current consumption Additional fault current Safety shutdown can be activated with further problems in the selective internal capacitance and inductance (Signal state 10" (shutdown not active) Signal state 10" (shutdown not active) For connecting to power supply with the following peak values Effective internal capacitance and inductance Effective internal capacitance and inductance (Signal state) Effective internal capacitance (Signal state) Effective internal	Bus connection with barrier			$I_i = 250 \text{ mA}$	"ec"/"t":		
Additional fault current Additional fault current O mA Additional fault current Input resistance Input resistance Signal state "I (shutdown not active) For connecting to power supply with the following peak values Filectrically isolated from bus circuit and digital input Input resistance Signal state "I (shutdown active) For connecting to power supply with the following peak values Filective internal capacitance and induction Effective internal capacitance and induction For basic device without explosion protection and or basic device with Exit For basic device Exit Electrical isolation between basic device and the input for safety shutdown, as well as the outputs of the option modules, are separate, intrinsically safe circuits. Electrical isolation between basic device and the input for safety shutdown, as well as the outputs of the option modules, are separate, intrinsically safe circuits. Electrical isolation between basic device and the input for safety shutdown, as well as the outputs of the option modules, are separate, intrinsically safe circuits. Electrical isolation between basic device and the input for safety shutdown, as well as the outputs of the option modules, are separate, i	Effective internal capacitance C _i	-	-	Negligibly small	Negligibly small		
Additional fault current Safety shutdown can be activated with Jumper (terminals \$1362)* Input resistance Signal state "I (shutdown not active) Signal state "I (shutdown not active) For connecting to power supply with the following peak values For connecting to power supply with the following peak values For connecting to power supply with the following peak values For connecting to power supply with the following peak values For connecting to power supply with the following peak values For connecting to power supply with the following peak values For connecting to power supply with the following peak values For connecting to power supply with the following peak values For connecting to go and induce the following peak values For connecting the peak values For connecting to switch the form the peak of the pe	Effective internal inductance Li	-	-	8 µH	"ic": 8 μH		
Seating Assistations can be activated with proper literaturals \$17820 + 1. ppt. feetistance \$20 kG \$2. kG \$2. kG \$3. kG	Current consumption		11.5 m	A ± 10%			
Impute retistance \$20 kΩ \$1330 V \$1330 V \$1530 V	Additional fault current		0	mA			
• Signal state "1' (shutdown active) Signal state "1' (shutdown active) For connecting to power supply with the following peak values For connecting to power supply with the following peak values Firective internal capacitance and inductance Firective internal capacitance and incursion internal capacitance and incursion inductance Firective internal capacitance and incursion internal capacitance and incursion inductance and	"jumper" (terminals 81/82)						
following peak values I = 100 mA P	Signal state "0" (shutdown active)		0 4.5 V or	unconnected			
Effective internal capacitance and inductance Sultable only for floating contact. Jumpered or connection to switching contact. Sultable only for floating contact, max. contact load < 5 µA at 3 V v v v v v v v v v v v v v v v v v v				I _i = 100 mA	$U_n = \le 30 \text{ V}$ $I_n = \le 100 \text{ mA}$ "ic": $U_i = 30 \text{ V}$		
Digital input D11 for PROFIBUS (terminals 9/10); electrically connected to the bus circuit) Electrical isolation • For basic device without explosion protection and for basic device without explosion protection and for basic device Ex I • For basic device Ex I • For basic device Ex I • For basic device Ex ex Ex t • For basic device		-	-	Negligibly small	·		
For basic device without explosion protection and for basic device with Ex d For basic device Ex I For basic device Ex Ex I For basic device and the input to the safety shutdown, as well as the outputs of the option modules For basic device Ex Ex I For basic device and the input to the safety shutdown, as well as the outputs of the option modules For basic device Ex I For basic device and the input tor safety shutdown, as well as the outputs of the option in Call Safe circuits. Flexioution of the For Safety shutdown, as well as the outputs of the option modules Flexioution of the For basic particles of the Orbits of Safety shutdown, as well as the outputs of the option modules Flexioution of the For basic particles of Safety shutdown, as well as the outputs of the option modules Flexioution of ProFibus Particles	Digital input DI1 for PROFIBUS (terminals 9/10); electrically connected to the bus	Su			t 3 V		
For basic device Ex i For basic device Ex e, Ex t For basic device Ex e, Ex t Electrical isolation between basic device and the input for safety shutdown, as well as the outputs of the option modules, are separate, intrinsically safe circuits. Electrical isolation between basic device and the input for safety shutdown, as well as the outputs of the option modules Test voltage PROFIBUS PA communication Communication Layers 1 and 2 according to PROFIBUS PA, transmission technology according to IEC 61158-2; slave function; layer 7 (protocol layer) according to PROFIBUS DP, EN 50170 standard with the extended PROFIBUS functions (all data acyclic, manipulated variable, feedbacks and status also cyclic) Poevice profile PROFIBUS PA profile B, version 3.02, more than 150 objects Response time to master message Device address PC parameterization software FOUNDATION Fieldbus communication Communications group and class According to technical specification of the FOUNDATION Fieldbus for H1 communication Foundations group and class According to technical specification of the FOUNDATION Fieldbus for H1 communication Function blocks/functions Group 3, Class 31PS (Publisher Subscriber) 1 Resource Block (RB2) 1 Analog Output Function Block (RD2) 1 Transducer Block (RB2) 1 Analog Output Function Block (PID) 1 Transducer Block (Standard Advanced Positioner Valve) Link Active Scheduler (LAS) function Execution times of the blocks Physical layer profile Fregistration Fregistration Fregistration Fregistration Fregistration	• For basic device without explosion pro-	Electrical isolation between			as the outputs of the option		
Test voltage 840 V DC, 1 s PROFIBUS PA communication Communication Layers 1 and 2 according to PROFIBUS PA, transmission technology according to IEC 61158-2; slave function; layer 7 (protocol layer) according to PROFIBUS DP, EN 50170 standard with the extended PROFIBUS functions (all data acyclic, manipulated variable, feedbacks and status also cyclic) C2 connections Four connections to master class 2 are supported; automatic connection setup 60 s after break in communication period profile PROFIBUS PA profile B, version 3.02, more than 150 objects Response time to master message Proper ameterization software FOUNDATION Fieldbus communication Communications group and class Function blocks/functions Group 3, Class 31PS (Publisher Subscriber) 1 Resource Block (RB2) 1 APID Function Block (ACO) 1 APID Function Block (API) 1 Transducer Block (Standard Advanced Positioner Valve) Link Active Scheduler (LAS) function Execution times of the blocks Physical layer profile Fregistration Tested with ITK 6.0		The basic device and the in	nput to the safety shutdown, a	is well as the outputs of the c	ption modules, are separate,		
PROFIBUS PA communication Communication Layers 1 and 2 according to PROFIBUS PA, transmission technology according to IEC 61158-2; slave function; layer 7 (protocol layer) according to PROFIBUS DP, EN 50170 standard with the extended PROFIBUS functions (all data acyclic, manipulated variable, feedbacks and status also cyclic) C2 connections Four connections to master class 2 are supported; automatic connection setup 60 s after break in communication Device profile PROFIBUS PA profile B, version 3.02, more than 150 objects Response time to master message Device address 126 (when delivered) PC parameterization software SIMATIC PDM; supports all device objects. The software is not included in the scope of delivery. FOUNDATION Fieldbus communication Communications group and class Function blocks/functions According to technical specification of the FOUNDATION Fieldbus for H1 communication Group 3, Class 31PS (Publisher Subscriber) 1 Resource Block (RB2) 1 Analog Output Function Block (AO) 1 PID Function Block (PID) 1 Transducer Block (Standard Advanced Positioner Valve) Link Active Scheduler (LAS) function Execution times of the blocks AC: 30 ms PID: 40 ms Physical layer profile FF registration Tested with ITK 6.0	For basic device Ex e, Ex t	Electrical isolation between			as the outputs of the option		
Layers 1 and 2 according to PROFIBUS PA, transmission technology according to IEC 61158-2; slave function; layer 7 (protocol layer) according to PROFIBUS DP, EN 50170 standard with the extended PROFIBUS DP, EN 50170 standard and substances and status also cyclic) Connections PROFIBUS PA profile B, version 3.02, more than 150 objects PROFIBUS PA profile B, version 3.02, more than 150 objects Typically 10 ms 126 (when delivered) SIMATIC PDM; supports all device objects. The software is not included in the scope of delivery. FOUNDATION Fieldbus communication Communications group and class According to technical specification of the FOUNDATION Fieldbus for H1 communication Group 3, Class 31PS (Publisher Subscriber) 1 Resource Block (RB2) 1 Analog Output Function Block (AO) 1 PID Function Block (PID) 1 Transducer Block (Standard Advanced Positioner Valve) Link Active Scheduler (LAS) function Execution times of the blocks AO: 30 ms PID: 40 ms Physical layer profile Fregistration Tested with ITK 6.0	Test voltage		840 V	DC, 1 s			
Slave function; layer 7 (protocol layer) according to PROFIBUS ÖP, EN 50170 standard with the extended PROFIBUS functions (all data acyclic, manipulated variable, feedbacks and status also cyclic) C2 connections Four connections to master class 2 are supported; automatic connection setup 60 s after break in communication Device profile PROFIBUS PA profile B, version 3.02, more than 150 objects Response time to master message Device address Typically 10 ms Device address PC parameterization software SIMATIC PDM; supports all device objects. The software is not included in the scope of delivery. FOUNDATION Fieldbus communication Communications group and class According to technical specification of the FOUNDATION Fieldbus for H1 communication Group 3, Class 31PS (Publisher Subscriber) 1 Resource Block (RB2) 1 Analog Output Function Block (AO) 1 PID Function Block (PID) 1 Transducer Block (Standard Advanced Positioner Valve) Link Active Scheduler (LAS) function Execution times of the blocks AO: 30 ms PID: 40 ms Physical layer profile Fregistration Feregistration Fested with ITK 6.0	PROFIBUS PA communication						
Device profile PROFIBUS PA profile B, version 3.02, more than 150 objects Response time to master message Typically 10 ms Device address 126 (when delivered) PC parameterization software SIMATIC PDM; supports all device objects. The software is not included in the scope of delivery. FOUNDATION Fieldbus communication Communications group and class According to technical specification of the FOUNDATION Fieldbus for H1 communication Function blocks/functions Group 3, Class 31PS (Publisher Subscriber) 1 Resource Block (RB2) 1 Analog Output Function Block (AO) 1 PID Function Block (PID) 1 Transducer Block (Standard Advanced Positioner Valve) Link Active Scheduler (LAS) function Execution times of the blocks PlD: 40 ms Physical layer profile 123, 511 FF registration Tested with ITK 6.0	Communication	sla	ve function; layer 7 (protocol I EN 50170 standard with the e	ayer) according to PROFIBU extended PROFIBUS function	S DP, as		
Response time to master message Device address PC parameterization software SIMATIC PDM; supports all device objects. The software is not included in the scope of delivery. FOUNDATION Fieldbus communication Communications group and class Function blocks/functions Group 3, Class 31PS (Publisher Subscriber) 1 Resource Block (RB2) 1 Analog Output Function Block (AO) 1 PID Function Block (PID) 1 Transducer Block (Standard Advanced Positioner Valve) Link Active Scheduler (LAS) function Execution times of the blocks AO: 30 ms PlD: 40 ms Physical layer profile Fregistration Tested with ITK 6.0	C2 connections	Four connections to maste	r class 2 are supported; autor	natic connection setup 60 s	after break in communication		
Device address PC parameterization software SIMATIC PDM; supports all device objects. The software is not included in the scope of delivery. FOUNDATION Fieldbus communication Communications group and class According to technical specification of the FOUNDATION Fieldbus for H1 communication Function blocks/functions Group 3, Class 31PS (Publisher Subscriber) 1 Resource Block (RB2) 1 Analog Output Function Block (AO) 1 PID Function Block (PID) 1 Transducer Block (Standard Advanced Positioner Valve) Link Active Scheduler (LAS) function Execution times of the blocks AO: 30 ms PID: 40 ms Physical layer profile 123, 511 FF registration Tested with ITK 6.0	Device profile		PROFIBUS PA profile B, version	on 3.02, more than 150 object	ets		
PC parameterization software FOUNDATION Fieldbus communication Communications group and class According to technical specification of the FOUNDATION Fieldbus for H1 communication Group 3, Class 31PS (Publisher Subscriber) 1 Resource Block (RB2) 1 Analog Output Function Block (QO) 1 PID Function Block (PID) 1 Transducer Block (Standard Advanced Positioner Valve) Link Active Scheduler (LAS) function Execution times of the blocks AO: 30 ms PlD: 40 ms Physical layer profile 123, 511 FF registration SIMATIC PDM; supports all device objects. The software is not included in the scope of delivery. According to technical specification of the FOUNDATION Fieldbus for H1 communication I Resource Block (Publisher Subscriber) 1 Resource Block (RB2) 1 Analog Output Function Block (AO) 1 PID Function Block (PID) 1 Transducer Block (Standard Advanced Positioner Valve) Link Active Scheduler (LAS) function Execution times of the blocks AO: 30 ms PID: 40 ms PlD: 40 ms Tested with ITK 6.0	Response time to master message		Typical	ly 10 ms			
FOUNDATION Fieldbus communication Communications group and class According to technical specification of the FOUNDATION Fieldbus for H1 communication Function blocks/functions Group 3, Class 31PS (Publisher Subscriber) 1 Resource Block (RB2) 1 Analog Output Function Block (AO) 1 PID Function Block (PID) 1 Transducer Block (Standard Advanced Positioner Valve) Link Active Scheduler (LAS) function Execution times of the blocks AO: 30 ms PID: 40 ms Physical layer profile 123, 511 FF registration Tested with ITK 6.0	Device address		126 (wher	delivered)			
Communications group and class According to technical specification of the FOUNDATION Fieldbus for H1 communication Group 3, Class 31PS (Publisher Subscriber) 1 Resource Block (RB2) 1 Analog Output Function Block (AO) 1 PID Function Block (PID) 1 Transducer Block (Standard Advanced Positioner Valve) Link Active Scheduler (LAS) function Execution times of the blocks AO: 30 ms PID: 40 ms Physical layer profile 123, 511 FF registration Tested with ITK 6.0	PC parameterization software	SIMATIC PDM; supports all device objects. The software is not included in the scope of delivery.					
Function blocks/functions Group 3, Class 31PS (Publisher Subscriber) 1 Resource Block (RB2) 1 Analog Output Function Block (AO) 1 PID Function Block (PID) 1 Transducer Block (Standard Advanced Positioner Valve) Link Active Scheduler (LAS) function Execution times of the blocks AO: 30 ms PID: 40 ms Physical layer profile 123, 511 FF registration Tested with ITK 6.0	FOUNDATION Fieldbus communication						
1 Resource Block (RB2) 1 Analog Output Function Block (AO) 1 PID Function Block (PID) 1 Transducer Block (Standard Advanced Positioner Valve) Link Active Scheduler (LAS) function Execution times of the blocks AO: 30 ms PID: 40 ms Physical layer profile 123, 511 FF registration Tested with ITK 6.0	Communications group and class	According to to	echnical specification of the F	OUNDATION Fieldbus for H	I communication		
PID: 40 ms Physical layer profile 123, 511 FF registration Tested with ITK 6.0	Function blocks/functions	1 Resource Block (RB2) 1 Analog Output Function Block (AO) 1 PID Function Block (PID) 1 Transducer Block (Standard Advanced Positioner Valve)					
FF registration Tested with ITK 6.0	Execution times of the blocks						
	Physical layer profile		123	, 511			
Device address 22 (when delivered)	FF registration		Tested w	ith ITK 6.0			
	Device address		22 (when	delivered)			

Technical specifications

Option modules

Digital I/O Module (DIO)	Without explosion protection suitable for Ex d	With explosion protection Ex i	With explosion protection Ex i, Ex e, Ex t				
	6DR4004-8A	6DR4004-6A	6DR4004-6A				
3 digital output current circuits		Alarm output A1: Terminals 41 and	42				
		Alarm output A2: Terminals 51 and	52				
		Alarm output: Terminals 31 and 32					
 Auxiliary power U_{Aux} 	\leq 35 V and the current consumption is to be limited to < 25 mA	-	-				
Signal state							
 High (not addressed) Low *) (addressed) 	Conductive, R = 1 k Ω , +3/-1% *) Blocked, I _R < 60 μ A	≥ 2.1 mA ≤ 1.2 mA	≥ 2.1 mA ≤ 1.2 mA				
*) The status is also Low if the basic device is faulty or without auxiliary power.	*) When using in the flameproof enclosure, the current consumption must be restricted to 10 mA per out- put.	Switching threshold with supply to EN 60947-5-6: $U_{Aux}=8.2~\text{V},~R_{i}=1~\text{k}\Omega$	Switching threshold with supply to EN 60947-5-6: $U_{Aux}=8.2 \text{ V, R}_{i}=1 \text{ k}\Omega$				
For connecting to circuits with the following peak values		$U_i = 15 \text{ V}$ $I_i = 25 \text{ mA}$ $P_i = 64 \text{ mW}$	"ic": $U_i = 15 \text{ V}$ $I_i = 25 \text{ mA}$ "ec"/"t": $U_0 \le 15 \text{ V}$				
Effective internal capacitance C _i	-	5.2 nF	5.2 nF				
Effective internal inductance L _i	-	Negligibly small	Negligibly small				
1 circuit • Electrically connected to the basic device - Signal state 0 - Signal state 1 - Contact load • Electrically isolated from the basic device - Signal state 0 - Signal state 1 - Natural resistance	, , , , , , , , , , , , , , , , , , ,	0/2: Terminals 11 and 12, terminals 21 Floating contact, open Floating contact, closed 3 V, 5 μ A \leq 4.5 V or open \geq 13 V \geq 25 kΩ	and 22 (jumper)				
 Static destruction limit Connecting to circuits with the following peak values 	± 35 V	- U _i = 25.2 V	"ic": U _i = 25.2 V "ec"/"t": U _n ≤ 25.5 V				
Effective internal capacitance C _i	-	Negligibly small	Negligibly small				
Effective internal inductance L _i	-	Negligibly small	Negligibly small				
Electrical isolation	The three outputs, the DI2 in	nput and the basic device are galvanio	cally isolated from each other.				
Test voltage	840 V DC, 1 s						

	2, 7, 2						
Analog Output Module (AOM)	Without explosion protection suitable for Ex d	With explosion protection Ex i, Ex e, Ex t					
	6DR4004-8J	6DR4004-6J	6DR4004-6J				
DC output for position feedback							
1 current output: Terminals 61 and 62		2-wire connection					
Rated signal range		4 20 mA, short-circuit-proof					
Total operating range		3.6 20.5 mA					
Auxiliary power U _{Aux}	+12 +35 V	+12 +30 V	+12 +30 V				
External load R_B [k Ω]		\leq (U _{Aux} [V] - 12 V)/I [mA]					
Transmission error		≤ 0.3%					
Temperature influence effect		≤ 0.1%/10 K (≤ 0.1%/18 °F)					
Resolution		≤ 0.1%					
Residual ripple		≤ 1%					
For connecting to circuits with the following peak values	-	$U_i = 30 \text{ V}$ $I_i = 100 \text{ mA}$ $P_i = 1 \text{ W}$	"ic": $U_i = 30 \text{ V}$ $I_i = 100 \text{ mA}$ "ec"/"t": $U_n \le 30 \text{ V}$ $I_n \le 100 \text{ mA}$ $P_n \le 1 \text{ W}$				
Effective internal capacitance C _i	-	11 nF	11 nF				
Effective internal inductance L _i	-	Negligibly small	Negligibly small				
Electrical isolation	Electrically isolated from the alarm option and safely isolated from the basic device						
Test voltage	840 V DC, 1 s						

Technical specifications

Inductive Limit Switches (ILS)	Without explosion protection suitable for Ex d	With explosion protection Ex i	With explosion protection Ex i, Ex e, Ex t			
	6DR4004-8G	6DR4004-6G	6DR4004-6G			
Limit transmitter with Inductive Limit Switches (ILS) and fault indicator						
2 Inductive Limit Switches (ILS)	•Digital o	output (limit transmitter) A1: Termina output (limit transmitter) A2: Termina	ls 41 and 42 ls 51 and 52			
Connection	2-wire system acc. to EN 6094	7-5-6 (NAMUR), for switching ampli	fier to be connected on load side			
 Signal state High (not addressed) 		> 2.1 mA				
Signal state Low (addressed)		< 1.2 mA				
2 Inductive Limit Switches (ILS)		Type SJ2-SN				
FunctionConnecting to circuits with the following	Rated voltage 8 V current con-	NC (normally closed) contact U _i = 15 V	"ic":			
peak values	sumption:	$I_i = 25 \text{ mA}$	U _i = 15 V			
p	≥ 3 mA (limit value not	$\dot{P}_i = 64 \text{ mW}$	l _i = 25 mA			
	addressed), ≤ 1 mA (limit value addressed)		"ec":			
	in in (in in value addressed)		$U_n \le 15 \text{ V}$ $P_n \le 64 \text{ mW}$			
Effective internal capacitance C _i	-	161 nF	161 nF			
Effective internal inductance L _i	-	120 µH	120 µH			
1 alarm output		Digital output: Terminals 31 and 33				
Connection	On switching amplifier according to EN 60947-5-6: (NAMUR), $U_{A_{IIX}}$ = 8.2 V, R_i = 1 k Ω					
Signal state High (not addressed)	$R = 1.1 \text{ k}\Omega$	> 2.1 mA	> 2.1 mA			
Signal state Low (addressed)	$R = 10 \text{ k}\Omega$	< 1.2 mA	< 1.2 mA			
Auxiliary power U _{Aux}	$U_{Aux} \le 35 \text{ V DC}$ I $\le 20 \text{ mA}$	-	-			
• Connecting to circuits with the following peak val-	-	$U_i = 15 \text{ V}$	"ic"/"nL":			
ues		$I_i = 25 \text{ mA}$ $P_i = 64 \text{ mW}$	$U_i = 15 \text{ V}$ $I_i = 25 \text{ mA}$			
		r i = 04 mvv	"ec":			
			ec . U _n ≤ 15 V			
			$P_n \le 64 \text{ mW}$			
Effective internal capacitance C _i	-	5.2 nF	5.2 nF			
Effective internal inductance L _i	-	Negligibly small	Negligibly small			
Electrical isolation	The 3 outputs are electrically isolated from the basic device.					
Test voltage	o o outpo	840 V DC, 1 s				



ARA PNEUMATIK WROCŁAW armatura@arapneumatik.pl TEL. 71 364 72 85

ARA PNEUMATIK KATOWICE katowice@arapneumatik.pl TEL . 32 779 76 40

Technical specifications

Mechanic Limit Switches (MLS)	Without explosion protection	With explosion protection Ex i	With explosion protection
Mechanic Limit Switches (MLS)	suitable for Ex d	With explosion protection Ex i	Ex i, Ex e, Ex t
	6DR4004-8K	6DR4004-6K	6DR4004-6K
Limit transmitter with mechanical switching contacts		Digital output A1: Terminals 41 a	and 42
2 limit value contacts		• Digital output A2: Terminals 51	
 Max. switching current AC/DC For connecting to circuits with the following peak values 	4 A -	$ \begin{array}{l} \text{-} \\ \text{U}_{i} = 30 \text{ V} \\ \text{I}_{i} = 100 \text{ mA} \\ \text{P}_{i} = 750 \text{ mW} \end{array} $	- "ic": $U_i = 30 \text{ V}$ $I_i = 100 \text{ mA}$ "t": $U_n = 30 \text{ V}$ $I_n = 100 \text{ mA}$
Effective internal capacitance C _i	-	Negligibly small	Negligibly small
Effective internal inductance L _i	-	Negligibly small	Negligibly small
Max. switching voltage AC/DC	250 V/24 V	30 V DC	30 V DC
alarm output Connection	On switching amplifier according $U_{Aux}=8.2 \ V, \ R_i=1 \ k\Omega$, ,	-
Signal state High (not addressed)Signal state Low (addressed)	$R = 1.1 \text{ k}\Omega$ $R = 10 \text{ k}\Omega$	> 2.1 mA < 1.2 mA	> 2.1 mA < 1.2 mA
Auxiliary power	U _{Aux} ≤ 35 V DC	< 1.2 IIIA -	< 1.2 IIIA -
Connecting to circuits with the following	I ≤ 20 mA	U _i = 15 V	"ic":
peak values		I _i = 25 mA P _i = 64 mW	U _i = 15 V I _i = 25 mA "t":
			$U_n = 15 \text{ V}$ $I_n = 25 \text{ mA}$
Effective internal capacitance C _i	-	5.2 nF	5.2 nF
Effective internal inductance L _i	-	Negligibly small	Negligibly small
Electrical isolation	The 3 output	uts are electrically isolated from the	basic device.
Test voltage		3150 V DC, 2 s	
Operating conditions altitude	Max. 2 000 m above sea level At altitudes greater than 2 000 m above sea level, use a suitable power supply	-	
Analog Input Module (AIM)	Without explosion protection	With explosion protection Ex i	With explosion protection Ex i, Ex e, Ex t
	6DR4004-8F	6DR4004-6F	6DR4004-6F
	(NCS) or Position Transmitter 6DR Potentiometers of other types with		0 k Ω can also be connected. In non-
R-potentiometerPeak values when powered by the base unit with	II - 5 V	$U_0 = 5 \text{ V}$	II – 5 V
PA (6DR55) or with FF communication (6DR56)	O _{max} = 3 v	$I_0 = 75$ mA static $I_0 = 160$ mA momentary $I_0 = 120$ mW $I_0 = 120$ mW $I_0 = 1$ $I_0 = 1$ mH	U _{max} = 5 V
 Peak values when supplied by other basic devices (6DR50/1/2/3/9) 	U _{max} = 5 V	$\begin{array}{l} {\rm U_{o}} = 5 \; {\rm V} \\ {\rm I_{o}} = 100 \; {\rm mA} \\ {\rm P_{o}} = 33 \; {\rm mW} \\ {\rm C_{o}} = 1 \; {\rm \mu F} \\ {\rm L_{o}} = 1 \; {\rm mH} \end{array}$	U _{max} = 5 V
Signal 20 mA	000 4		
 Rated signal range Internal load R_B 	0 20 mA 200 Ω		
Static destruction limit	40 mA		-
Signal 10 V			
Rated signal range Internal registance P	0 10 V	-	-
Static destruction limit	20 V		-
 Rated signal range Internal resistance R_i 	25 kΩ	-	- - -

Electrically connected to the basic device

Supply and signal circuits

Technical specifications

NCS sensor	Without explosion protection	With explosion protection Ex i, Ex e	With explosion protection Ex t		
	6DR4004-8N*	6DR4004-6N*	6DR4004-6N*		
Position range • Linear actuator 6DR4004N.20 • Linear actuator 6DR4004N.30 • Part-turn actuator	10 130 mi	3 14 mm (0.12 0.55") m (0.39 5.12"); up to 200 mm (7.8 30° 100°	7") on request		
Linearity for NCS sensor and internal NCS module 6DR4004-5L/-5LE (after correction by means of positioner)		± 1%			
Hysteresis for NCS sensor and NCS module 6DR4004-5L/-5LE		± 0.2%			
Temperature influence (range: Rotation angle 120° or stroke 14 mm)		$(\le 0.1\%/18 ^{\circ}\text{F}) \text{ for -20 +90 }^{\circ}\text{C} (-0.1\%/18 ^{\circ}\text{F}) \text{ for -4020 }^{\circ}\text{C} (-0.2\%/18 ^{\circ}\text{C}) \text{ for -4020 }^{\circ}\text{C}) \text{ for -4020 }^{\circ}\text{C} (-0.2\%/18 ^{\circ}\text{C}) \text{ for -4020 }^{\circ}\text{C}) \text{ for -4020 }^{\circ}\text{C} (-0.2\%/18 ^{\circ}\text{C}) \text{ for -4020 }^{\circ}\text{C}) \text{ for -4020 }^{\circ}\text{C} (-0.2\%/18 ^{\circ}\text{C}) \text{ for -4020 }^{\circ}\text{C}) \text{ for -4020 }^{\circ}\text{C} (-0.2\%/18 ^{\circ}\text{C}) \text{ for -4020 }^{\circ}\text{C}) \text{ for -4020 }^{\circ}\text{C} (-0.2\%/18 ^{\circ}\text{C}) \text{ for -4020 }^{\circ}\text{C}) for -404020$			
Climatic class • Storage • Transport		According to IEC EN 60721-3 out -40 +90 °C (1K5, but -40 + out -40 +90 °C (2K4, but -40 +	,		
Continuous working temperature	-40 °C +90 °C (-40 °F +194 °F)	-	-		
Vibration resistance • Harmonic oscillations (sine) according to IEC 60068-2-6 • Bumping according to IEC 60068-2-29	3 98.1 m 300	.5 mm (0.14°), 2 27 Hz, 3 cycles/; /s ² (321.84 ft/s ²), 27 300 Hz, 3 cy m/s ² (984 ft/s ²), 6 ms, 4 000 shock	axis vcles/axis s/axis		
Degree of protection	IP68 according	ng to IEC/EN 60529; Type 4X accord	ding to UL 50 E		
For connecting to circuits with the following peak values	-	$U_i = 5 \text{ V}$ $I_i = 160 \text{ mA}$ $P_i = 120 \text{ mW}$	U _i = 5 V		
Effective internal capacitance C _i	-	110 nF + 110 nF per meter of connecting cable	110 nF + 110 nF per meter of connecting cable		
Effective internal inductance L _i	-	270 μH + 6.53 μH per meter of connecting cable	270 μH + 6.53 μH per meter of connecting cable		
Explosion protection according to ATEX/IECEx	-	Intrinsic safety Ex i: II 2 G Ex ia IIC T6/T4 Gb	Intrinsic safety Ex i: II 3 G Ex ic IIC T6/T4 Gc		
			Non-sparking Ex t: II 3 G Ex ec IIC T6/T4 Gc		
Explosion protection according to FM	-	Intrinsic safety Ex i: IS, Class I, Division 1, ABCD IS, Class I, Zone 1, AEx ib, IIC	Non-sparking Ex t: NI, Class I, Division 2, ABCD NI, Class I, Zone 2, AEx ec, IIC		
Permissible ambient temperature • ATEX/IECEx	-		C (-40 +194 °F)		
• FM/CSA	-	T4: -40 +85 °	C (-40 +158 °F) C (-40 +185 °F) C (-40 +158 °F)		

Technical specifications

Explosion protection

1	2	3	4	5	6	7	-	8	9	10	11	12	-	13	14	15	16	-				
6	D	R	5	а	y	b	-	0	C	d	е	f	-	g	*	*	h	-	Z	j	j	j

Upper row: Order position of Article No.; lower line in color: Article No. with variable positions

6DR5ayb-	0cdef-	g**h-	Z jiji
a (version) = 0, 2, 5, 6	c (explosion protection) = E, D, F, G, K	g = 0, 2, 6, 7, 8	jjj (-Z order code) = = A20, A40, C20, D53, D54, D55, D56, D57, F01, K**, L1A, M40, R**, S**, Y** * = any character
y (actuator) = 1, 2	d (thread) = G, N, M, P, R, S	h (pressure gauge block) = 0, 1, 2, 3, 4, 9	jijj (-Z order code) = = A20, A40, C20, D53, D54, D55, D56, D57, F01, K**, L1A, M40, R**, S**, Y** * = any character
b (enclosure) = 0, 1, 2, 3	e (limit monitor) = 0, 1, 2, 3, 9		jijj (-Z order code) = = A20, A40, C20, D53, D54, D55, D56, D57, F01, K**, L1A, M40, R**, S**, Y** * = any character
	f (option module) = 0, 1, 2, 3		jjj (-Z order code) = = A20, A40, C20, D53, D54, D55, D56, D57, F01, K**, L1A, M40, R**, S**, Y** * = any character

		* = any character
Type of protection 6DR5ayb-*cdef-g*Ah-Zjjj	Ex marking ATEX-IECEx	Ex marking FM-CSA
Intrinsic safety • For c = E and b = 0	II 2 G Ex ia IIC T6/T4 Gb II 3 G Ex ic IIC T6/T4 Gc	CI I Zn 1 AEx ib IIC Gb CI I Zn 1 Ex ib IIC Gb IS CI I Div 1 Gp A-D
Flameproof enclosure and dust explosion protection by enclosure • For c = E and b = 5, 6	II 2 G Ex db IIC T6/T4 Gb II 2 D Ex tb IIIC T100°C Db	EM CI I Zn 1 AEx db IIC Gb XP CI I Div 1 Gp A-D CSA CI I Zn 1 Ex db IIC Gb XP CI I Div 1 Gp C-D EM + CSA Zn 21 AEx tb IIIC T100°C Db Zn 21 Ex tb IIIC T100°C Db
Intrinsic safety • For c = E and b = 1, 2, 3	II 2 G Ex ia IIC T6/T4 Gb II 3 G Ex ic IIC T6/T4 Gc II 2 D Ex ia IIIC T130°C Db	DIP CI II, III Div 1 Gp E-G CI I Zn 1 AEx ib IIC Gb CI I Zn 1 Ex ib IIC Gb Zn 21 AEx ib IIIC, T130°C Db Zn 21 Ex ib IIIC, T130°C Db IS CI I, II, III Div 1 Gp A-G
Increased safety (non-incendive NI) • For c = G and b = 1, 2, 3, 5, 6	II 3 G Ex ec IIC T6/T4 Gc	CI I Zn 2 AEx nA IIC Gc CI I Zn 2 Ex nA IIC Gc NI CI I Div 2 Gp A-D
Increased safety (non-incendive NI) and dust ignition protection by enclosure \bullet For $c=D$ and $b=1,2,3$	II 2 D Ex to IIIC T100°C Db II 3 G Ex ec IIC T6/T4 Gc	DIP Zn 21 AEx tb IIIC T100°C Db Zn 21 Ex tb IIIC T100°C Db DIP CI II, III Div 1 Gp E-G NI: CI I Zn 2 AEx nA IIC Gc CI I Zn 2 Ex nA IIC Gc NI CI I Div 2 Gp A-D

Technical specifications

Type of protection 6DR5ayb-*cdef-g*Ah-Zjjj	Ex marking ATEX-IECEx	Ex marking FM-CSA
Intrinsic safety, increased safety (non-incendive NI) and dust ignition protection by enclosure • For c = K and b = 1, 2, 3, 5, 6	II 2 G Ex ia IIC T6/T4 Gb	FM
6DR4004-1ES Position Transmitter (Potentiometer) 6DR4004-2ES Position Transmitter (NCS) 6DR4004-3ES Position Transmitter (NCS, ILS) 6DR4004-4ES Position Transmitter (NCS, MLS)	II 3 G Ex ic IIC T6/T4 Gc II 3 G Ex ec IIC T6/T4 Gc II 2 D Ex ia IIIC T130°C Db II 2 D Ex tb IIIC T100°C Db	CI I Zn 1 AEx ib IIC T6/T4 Gb IS CI I Div 1, Gp A-D CI I Zn 2 AEx ec IIC T6/T4 Gb NI CI I Div 2 Gp A-D Zn 21 AEx ib IIIC Db T130°C IS CI I, III, III Div 1 Gp A-G Zn 21 AEx tb IIIC T100°C Db DIP CI II, III Div 1 Gp E-G CSA
Intrinsic safety and increased safety (non-incendive NI)		Ex is IIC T6/T4 Gb Ex ic IIC T6/T4 Gc IS CI I Div 1, 2 Gp A-D Ex ec IIC T6/T4 Gc CI I Div 2 Gp A-D Ex is IIIC T130°C Db CI II, III Div 1 Gp E-G Ex tb IIIC T100°C Db CI II, III Div 1 Gp E-G
• For c = F and b = 1, 2, 3, 5, 6	II 2 G Ex ia IIC T6/T4 Gb II 3 G Ex ic IIC T6/T4 Gc II 3 G Ex ec IIC T6/T4 Gc II 2 D Ex ia IIIC T130°C Db	FM CI Zn 1 AEx ib IIC T6/T4 Gb S CI Div 1, Gp A-D CI Zn 2 AEx ec IIC T6/T4 Gb N CI Div 2 Gp A-D Zn 21 AEx ib IIIC Db T130°C S CI , II, II Div 1 Gp A-G
• 6DR4004-6N**-0-*** Non-Contacting Sensor (NCS)	II 2 G Ex ia IIC T6/T4 Gb II 3 G Ex ic IIC T6/T4 Gc II 2 D Ex ia IIIC T130°C Db II 3 G Ex ec IIC T6/T4 Gc	CSA Ex ia IIC T6/T4 Gb Ex ic IIC T6/T4 Gc Ex ic IIC T6/T4 Gc IS CI I Div 1, 2 Gp A-D Ex ec IIC T6/T4 Gc CI I Div 2 Gp A-D Ex ia IIIC T130°C Db CI II, III Div 1 Gp E-G IS CI I Zn 1 AEx ib IIC Gb CI I Zn 1 Ex ib IIC Gb Zn 21 AEx ib IIIC T130°C Db IS CI I, III Div 1 Gp A-G NI
		CI I Zn 2 AEx nA IIC Gc CI I Zn 2 Ex nA IIC Gc NI CI I Div 2 Gp A-D
Maximum permissible ambient temperature ranges	Temperature class T4	Temperature class T6
Positioners • 6DR5ayb-0cdef-g*Ah-Z jjj • 6DR5ayb-0cdef-g*Ah-Z M40 • 6DR5ayb-0cdef-g*Ah-Z jjj for a = 0, 2 and f = 0, 2 • 6DR5ayb-0cdef-g*Ah-Z M40	-30 °C \leq Ta \leq +80 °C -40 °C \leq Ta \leq +80 °C -30 °C \leq Ta \leq +80 °C -40 °C \leq Ta \leq +80 °C	-30 °C ≤Ta ≤ +50 °C -40 °C ≤Ta ≤ +50 °C -30 °C ≤Ta ≤ +60 °C -40 °C ≤Ta ≤ +60 °C
for a = 0, 2 and f = 0, 2 Analog Output Module (AOM)	10 0 = 10 = 100 0	.0 0 142 100 0
 Installed: 6DR5ayb-0cdef-g.Ah-Z for f = 1, 3 Can be retrofitted 6DR4004-6J Installed and can be retrofitted: 	-30 °C ≤ Ta ≤ +80 °C -40 °C < Ta < +80 °C	
6DR5ayb-0cdef-g*Ah-Z M40 for $f = 1, 3$	-40 0 2 1a 2 +00 0	
Position Transmitter • Non-contacting sensor (NCS) 6DR4004-6N**-0-***	-40 °C ≤ Ta ≤ +90 °C	-40 °C ≤Ta ≤ +70 °C
 Position Transmitter (potentiometer) 6DR4004-1ES Position Transmitter (NCS) 6DR4004-2ES Position Transmitter (NCS, ILS) 6DR4004-3ES Position Transmitter (NCS, MLS) 6DR4004-4ES 	-40 °C ≤ Ta ≤ $+90$ °C -40 °C ≤ Ta ≤ $+90$ °C -40 °C ≤ Ta ≤ $+90$ °C -40 °C ≤ Ta ≤ $+90$ °C	-40 °C ≤Ta ≤ +60 °C -40 °C ≤Ta ≤ +50 °C -40 °C ≤Ta ≤ +50 °C -40 °C ≤Ta ≤ +50 °C

Technical specifications

Booster

Operating conditions	
Climatic class	According to IEC EN 60721-3
Storage	1K5, but -40 +80 °C
• Transport	(1K5, but -40 +176 °F) 2K4, but -40 +80 °C (2K4, but -40 +176 °F)
Vibration resistance	
 Harmonic oscillations 	According to ISA-S75.13
Bumping (half-sine) according to EN 60068-2-27/02.2010	150 m/s² (492 ft/s²), 6 ms, 1 000 shocks/axis
Design	
Booster weight	
Single-acting	
 Optional module for standard enclosure 	2.9 kg (6.5 lb)
- Installed with	4.0 kg (8.8 lb)
polycarbonate enclosure	3 (* * *)
 Optional module for flameproof aluminum enclosure 	3.3 kg (7.3 lb)
Installed with flameproof aluminum enclosure	7.9 kg (17.4 lb)
Double-acting	
- Optional module for	4.3 kg (9.4 lb)
standard enclosure - Installed with	E O km (11 7 lb)
polycarbonate enclosure	5.3 kg (11.7 lb)
- Optional module for flameproof	4.7 kg (10.4 lb)
aluminum enclosure - Installed with flameproof	9.3 kg (20.5 lb)
aluminum enclosure	3.0 kg (20.0 lb)
Connections	
Pneumatic	½-14 NPT or G½
Pneumatic data	
Auxiliary power (inlet air)	Compressed air, carbon dioxide (CO ₂), nitrogen (N ₂), noble gases or cleaned natural gas
Pressure	1.4 7 bar (20.3 101.5 psi)
• Inlet air	According to ISO 8573-1
Air consumption	1.2 x 10 ⁻² Nm ³ /h (0.007SCFM)
Pressure gauge	Stainless steel enclosure MPa, bar, ps Type of protection IP54
Flow capacity	Cv = 2.0

5/18

Selection and ordering data

	P	۱rt	ic	le	Ν	0.			C)rde	er c	00
SIPART PS2	6	D	R	5								
electropneumatic positioner				-	0			-	0			
SUZE S												
→ Click on the Article No. for the online configuration in the PIA Life Cycle Portal.												
Version												
4 20 mA	C)										
4 20 mA, HART	1	ı				1)						
4 20 mA, HART, (3-, 4-wire)	2	2										
4 20 mA (3-/4-wire)	3	3				N						
PROFIBUS PA	5	5										
FOUNDATION Fieldbus	6	,										
Without electronics (for 19" remote variant)	g	•										
Actuator												
Single-acting		1										
Double-acting		2	2									
Enclosure												
Polycarbonate, glass-fiber reinforced ²⁾			()								
Stainless steel, without inspection window, 1.4581			2	2								
Aluminum, AISi12				3								
Type of protection (Ex)												
Without explosion protection						N						
Increased safety (Ex e) ³⁾ , Dust ignition protection by enclosure (Ex t) ³⁾						D						
Intrinsic safety (Ex i)						E						
Intrinsic safety (Ex i), Increased safety (Ex e) ³⁾						F						
Increased safety (Ex e)3)						G						
Intrinsic safety (Ex i), Increased safety (Ex e) ³⁾ , Dust ignition protection by enclosure (Ex t) ³⁾						K						
Connection thread electric/ pneumatic												
M20x1.5/G ¹ / ₄						G						
½-14 NPT / ¼-18 NPT						N						
M20x1.5/1/4-18 NPT						N	ı					
½-14 NPT / G¼						F						
M12 device plug (A coding) for electronics ⁴⁾ / G ¹ / ₄ The M12 cable socket can be ordered separately with 6DR4004-5A.						F						
M12 device plug (A coding) for electronics ⁴) / ¼-18 NPT The M12 cable socket can be ordered separately with 6DR4004-5A						S						

	Artiala Na	Order code
	Article No.	Order code
SIPART PS2 electropneumatic positioner	6DR5	- 0
5022		
Limit monitor Including 2nd cable gland	Ш	
None		0
Digital I/O Module (DIO), 1 digital input, 3 digital outputs (2 limits min. or max., 1 fault indicator). Device plug M12 optionally orderable with -Z D55.		1
Inductive Limit Switches (ILS), 2 inductive limit switches and 1 digital output (DQ) Device plug M12 optionally orderable with -Z D56.		2
Mechanic Limit Switches (MLS), 2 mechanical limit switches and 1 digi- tal output (DQ). Not applicable for natu- ral gas applications. Device plug M12 optionally orderable with -Z D57.		3
Internal NCS module for non-contacting position detection for actuators > 14 mm. The internal position detection is not applied but can be ordered in addition with -Z K11.		9 L1A
Option modules Including 2nd cable gland		
None		0
Analog Output Module (AOM), analog position feedback 4 20 mA. Device plug M12 optionally orderable with -Z D53.		1
Analog Input Module (AIM) to connect external position detection systems, e. g. NCS Sensor, Position Transmitter 6DR4004-1ES/2ES/3ES/4ES or other sensors. The internal position detection is not applied but can be ordered in addition with -Z K11. Device plug M12 optionally orderable with -Z D54.		2
Analog Output Module (AOM) and Analog Input Module (AIM). The internal position detection is not applied but can be ordered in addition with -Z K11. Device plug M12 is not available.	Ш	3
Brief instructions		
English/German/Chinese		A
French/Italian/Spanish		В
Version		
Standard / Fail Safe • Depressurizing the actuator in case of failure of electrical auxiliary power		A
Fail in Place • Maintain position in case of failure of electrical and/or pneumatical auxiliary power		F
Fail to Open • Pressurizing of the actuator in case of failure of electrical auxiliary power	Ш	G

	Article No.	Order	code
SIPART PS2	6DR5	31401	3000
electropneumatic positioner	- 0	- 0	
15022 Maria (150)	Ш		
Gauge block			
None		0	
With gauges made of plastic IP31 (MPa, bar) • Block made of aluminum,		1	
single-acting, G¼ • Block made of aluminum, double-acting, G¼		2	
With gauges made of plastic IP31 (MPa / psi)			
 Block made of aluminum, single-acting, ¼-18 NPT Block made of aluminum, 		3 4	
double-acting, 1/4-18 NPT With gauges made of metal IP44 (MPa, bar, psi)			
 Block made of aluminum, single-acting, G¹/₄ 		9	R1A
 Block made of aluminum, double-acting, G¹/4 Block made of aluminum, 		9	R2A R1B
single-acting, ¼-18 NPT Block made of aluminum, double-acting, ¼-18 NPT		9	R2B
With gauges made of stainless steel IP54 (MPa, bar, psi)			
 Block made of stainless steel 316, single-acting, G¹/₄ Block made of stainless steel 316, 		9	R1C R2C
double-acting, G½Block made of stainless steel 316,		9	R1D
 single-acting, ¼-18 NPT Block made of stainless steel 316, double-acting, ¼-18 NPT 		9	R2D
* Can be ordered on request: Gauge block 316 with gauge IP65,		*	* *
316L (MPa, bar, psi)	_		
Venting gauge block Depressurizing of Y2 on compressed air failure with gauges made of metal IP44 (MPa, bar, psi). The double-acting actuator with springs moves into the safety position.			
 Block made of aluminum, double-acting, G¹/₄ Block made of aluminum, 		9	R2E R2F
double-acting, 1/4-18 NPT			
Booster (Cv = 2)			
Aluminum with gauges made of metal IP44 (MPa, bar, psi)			
 Single-acting, G½ Double-acting, G½ 		9	R1J R2J
• Single-acting, ½-14 NPT		9	R1K
• Double-acting, ½-14 NPT		9	R2K
1)			

¹⁾ Explosion protection Ex i only available in connection with order option -Z P01/P02

⁴⁾ Device plug M12 mounted and electrically connected in versions 6DR50.., 6DR51.., 6DR55.. and 6DR56..

Options	Order code
Append suffix "-Z" to Article No., add order code and plain text.	
Stainless steel sound absorber Standard with stainless steel enclosures	A40
Functional Safety (SIL 2) for 6DR5.1* only (single-acting positioner) Device suitable for use according to IEC 61508 and IEC 61511.	C20
M12 device plug (D coding) The M12 cable socket can be ordered separately with 6DR4004-5D.	
Connected with Analog Output Module (AOM)	D53
Connected with Analog Input Module (AIM)	D54
Connected with Digital I/O Module (DIO)	D55
Connected with Inductive Limit Switches (ILS)	D56
Connected with Mechanic Limit Switches (MLS)	D57
Fail in Place Maintain position in case of failure of electrical and/or pneumatical auxiliary power	F01
Optimized control behavior for small actuators (< 200 cm³)	K10
Additional internal position detection by means of a potentiometer	K11
Pneumatic terminal strip made of stainless steel 316	K18
Interface according to VDI/VDE 3847 For single- and double-acting, with CATS (Clean Air To Spring) only for single-acting. Not for flameproof enclosures.	K20
Operation with natural gas Device is optimized for natural gas operation. Exhaust air (natural gas) cannot be dissipated collectively.	K50
Permitted ambient temperature during operation -40 80 °C (-40 +176 °F) For 6DR51*, 6DR52*, 6DR53*: Lid without inspection window	M40
Pressure sensor supported monitoring/diagnostics	
Monitoring of the device/user-specific min./max. supply pressure Pz. Hold position on demand. Messages according to Namur NE107.	P01
Monitoring of the device/user-specific min./max. supply pressure PZ. Hold position on demand. Valve Signature, Partial Stroke Test, monitoring of leakage and positioning pressure (triggered), positioning pressure limitation for single acting. Messages according to Namur NE107.	P02
Marine approval	
DNV GL (Det Norske Veritas & Germanischer Lloyd)	S10
LR (Lloyds Register)	S11
BV (Bureau Veritas)	S12
ABS (American Bureau of Shipping)	S14
KR (Korean Register of Shipping)	S15
CCS (China Classification Society)	S16
RINA (Registro Italiano Navale)	S17
TAG plate made of stainless steel, 3-line Text line 1: Plain text from Y17 Text line 2: Plain text from Y15 Text line 3: Plain text from Y16	A20
Measuring point description Input field: Max. 16 characters for HART, max. 32 characters for PROFIBUS PA, FOUNDATION Fieldbus and 4 20 mA; specify in plain text	Y15

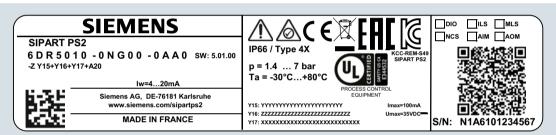
²⁾ Only for type of protection Ex i

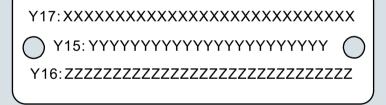
Impact energy on inspection window max. 2 joule for aluminum enclosure 6DR5..3.

Selection and ordering data

Options	Order code
Measuring point text Input field: Max. 24 characters for HART, max. 32 characters for PROFIBUS PA, FOUNDATION Fieldbus and 4 20 mA; specify in plain text	Y16
Measuring point number (TAG no.) Input field: Max. 32 characters; specify in plain text	Y17
Preset bus address Input field: Specify in plain text (for 6DR55 and 6DR56 only)	Y25
Customer-specific parameter setting Input field: Specify in plain text	Y30
Special design / Product Variant Request (PVR) Input field: Specify order number from PVR clarification in plain text Examples: • Conformal Coating / Tropicalization • Gauge block with IP65 gauge • SIPART PS2 for part-turn applications up to 180° Creation of a "Product Variant Request" is a prerequisite.	Y99 VP001 VP002 VP003

Rating plate and TAG plate made of stainless steel







ARA PNEUMATIK WROCŁAW armatura@arapneumatik.pl TEL. 71 364 72 85

ARA PNEUMATIK KATOWICE katowice@arapneumatik.pl TEL . 32 779 76 40

	Article I	No. Orde	er code		Article No.		Order	code
SIPART PS2	6DR5			SIPART PS2	6DR5			
electropneumatic positioner,		0 0 0		electropneumatic positioner, in flameproof enclosure	- 0	- 0		
in flameproof enclosure			Ш	in nameproof enclosure				Ш
			Ш					II
			Ш					II
Click on the Article No. for the online configuration in the PIA Life Cycle Death Click on the Article No. for the online configuration in the PIA Life Cycle Click on the Article No. for the online configuration in the PIA Life Cycle The Article No. for the online configuration in the PIA Life Cycle The Article No. for the online configuration in the PIA Life Cycle The Article No. for the online configuration in the PIA Life Cycle The Article No. for the online configuration in the PIA Life Cycle The Article No. for the Old No.			Ш	Limit monitor None		0	П	П
Portal.				Digital I/O Module (DIO), 1 digital input,		1		ш
Version				3 digital outputs (2 limits min. or max., 1				
4 20 mA	0			fault indicator).				ш
4 20 mA, HART ¹⁾	1			Inductive Limit Switches (ILS), 2 inductive limit switches and 1 digital		2		ш
4 20 mA, HART, (3-, 4-wire)	2			output (DQ).				ш
4 20 mA (3-/4-wire)	3			Mechanic Limit Switches (MLS), 2 mechanical limit switches and 1 digi-		3		ш
PROFIBUS PA	5			tal output (DQ). Not applicable for natu-				ш
FOUNDATION Fieldbus	6			ral gas applications.				ш
Without electronics (for 19" remote variant)	9		Ш	Internal NCS module for non-contacting position detection for actuators > 14 mm. The internal position detec-		9		L1A
Actuator				tion is not applied but can be ordered in				ш
Single-acting	1			addition with -Z K11.				ш
Double-acting	_ 2			Option modules				ш
Enclosure				None		0		ш
Aluminum, flameproof, AlSi12	5			Analog Output Module (AOM), analog position feedback 4 20 mA.		1		ш
Stainless steel, 316L, flameproof, 1.4409	- 6			Analog Input Module (AIM) to connect		2		ш
Type of protection (Ex)				external position detection systems, e. g. NCS Sensor, Position Transmitter				ш
Without explosion protection		N		6DR4004-1ES/2ES/3ES/4ES or other				ш
Flameproof enclosure (Ex d), Dust ignition protection by enclosure (Ex t)		E	Ш	sensors. The internal position detection is not applied but can be ordered in addition with -Z K11.				Ш
Intrinsic safety (Ex i), increased safety (Ex e)		F		Analog Output Module (AOM) and		3		
Increased safety (Ex e)		G		Analog Input Module (AIM). The internal position detection is not applied but can				ш
Intrinsic safety (Ex i),		к		be ordered in addition with -Z K11.				ш
Increased safety (Ex e), Dust ignition protection by enclosure				Brief instructions				ш
(Ex t)				English/German/Chinese			Α	ш
Flameproof enclosure (Ex d),		P		French/Italian/Spanish			В	ш
Dust ignition protection by enclosure (Ex t), Intrinsic safety (Ex i)				Version				ш
Connection thread electric/ pneumatic				Standard / Fail Safe Depressurizing the actuator in case of failure of electrical auxiliary power			A	
M20x1.5/G ¹ / ₄		G		Fail in Place			F	
½-14 NPT / ¼-18 NPT		N		 Maintain position in case of failure of 				
M20x1.5/1/4-18 NPT		М		electrical and/or pneumatical auxiliary power				
½-14 NPT / G¼		P		Fail to Open			G	
M25x1.5/G ¹ / ₄		Q		Pressurizing of the actuator in case of failure of electrical auxiliary power	Ш			

	Article No.	Order	code
SIPART PS2	6DR5		
electropneumatic positioner,	- 0	- 0	
in flameproof enclosure			
C 11P			
9 6 90			
- Vie			
()			
Gauge block			
None		0	
With gauges made of plastic IP31			
(MPa, bar)			
Block made of aluminum, single acting G1/4		1	
single-acting, G¼Block made of aluminum,		2	
double-acting, G ¹ / ₄			
With gauges made of plastic IP31			
(MPa / psi)			
 Block made of aluminum, single-acting, ¼-18 NPT 		3	
Block made of aluminum,		4	
double-acting, 1/4-18 NPT			
With gauges made of metal IP44			
(MPa, bar, psi)			
 Block made of aluminum, single-acting, G¼ 		9	R1/
Block made of aluminum,		9	R 2 A
double-acting, G1/4			
 Block made of aluminum, single-acting, ¼-18 NPT 		9	R1E
Block made of aluminum,		9	R2E
double-acting, 1/4-18 NPT			
With gauges made of stainless steel			
 IP54 (MPa, bar, psi) Block made of stainless steel 316, 		9	R 1 (
single-acting, G ¹ / ₄		3	,,,,
 Block made of stainless steel 316, 		9	R20
 double-acting, G¼ Block made of stainless steel 316, 		9	R10
single-acting, 1/4-18 NPT		9	nıı
 Block made of stainless steel 316, 		9	R 2 [
double-acting, 1/4-18 NPT			
* Can be ordered on request:		*	* 1
Gauge block 316 with gauge IP65,			
316L (MPa, bar, psi)			
Venting gauge block			
Depressurizing of Y2 on compressed air failure with gauges made of metal IP44			
(MPa, bar, psi). The double-acting actu-			
ator with springs moves into the safety position.			
Block made of aluminum,		9	R2E
double-acting, G1//4			
 Block made of aluminum, double-acting, ½-18 NPT 		9	R2I
Booster (Cv = 2)	-		
Aluminum with gauges made of metal IP44 (MPa, bar, psi)			
• Single-acting, G½		9	R 1 F
Double-acting, G½		9	R2F
• Single-acting, ½-14 NPT		9	R10
 Double-acting, ½-14 NPT 		9	R20

1)	Explosion protection	Ex i only	available	in	connection	with	order	option
	-Z P01/P02							

Selection	and ordering data
Options	Order code
Append suffix "-Z" to Article No., add order code and plain text.	
Functional Safety (SIL 2) for 6DR5.1* (only single-acting positioner) Device suitable for use according to IEC 61508 and IEC 61511.	C20
Fail in Place Maintain position in case of failure of electrical and/or pneumatical auxiliary power	F01
Optimized control behavior for small actuators (< 200 cm³)	K10
Additional internal position detection by means of a potentiometer	K11
Pneumatic terminal strip made of stainless steel 316	K18
Operation with natural gas Device is optimized for natural gas operation. Exhaust air (natural gas) cannot be dissipated collectively.	K50
Permitted ambient temperature during operation -40 80 °C (-40 +176 °F) For 6DR51*, 6DR52*, 6DR53*: Lid without inspection window	M40
Pressure sensor supported monitoring/ diagnostics	
Monitoring of the device/user-specific min./max. supply pressure Pz. Hold position on demand. Messages according to Namur NE107.	P01
Monitoring of the device/user-specific min./max. supply pressure PZ. Hold position on demand. Valve Signature, Partial Stroke Test, monitoring of leakage and positioning pressure (triggered), positioning pressure limitation for single acting. Messages according to Namur NE107.	P02
Marine approval	
DNV GL (Det Norske Veritas & Germanischer Lloyd)	S10
LR (Lloyds Register)	S11
BV (Bureau Veritas)	S12
ABS (American Bureau of Shipping)	S14
KR (Korean Register of Shipping)	S15
CCS (China Classification Society)	S16
RINA (Registro Italiano Navale)	S17
TAG plate made of stainless steel, 3-line Text line 1: Plain text from Y17 Text line 2: Plain text from Y15 Text line 3: Plain text from Y16	A20
Measuring point description Input field: Max. 16 characters for HART, max. 32 characters for PROFIBUS PA, FOUNDATION Fieldbus and 4 20 mA; specify in plain text	Y15
Measuring point text Input field: Max. 24 characters for HART, max. 32 characters for PROFIBUS PA, FOUNDATION Fieldbus and 4 20 mA; specify in plain text	Y16
Measuring point number (TAG no.) Input field: Max. 32 characters; specify in plain text	Y17
Preset bus address Input field: Specify in plain text (for 6DR55 and 6DR56 only)	Y25
Customer-specific parameter setting Input field: Specify in plain text	Y30
Special design / Product Variant Request (PVR) Input field: Specify order number from PVR clarification in plain text Examples: • Conformal Coating / Tropicalization • Gauge block with IP65 gauge • SIPART PS2 for part-turn applications up to 180° Creation of a "Product Variant Request" is a prerequisite.	VP001 VP002 VP003

Selection and ordering data

Accessories

Sensors and modules for remote variants

NCS sensor

	Article No.			
NCS sensor For contact-free position detection (not for Ex d version)	6DR4004-	N		0
\begin{align*} \textit{\textit{Click on the Article No. for the online} configuration in the PIA Life Cycle Portal.}				
Explosion protection				
Non-explosion-proof In type of protection Intrinsic safety Non-sparking	6			
Cable length				
6 m (19.68 ft)			N	
20 m (65.67 ft)			P	
40 m (131.23 ft)			R	
Actuator type				
Linear actuator for stroke ≤ 14 mm (0.55 inch) Mounting is actuator-specific. Namur mounting kit 6DR4004-8V can be used as basis.				2
Linear actuator for strokes ≥ 14 130 mm (0.55 5.12 inch) Mounting is actuator-specific. For mounting, the mounting kit 6DR4004-8V or the long lever 6DR4004-8L in addition can be used, depending on the stroke.				3
Part-turn actuator, magnet holder made of anodized aluminum A Namur mounting console can be ordered separately with 6DR4004-1D/-2D/-3D/-4D.				4

Position Transmitter

- Review technical data for explosion protection (ATEX / IECEx / FM / CSA / not Ex d).
- SIPART PS2 externally mounted in protected area.
- Prerequisite: SIPART PS2 with integrated Analog Input Module (AIM) as order option or retrofit with 6DR4004-6F/-8F.
- Variant with cable and cable socket M12 stainless steel 6DR4004-5D on request

	Article No.
Position Transmitter (potentiometer) In aluminum enclosure with potentiometer, without electronics, without pneumatic block, for separate mounting of position detection on actuator.	6DR4004-1ES
Position Transmitter (NCS) Aluminum enclosure with non-contacting position detection (NCS), without electronics, without pneumatic block, for separate mounting of position detection on actuator.	6DR4004-2ES
Position Transmitter (NCS, ILS) In aluminum enclosure with non-contacting position detection (NCS) and inductive limit switches (ILS), without electronics, without pneumatic block, for separate mounting of position detection on actuator.	6DR4004-3ES
Position Transmitter (NCS, MLS) In aluminum enclosure with non-contacting position detection (NCS) and mechanic limit switches (MLS), without electronics, without pneumatic block, for separate mounting of position detection on actuator.	6DR4004-4ES

Additional accessories

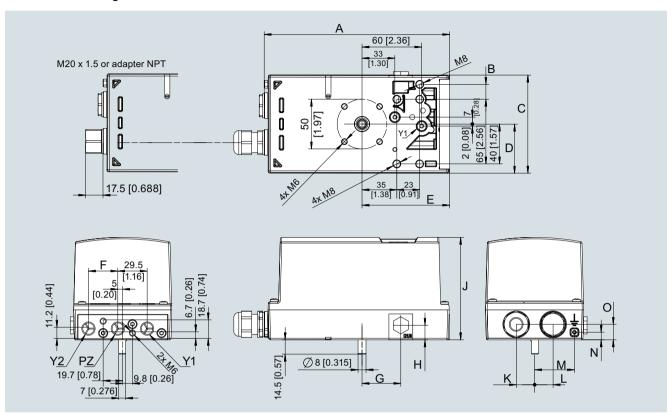
	Article No.
Control unit for 3x SIPART PS2 4 20 mA 19" control unit with 3x electronics, 2-wire, 4 20 mA, for remote installation of the electronics for the SIPART PS2 positioner 6DR59" in the protected area (e.g. against radiation, dirt, temperature, etc.)	A5E00151560
Control unit for 5x SIPART PS2 PA 19" control unit including 5x PROFIBUS PA module, for remote installation of the electronics of the SIPART PS2 6DR59* in a protected area (e.g. against radiation, dirt, temperature, etc.), order 1x plug panel A5E00252845 or A5E00252830 separately.	A5E00250501
Control unit for 10x SIPART PS2 PA 19" control unit including 10x PROFIBUS PA mod- ule, for remote installation of the electronics of the SIPART PS2 6DR59* in a protected area (e.g. against radiation, dirt, temperature, etc.), order 2x plug panel A5E00252845 or A5E00252830 sepa- rately.	A5E00250502
Control unit for 15x SIPART PS2 PA 19" control unit including 15x PROFIBUS PA mod- ule, for remote installation of the electronics of the SIPART PS2 6DR59* in a protected area (e.g. against radiation, dirt, temperature, etc.), order 3x plug panel A5E00252845 or A5E00252830 sepa- rately.	A5E00250503
Plug panel for control unit (50) Plug panel (back panel) for 19" PROFIBUS PA control unit with Burndy 50 plug (50 pins) to connect a max. of 5 pcs of SIPART PS2 w/o electronic board (6DR59*). The Burndy 50 cable socket is already included in the scope of delivery. Order in addition: 1x for A5E00250501, 2x for A5E00250502 and 3x for A5E00250503.	A5E00252845
Plug panel for control unit (50+8) Plug panel (back panel) for 19" PROFIBUS PA control unit with Burndy 50 plug (50 pins) to connect a max. of 5 pcs of SIPART PS2 w/o electronic (6DR59*). Additional Burndy 8 plug (8 pins) to link communication between control units. The Burndy 50 cable socket is already included in the scope of delivery. Order in addition: 1x for A5E00250501, 2x for A5E00250502 and 3x for A5E00250503.	A5E00252830
Analog Input Module (AIM) For connecting external position detection systems to the SIPART PS2, for example Position Transmitter 6DR4004-1ES/2ES/3ES/4ES, NCS sensor or others. • With explosion protection • Without explosion protection	6DR4004-6F 6DR4004-8F
Digital I/O Module (DIO) 1 digital input, 3 digital outputs (2 limits min. or max., 1 fault indicator) • With explosion protection • Without explosion protection	6DR4004-6A 6DR4004-8A
Inductive Limit Switches (ILS) 2 inductive limit switches and 1 digital output (DQ) • With explosion protection • Without explosion protection	6DR4004-6G 6DR4004-8G
Mechanic Limit Switches (MLS) 2 mechanical limit switches and 1 digital output (DQ). Not applicable for natural gas applications! • With explosion protection • Without explosion protection	6DR4004-6K 6DR4004-8K
Analog Output Module (AOM) For analog position feedback 4 20 mA • With explosion protection • Without explosion protection	6DR4004-6J 6DR4004-8J

Selection and ordering date				
	Article No.		Article No.	
Internal NCS module For non-contacting position detection, for installation in the SIPART PS2		Mounting kit for NAMUR part-turn actuators VDI/VDE 3845, with plastic coupling wheel, without mounting console	6DR4004-8D	
Without explosion protection With explosion protection	6DR4004-5L 6DR4004-5LE	VDI/VDE 3845, with stainless steel coupling, with- out mounting console	TGX:16300-1556	
Overvoltage protection		Console to mount the SIPART PS2, NCS sensor or		
Overvoltage protection up to 6 kV for 2-wire, M20 \times 1.5	6DR4004-1LP	Position Transmitter on NAMUR part-turn actuators VDI/VDE 3845		
Overvoltage protection up to 6 kV for 3-wire, $M20 \times 1.5$	6DR4004-2LP	 80 x 30 x 20 mm (3.15 x 1.18 x 0.79 inch) 80 x 30 x 30 mm (3.15 x 1.18 x 1.18 inch) 	6DR4004-1D 6DR4004-2D	
Overvoltage protection up to 6 kV for 4-wire, M20 \times 1.5	6DR4004-3LP	 130 x 30 x 30 mm (5.12 x 1.18 x 1.18 inch) 130 x 30 x 50 mm (5.12 x 1.18 x 1.97 inch) 	6DR4004-3D 6DR4004-4D	
Overvoltage protection up to 6 kV for PA/FF, M20 x 1.5	6DR4004-4LP	Mounting kit for other part-turn actuators		
Cable socket M12 stainless steel		The following mounting consoles can be used together with the NAMUR part-turn actuator mount-		
A-coding, for cable mounting (0.25 0.5 mm²). The cable socket can be connected to SIPART PS2	6DR4004-5A	ing kit 6DR4004-8D. SPX (DEZURIK) Power Rack, sizes R1, R1A, R2	TGX:16152-328	
with M12 device plug. D-coding, for cable mounting (0.25 0.5 mm²).	6DR4004-5D	and Ř2A Masoneilan Camflex II	TGX:16152-350	
The cable socket can be connected to SIPART PS2 with M12 device plug.		Fisher 1051/1052/1061, sizes 30, 40, 60 to 70	TGX:16152-364	
Gauge block		Fisher 1051/1052, size 33	TGX:16152-348	
With gauges made of plastic IP31 (MPa, bar)		Mounting kit for NAMUR linear actuators		
 Block made of aluminum, single-acting, G¹/4 Block made of aluminum, double-acting, G¹/4 	6DR4004-1M 6DR4004-2M	NAMUR linear actuator mounting kit with short lever arm (2 35 mm (0.08 1.38 inch))	6DR4004-8V	
With gauges made of plastic IP31 (MPa, psi) Block made of aluminum, single-acting, 1/4-18 NPT Block made of aluminum,	6DR4004-1MN 6DR4004-2MN	Lever arm for strokes of 35 130 mm (1.38 5.12 inch) without NAMUR mounting bracket	6DR4004-8L	
double-acting, ¼-18 NPT With gauges made of metal IP44 (MPa, bar, psi)	0DD40044D	Reduced mounting kit (as for 6DR4004-8V but with- out fixing angle and U-bracket), with short lever with up to 35 mm (1.38 inch) stroke	6DR4004-8VK	
 Block made of aluminum, single-acting, G¼ Block made of aluminum, double-acting, G¼ Block made of aluminum, single-acting, ¼-18 NPT 	6DR4004-1P 6DR4004-2P 6DR4004-1PN	Reduced mounting kit (as for 6DR4004-8V but with- out fixing angle and U-bracket), with long lever > 35 mm (1.38 inch) stroke	6DR4004-8VL	
 Block made of aluminum, double-acting, ¼-18 NPT With gauges made of stainless steel IP54 (MPa, bar, psi) Block made of stainless steel 316, single-acting, G¼ Block made of stainless steel 316, double-acting, 	6DR4004-2PN 6DR4004-1Q 6DR4004-2Q	Mounting console, stainless steel 316L Robust design to support extended loads like SIPART PS2 in an flameproof stainless steel 316L enclosure or as a variant with the booster. The console gets mounted and therefore supported by both stands of the actuator.	6DR4004-8R	
G1/4 • Block made of stainless steel 316, single-acting,	6DR4004-1QN	Tapered roller made of stainless steel 316 for replacing the tapered roller made of plastic in the	6DR4004-3N	
1/4-18 NPT • Block made of stainless steel 316, double-acting,	6DR4004-2QN	mounting kits 6DR4004-8V, -8VK, -8VL Terminal blocks made of stainless steel 316 for	6DR4004-3M	
14-18 NPT Gauge block 316 with gauge IP65, 316L	Can be ordered on	replacement of the aluminum terminal blocks in the 6DR4004-8V, -8VK and -8VL mounting kits	021110010111	
(MPa, bar, psi) Venting gauge block	request	Mounting kit for other linear actuators		
Depressurizing of Y2 on compressed air failure with		MASONEILAN type 87/88	TGX:16152-1210	
gauges made of metal IP44 (MPa, bar, psi). The double-acting actuator with springs moves into the		MASONEILAN type 37/38, all sizes	TGX:16152-1215	
safety position.		Fisher type 657/667, sizes 30 80	TGX:16152-900	
Block made of aluminum, double-acting, G¹/4 Block made of aluminum, double-acting, ¹/4-18 NPT	6DR4004-2RE 6DR4004-2RF	Samson actuator type 3277 Yoke dimension = 101 mm (integrated connection	6DR4004-8S	
Booster (Cv = 2) Aluminum with gauges made of metal IP44 (MPa, bar, psi)		without tube), not for Ex d Pneumatic terminal strip made of stainless		
For SIPART PS2 enclosure variants 6DR50/2/3* (non-flameproof enclosure) • Single-acting, G½ • Double-acting, G½ • Single-acting, ½-14 NPT • Double-acting, ½-14 NPT	6DR4004-1RJ 6DR4004-2RJ 6DR4004-1RK 6DR4004-2RK	steel 316 As spare part or to replace the pneumatic terminal strip made of aluminum Single-acting, G¼ Double-acting, G¼ Single-acting, ¼-18 NPT Double-acting, ¼-18 NPT	6DR4004-1R 6DR4004-2R 6DR4004-1RN 6DR4004-2RN	
For SIPART PS2 enclosure variants 6DR55/6* (flameproof enclosure) • Single-acting, G½ • Double-acting, G½ • Single-acting, ½-14 NPT • Double-acting, ½-14 NPT	6DR4004-1RP 6DR4004-2RP 6DR4004-1RQ 6DR4004-2RQ	Connection block For safety solenoid valve with extended mounting flange according to NAMUR For mounting according to IEC 534-6 For SAMSON actuator (integrated mounting), see above 1)	6DR4004-1B 6DR4004-1C	
Interface according to VDI/VDE 3847 For single- and double-acting, with CATS (Clean Air	6DR4004-5PB	SITRANS I100 isolating power supply HART With 24 V DC auxiliary power (see "SITRANS I supply units and isolation amplifiers")	7NG4124-1AA00	
To Spring) only for single-acting, not for flameproof enclosures				

	Article No.
SITRANS I200 output isolator HART With 24 V DC auxiliary power (see "SITRANS I supply units and isolation amplifiers")	7NG4131-0AA00
HART modem with USB interface	7MF4997-1DB
SIPART PS2 / PS100 demo case	6DR4004-5DE

¹⁾ Only together with 6DR4004-8S

Dimensional drawings



SIPART PS2, non-flameproof enclosure, dimensions in mm (inch)

Value	6DR50		6DR51	6DR52	6DR	53
	G1⁄4	1/4-18 NPT			G¼	1/4-18 NPT
A	184.5 (7.26)	186.5 (7.34)	185 (7.28)	186.5 (7.34)	186.5 (7.34)	188.5 (7.42)
3		-	-	15 (0.59)	-	
0	95 (3.74)		84 (3.31)	99 (3.90)	98.6 (3.88)	
)	48 (1.89)		34.5 (1.36)	49.5 (1.95)	48.6 (1.91)	
	88.5 (3.48)		88.8 (3.50)	88.5 (3.48)	88.8 (3.50)	
<u>=</u> 1)	29.5 (1.16)		-	29.5 (1.16)	29.5 (1.16)	
3	39 (1.54)		44 (1.73)	39 (1.54)	39 (1.54)	
4	14.5 (0.57)		16 (0.63)	16 (0.63)	14.5 (0.57)	
I	96.6 (3.80)		96.6 (3.80)	98.5 (3.88)	103 (4.06)	
<	18.5 (0.73)		22 (0.87)	18.5 (0.73)	18.5 (0.73)	
-	18.5 (0.73)		7 (0.23)	18.5 (0.73)	18.5 (0.73)	
Л	-		26.5	41.5	40	
١		-	7.5	7.5	7.5	
)	14.5 ((0.57)	14.5 (0.57)	14.5 (0.57)	15.5 (0.61)	
	> 150 (5.91) Adhere to this minimum clearance P for service and maintenance above the lid.					

¹⁾ Dimension applies only to double-acting drives

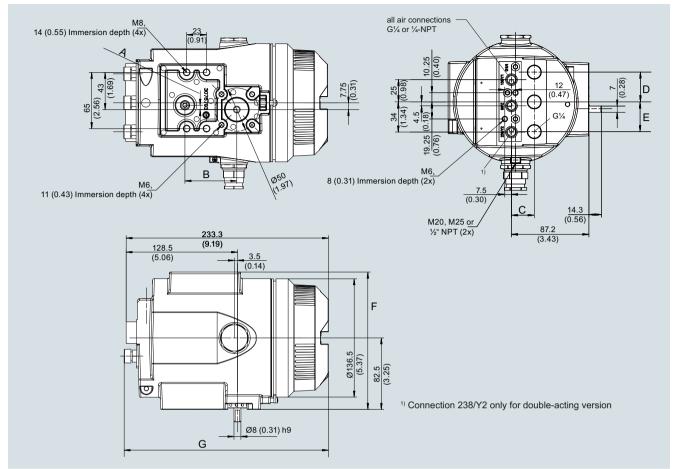
6DR5..0 Polycarbonate enclosure; dimensions with pneumatic connection G1/4 or 1/4-18 NPT

6DR5.11 Aluminum enclosure, only single-acting

6DR5..2 Stainless steel enclosure, without inspection window

6DR5..3 Aluminum enclosure; dimensions with pneumatic connection G¼ or ¼-18 NPT

Dimensional drawings

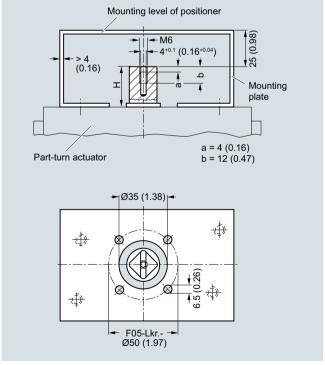


SIPART PS2, flameproof enclosure, dimensions in mm (inch)

Value	6DR55	6DR56
A	5 (0.2)	-
В	60 (2.36)	-
С	25.7 (1.01)	21.7 (0.85)
D	33.5 (1.32)	25 (0.99)
E	33.5 (1.32)	-
F	158.5 (6.24)	160 (6.3)
G	235.3 (9.26)	227.6 (8.96)

6DR5..5 Aluminum enclosure, flameproof; dimensions with pneumatic connection G1/4 or 1/4-18 NPT

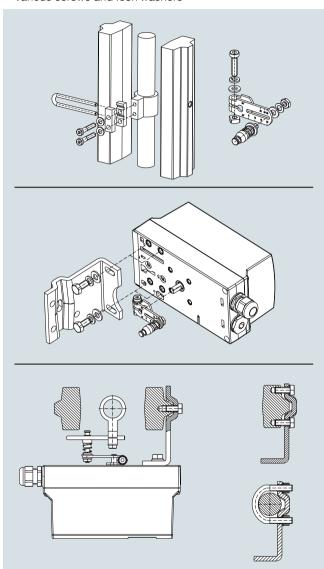
6DR5..6 Stainless steel enclosure, flameproof



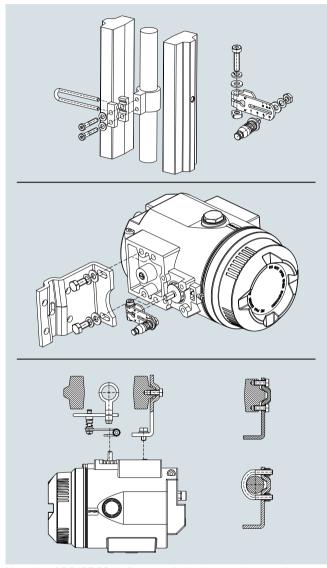
Mounting onto part-turn actuators; mounting console can be ordered via 6DR4004-1D/-2D/-3D/-4D, extract from VDI/VDE 3845, dimensions in mm (inch)

Mounting kit for NAMUR linear actuators 6DR4004-8V

- 1 mounting bracket
- 2 clamps
- 1 U-bracket
- 1 lever arm with adjustable tapered roller
- 2 U-bolts
- Various screws and lock washers



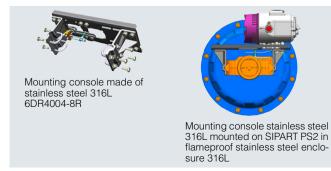




Mounting of SIPART PS2 in flameproof aluminum enclosure on linear actuators

Mounting console made of stainless steel 316L for linear actuators 6DR4004-8R

- Console with 2 adjustable mounting brackets
- 4 U-brackets for pillar mounting
- 1 lever arm with adjustable tapered roller
- 2 clamps with U-bracket
- · Screws and lock washers



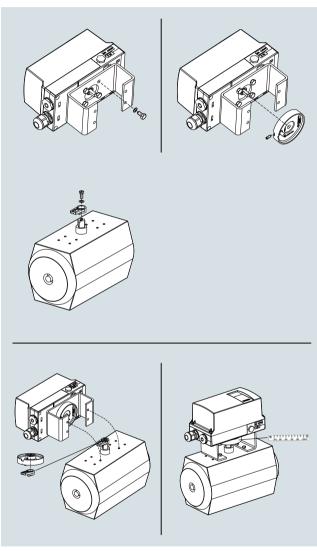
Mounting kits

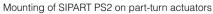
Mounting kit for NAMUR part-turn actuators 6DR4004-8V

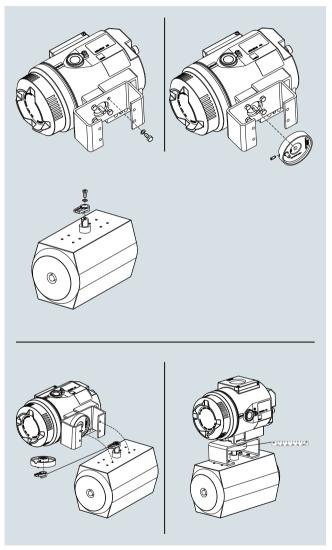
- 1 coupling wheel
- 1 driver pin
- 8 scales
- 1 pointer
- Various screws and lock washers

Important

The mounting console for mounting on the part-turn actuators is not included in the scope of delivery, but can be ordered separately via 6DR4004-1D/-2D/-3D/-4D. Fastening screws are not included in the scope of delivery (see "Technical data")



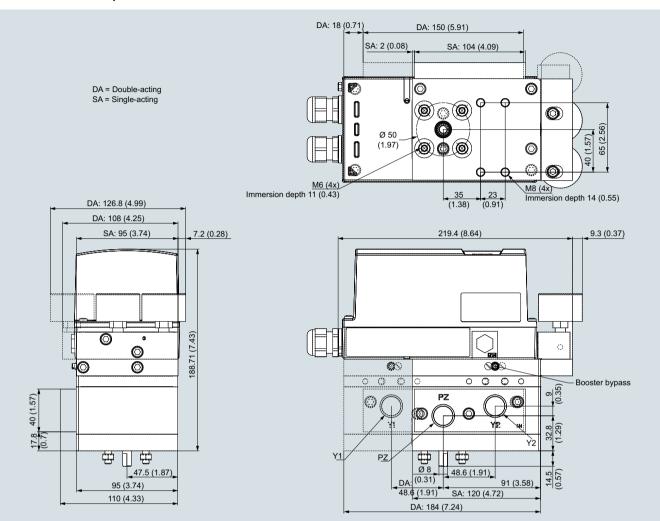




Mounting of SIPART PS2 in flameproof aluminum enclosure on part-turn actuators

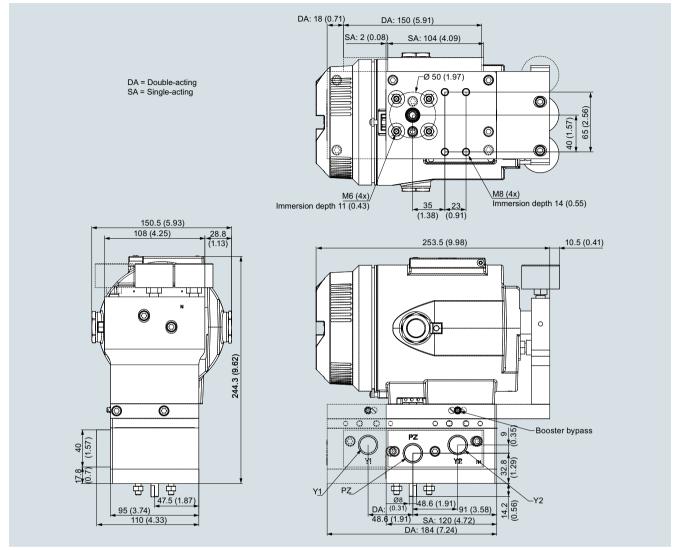
Dimensional drawings

Booster mounted on positioner



Booster mounted on positioner, dimensions in mm (inch)

Dimensional drawings



Booster mounted on positioner in a flameproof enclosure, dimensions in mm (inch)

More information

Special designs

On request

Documentation

The entire documentation is available for download free of charge in various languages at:

http://www.siemens.com/processinstrumentation/documentation



ARA PNEUMATIK WROCŁAW armatura@arapneumatik.pl TEL. 71 364 72 85

ARA PNEUMATIK KATOWICE katowice@arapneumatik.pl TEL . 32 779 76 40